

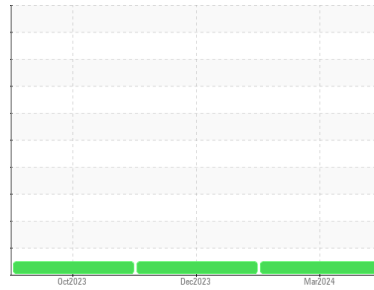


# OIL ANALYSIS REPORT



Machine Id  
**CATERPILLAR 330D 127**  
 Component  
**Diesel Engine**  
 Fluid  
**PETRO CANADA 15W40 (--- GAL)**

### Sample Rating Trend



**NORMAL**



### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0906203</b>	WC0879016	WC0822248
Sample Date	Client Info		<b>25 Mar 2024</b>	16 Dec 2023	06 Oct 2023
Machine Age	hrs	Client Info	<b>14698</b>	14449	14198
Oil Age	hrs	Client Info	<b>249</b>	251	272
Oil Changed	Client Info		<b>N/A</b>	N/A	Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

### CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol	WC Method		<b>NEG</b>	NEG	NEG

### WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	<b>3</b>	<1	9
Chromium	ppm	ASTM D5185m >20	<b>0</b>	<1	<1
Nickel	ppm	ASTM D5185m >2	<b>&lt;1</b>	0	<1
Titanium	ppm	ASTM D5185m >2	<b>0</b>	0	<1
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>1</b>	<1	<1
Lead	ppm	ASTM D5185m >40	<b>&lt;1</b>	<1	<1
Copper	ppm	ASTM D5185m >330	<b>0</b>	1	<1
Tin	ppm	ASTM D5185m >15	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

### ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>3</b>	6	8
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>61</b>	60	67
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m	<b>974</b>	894	982
Calcium	ppm	ASTM D5185m	<b>1057</b>	1020	1122
Phosphorus	ppm	ASTM D5185m	<b>1102</b>	1036	1048
Zinc	ppm	ASTM D5185m	<b>1279</b>	1189	1302
Sulfur	ppm	ASTM D5185m	<b>3764</b>	2870	3727

### CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>3</b>	3	3
Sodium	ppm	ASTM D5185m	<b>1</b>	0	1
Potassium	ppm	ASTM D5185m >20	<b>1</b>	0	2

### INFRA-RED

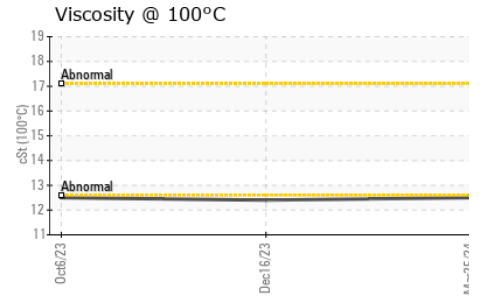
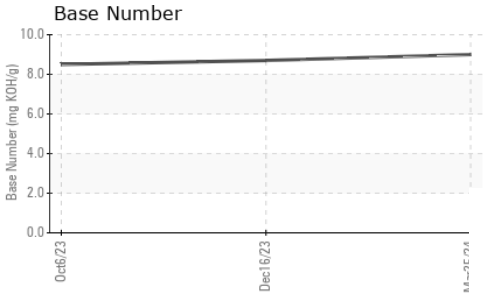
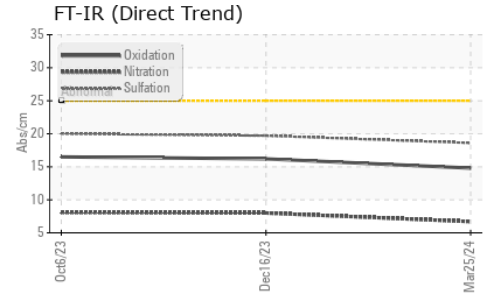
	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	<b>0.1</b>	0.2	0.2
Nitration	Abs/cm	*ASTM D7624 >20	<b>6.7</b>	8.0	8.1
Sulfation	Abs/.1mm	*ASTM D7415 >30	<b>18.6</b>	19.7	20.0

### FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	<b>14.8</b>	16.2	16.5
Base Number (BN)	mg KOH/g	ASTM D2896	<b>9.0</b>	8.7	8.5



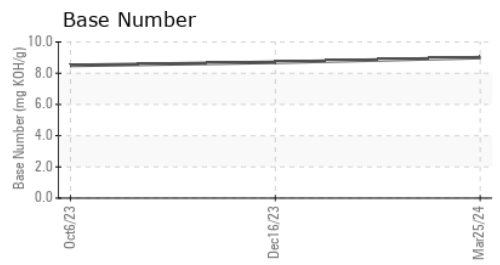
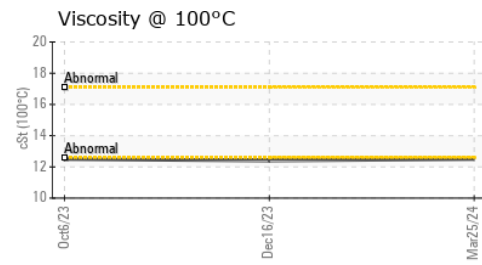
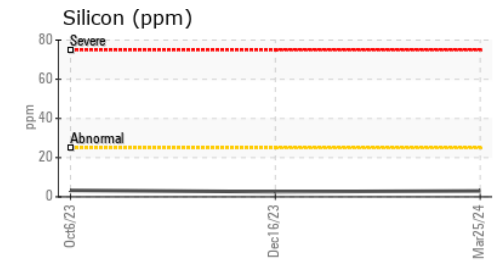
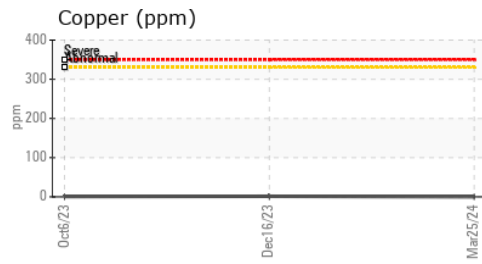
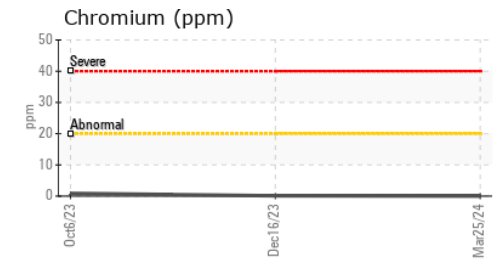
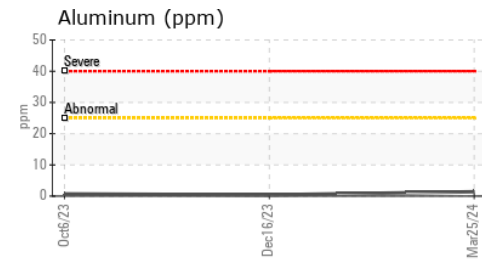
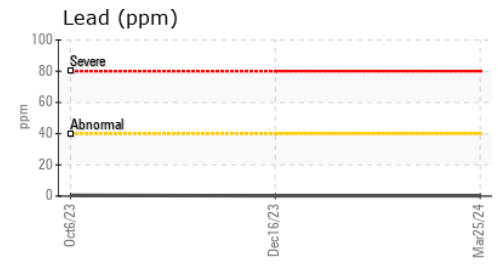
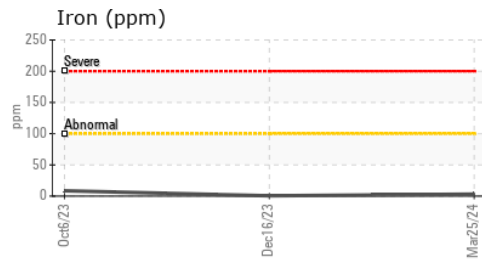
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	12.5	12.4	12.5

### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0906203      **Received** : 10 Apr 2024  
**Lab Number** : 06145160      **Tested** : 11 Apr 2024  
**Unique Number** : 10969968      **Diagnosed** : 11 Apr 2024 - Wes Davis  
**Test Package** : MOB 1 ( Additional Tests: TBN )

**C.L. BENTON & SONS INC**  
 706 38TH AVE N  
 MYRTLE BEACH, SC  
 US 29577  
 Contact: NEIL  
 neil@clbenton.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)