

COOLANT REPORT

Sample Rating Trend





ZOKM01BE Jacket Water Coolant

Machine Id

CONVENTIONAL COOLANT (350 GAL)

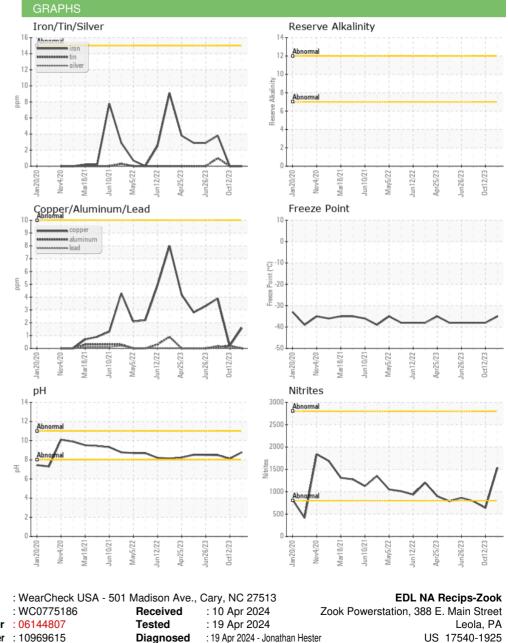
DIAGNOSIS	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		WC0775186	WC0675534	WC0775387
The fluid is suitable for further service.	Sample Date		Client Info		05 Apr 2024	12 Oct 2023	10 Jul 2023
Corrosion All metal levels are normal indicating no corrosion in the cooling system.	Machine Age	hrs	Client Info		84466	80943	78783
	Oil Age	hrs	Client Info		2466	20986	19826
	Oil Changed		Client Info		Changed	Not Changd	Not Changd
Contaminants	Sample Status				NORMAL	NORMAL	NORMAL
There is no indication of any contamination in the coolant.	PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Coolant Condition	Glycol Type		FT-IR				
Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.	Specific Gravity		*ASTM D1298		1.068	1.069	1.069
	рН	Scale 0-14	ASTM D1287		8.79	8.11	8.48
	Nitrites	ppm	AP-053:2009		1540	636	788
	Reserve Alkalinity	Scale 0-20	*ASTM D1121				
	Percentage Glycol	%	ASTM D3321		50.2	51.1	51.0
	Freezing Point	°F	ASTM D3321		-35	-38	-38
	Total Dissolved Solids				274.5	258.0	255.0
	Carboxylate				n/a	n/a	fail
	CORROSION INH	IBITORS	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D6130		75	47	151
	Phosphorus	ppm	ASTM D6130		22	5	44
	Boron	ppm	ASTM D6130		376	329	635
	Molybdenum	ppm	ASTM D6130		1	0	9
	CORROSION		method	limit/base	current	history1	history2
	Iron	ppm	ASTM D6130	>15	0	0	4
	Aluminum	ppm	ASTM D6130	>10	0	<1	<1
	Copper	ppm	ASTM D6130	>10	2	<1	4
	Lead	ppm	ASTM D6130	>10	0	0	<1
	Tin	ppm	ASTM D6130	>10	0	0	1
	Zinc	ppm	ASTM D6130		0	0	<1
	CONTAMINANTS	\$	method	limit/base	current	history1	history2
	Chlorine	ppm	ASTM D6130		0	0	19
	CARRIER SALTS	;	method	limit/base	current	history1	history2
	Sodium	ppm	ASTM D6130		2234	1988	3530
	Potassium	ppm	ASTM D6130		96	14	106
	SCALE POTENT	IAL	method	limit/base	current	history1	history2
	Calcium	ppm	ASTM D6130		<1	<1	2
	Magnesium	ppm	ASTM D6130		0	<1	<1
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Submitted By: Jayme Hinnershitz Page 2 of 2