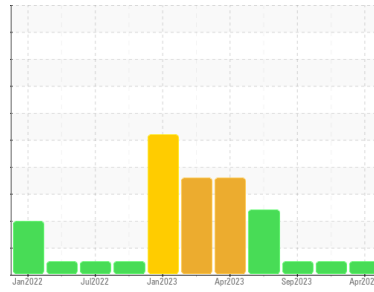




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
DDG BLOWER
 Machine Id
B-620-DE-TOP
 Component
Blower
 Fluid
MOBIL SHC 630 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0929840	WC0871604	WC0857563
Sample Date	Client Info		09 Apr 2024	23 Oct 2023	12 Sep 2023
Machine Age	mths	Client Info	11	11	9
Oil Age	mths	Client Info	2	1	1
Oil Changed	Client Info		N/A	Not Changd	Not Changd
Sample Status			NORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	18	5	28
Chromium	ppm	ASTM D5185m >20	0	0	<1
Nickel	ppm	ASTM D5185m >20	0	<1	<1
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	0	0	1
Lead	ppm	ASTM D5185m >20	0	0	0
Copper	ppm	ASTM D5185m >20	0	0	<1
Tin	ppm	ASTM D5185m >20	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	<1
Magnesium	ppm	ASTM D5185m	0	4	<1
Calcium	ppm	ASTM D5185m	2	<1	1
Phosphorus	ppm	ASTM D5185m	425	495	477
Zinc	ppm	ASTM D5185m	0	0	0
Sulfur	ppm	ASTM D5185m	<1	0	5

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	21	18	22
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	0	0	0

FLUID CLEANLINESS

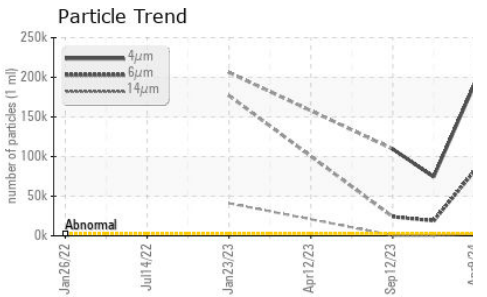
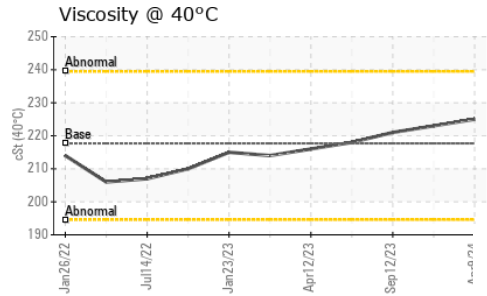
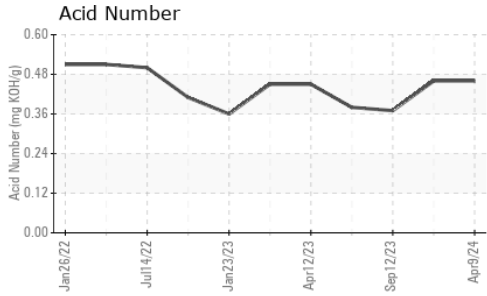
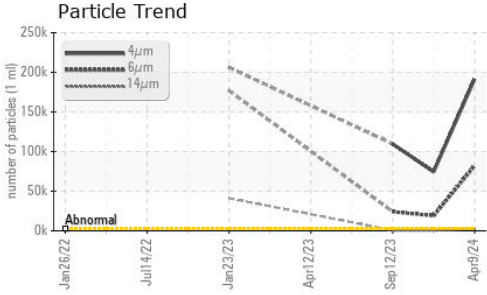
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>2500	191295	74325	109564
Particles >6µm	ASTM D7647	>640	82162	18971	23992
Particles >14µm	ASTM D7647	>80	2826	512	537
Particles >21µm	ASTM D7647	>20	500	74	95
Particles >38µm	ASTM D7647	>4	13	1	1
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>18/16/13	25/24/19	23/21/16	24/22/16

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.46	0.46	0.37



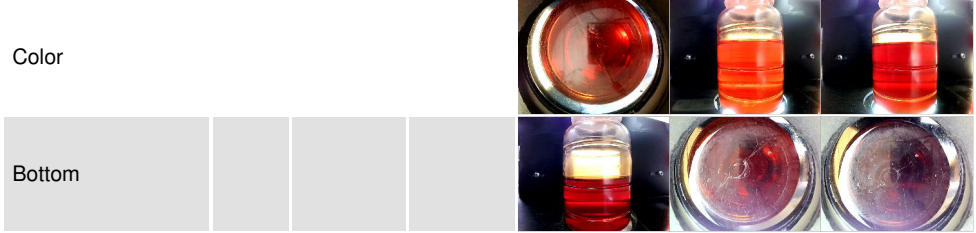
OIL ANALYSIS REPORT



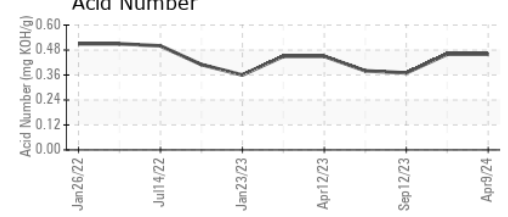
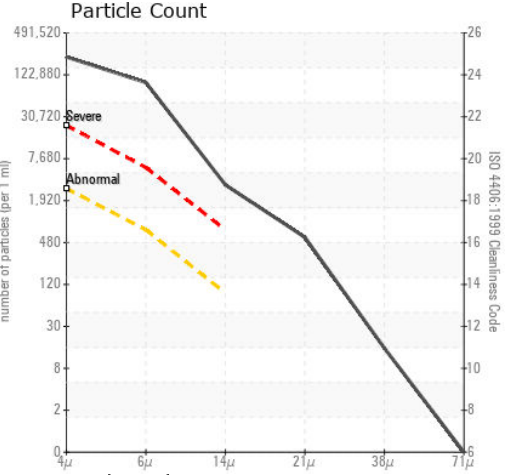
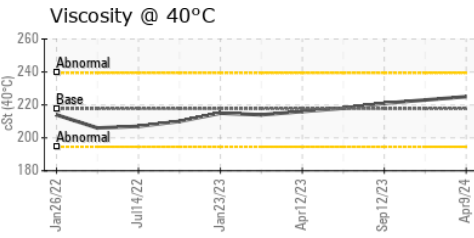
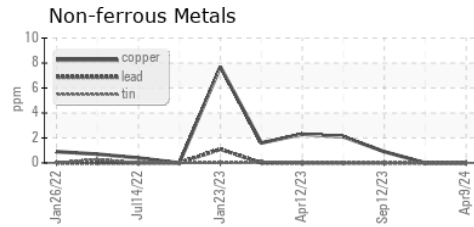
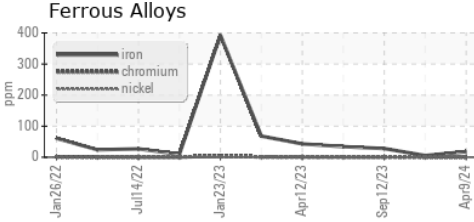
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	217.7	225	223

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0929840 **Received** : 11 Apr 2024
Lab Number : **06145818** **Tested** : 12 Apr 2024
Unique Number : 10975896 **Diagnosed** : 15 Apr 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: PrtCount)

POET BIOREFINING - Groton
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 GROTON, SD
 US 57445-6400
 Contact: GAVIN KRUEGER
 Gavin.Krueger@POET.COM
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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)