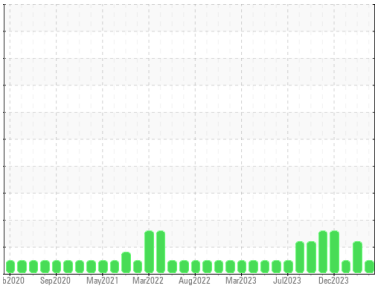
OIL ANALYSIS REPORT

Area
RIG 5
Machine Id
CATERPILLAR 3512 R5-G-01 NKL
Component
Diesel Engine
Fluid
{not provided} (--- GAL)

Sample Rating Trend



NORMAL

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KL0013866**	KL0013843	KL0013189
Sample Date		Client Info		**20 Mar 2024**	16 Feb 2024	11 Jan 2024
Machine Age	days	Client Info		**45362**	45338	45303
Oil Age	days	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**NORMAL**	ATTENTION	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel		WC Method	>5	**<1.0**	<1.0	<1.0
Water		WC Method	>0.2	**NEG**	NEG	NEG
Glycol		WC Method		**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	**3**	<1	4
Chromium	ppm	ASTM D5185m	>20	**0**	<1	<1
Nickel	ppm	ASTM D5185m	>2	**0**	0	<1
Titanium	ppm	ASTM D5185m	>2	**<1**	0	<1
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**3**	4	3
Lead	ppm	ASTM D5185m	>40	**<1**	0	<1
Copper	ppm	ASTM D5185m	>330	**<1**	<1	12
Tin	ppm	ASTM D5185m	>15	**0**	<1	<1
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	<1

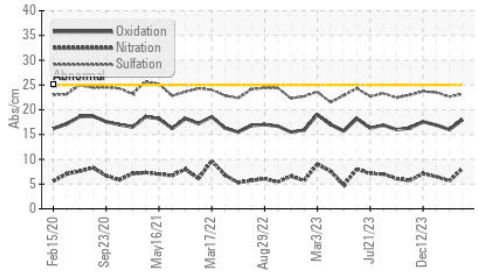
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**377**	329	370
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**129**	121	123
Manganese	ppm	ASTM D5185m		**0**	<1	<1
Magnesium	ppm	ASTM D5185m		**628**	643	645
Calcium	ppm	ASTM D5185m		**1575**	1434	1505
Phosphorus	ppm	ASTM D5185m		**817**	703	741
Zinc	ppm	ASTM D5185m		**870**	832	837
Sulfur	ppm	ASTM D5185m		**2867**	2440	2769

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**9**	8	6
Sodium	ppm	ASTM D5185m		**0**	<1	0
Potassium	ppm	ASTM D5185m	>20	**2**	1	2

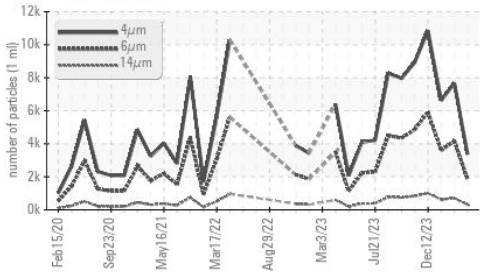
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	**0.2**	0.1	0.2
Nitration	Abs/cm	*ASTM D7624	>20	**8.1**	5.6	6.5
Sulfation	Abs/.1mm	*ASTM D7415	>30	**23.2**	22.6	23.5

OIL ANALYSIS REPORT

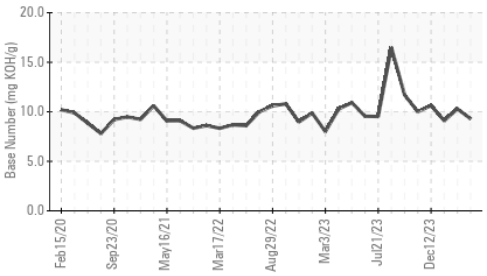
FT-IR (Direct Trend)



