

COOLANT REPORT

Sample Rating Trend





ZOKM01BE Jacket Water Coolant

Machine Id

CONVENTIONAL COOLANT (350 GAL)

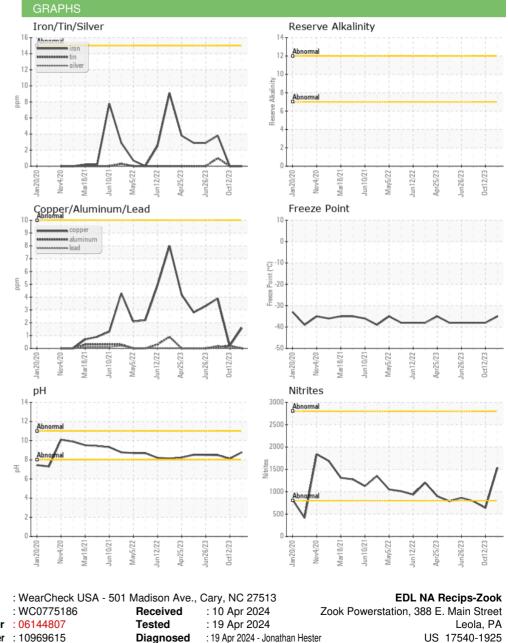
| DIAGNOSIS | SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
|---|------------------------|------------|-------------|------------|-------------|-------------|-------------|
| Recommendation | Sample Number | | Client Info | | WC0775186 | WC0675534 | WC0775387 |
| The fluid is suitable for further service. | Sample Date | | Client Info | | 05 Apr 2024 | 12 Oct 2023 | 10 Jul 2023 |
| Corrosion All metal levels are normal indicating no corrosion in the cooling system. | Machine Age | hrs | Client Info | | 84466 | 80943 | 78783 |
| | Oil Age | hrs | Client Info | | 2466 | 20986 | 19826 |
| | Oil Changed | | Client Info | | Changed | Not Changd | Not Changd |
| Contaminants | Sample Status | | | | NORMAL | NORMAL | NORMAL |
| There is no indication of any contamination in the coolant. | PHYSICAL TEST F | RESULTS | method | limit/base | current | history1 | history2 |
| Coolant Condition | Glycol Type | | FT-IR | | | | |
| Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits. | Specific Gravity | | *ASTM D1298 | | 1.068 | 1.069 | 1.069 |
| | рН | Scale 0-14 | ASTM D1287 | | 8.79 | 8.11 | 8.48 |
| | Nitrites | ppm | AP-053:2009 | | 1540 | 636 | 788 |
| | Reserve Alkalinity | Scale 0-20 | *ASTM D1121 | | | | |
| | Percentage Glycol | % | ASTM D3321 | | 50.2 | 51.1 | 51.0 |
| | Freezing Point | °F | ASTM D3321 | | -35 | -38 | -38 |
| | Total Dissolved Solids | | | | 274.5 | 258.0 | 255.0 |
| | Carboxylate | | | | n/a | n/a | fail |
| | CORROSION INH | IBITORS | method | limit/base | current | history1 | history2 |
| | Silicon | ppm | ASTM D6130 | | 75 | 47 | 151 |
| | Phosphorus | ppm | ASTM D6130 | | 22 | 5 | 44 |
| | Boron | ppm | ASTM D6130 | | 376 | 329 | 635 |
| | Molybdenum | ppm | ASTM D6130 | | 1 | 0 | 9 |
| | CORROSION | | method | limit/base | current | history1 | history2 |
| | Iron | ppm | ASTM D6130 | >15 | 0 | 0 | 4 |
| | Aluminum | ppm | ASTM D6130 | >10 | 0 | <1 | <1 |
| | Copper | ppm | ASTM D6130 | >10 | 2 | <1 | 4 |
| | Lead | ppm | ASTM D6130 | >10 | 0 | 0 | <1 |
| | Tin | ppm | ASTM D6130 | >10 | 0 | 0 | 1 |
| | Zinc | ppm | ASTM D6130 | | 0 | 0 | <1 |
| | CONTAMINANTS | \$ | method | limit/base | current | history1 | history2 |
| | Chlorine | ppm | ASTM D6130 | | 0 | 0 | 19 |
| | CARRIER SALTS | ; | method | limit/base | current | history1 | history2 |
| | Sodium | ppm | ASTM D6130 | | 2234 | 1988 | 3530 |
| | Potassium | ppm | ASTM D6130 | | 96 | 14 | 106 |
| | SCALE POTENT | IAL | method | limit/base | current | history1 | history2 |
| | Calcium | ppm | ASTM D6130 | | <1 | <1 | 2 |
| | Magnesium | ppm | ASTM D6130 | | 0 | <1 | <1 |
| | - | | | | | | |



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Submitted By: Jayme Hinnershitz Page 2 of 2