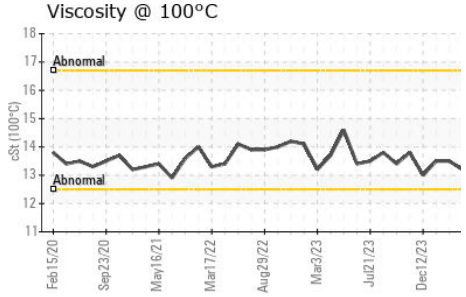
Particle Trend



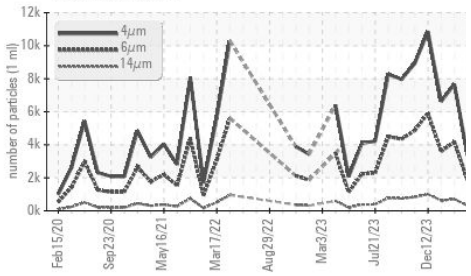
Base Number



Viscosity @ 100°C



Particle Trend



FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**3367**	7656	6629
Particles >6µm		ASTM D7647	>5000	**1834**	4170	3611
Particles >14µm		ASTM D7647	>640	**312**	710	615
Particles >21µm		ASTM D7647	>160	**105**	239	207
Particles >38µm		ASTM D7647	>40	**16**	37	32
Particles >71µm		ASTM D7647	>10	**2**	4	3
Oil Cleanliness		ISO 4406 (c)	>19/16	**18/15**	19/17	19/16

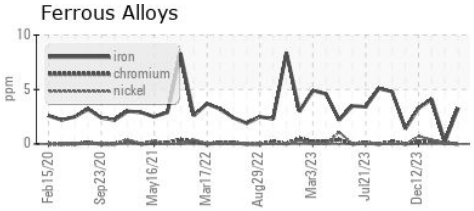
FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	**18.0**	16.0	16.9
Base Number (BN)	mg KOH/g	ASTM D2896		**9.29**	10.29	9.10

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**LIGHT**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

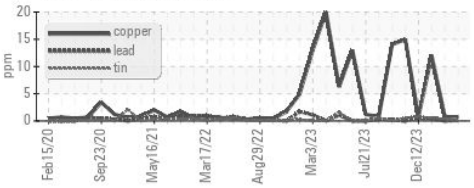
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445		**13.2**	13.5	13.5

GRAPHS

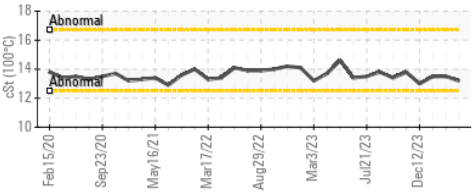
Ferrous Alloys



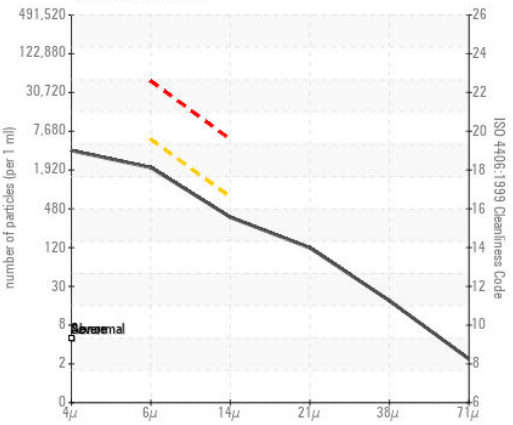
Non-ferrous Metals



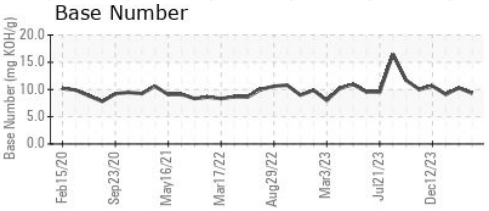
Viscosity @ 100°C



Particle Count



Base Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KL0013866
Lab Number : 06145351
Unique Number : 10970159
Test Package : MOB 2 (Additional Tests: PrtCount)

Received : 10 Apr 2024
Tested : 15 Apr 2024
Diagnosed : 15 Apr 2024 - Jonathan Hester

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

CITADEL DRILLING
7550 W I20
ODESSA, TX
US 79763
Contact: MIKE COMBDEN
mcombden@citadeldrilling.com
T: (780)955-5509
F: