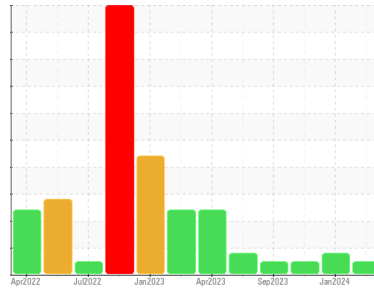




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**DDG BLOWER**  
 Machine Id  
**B-620-DE-BOTTOM**  
 Component  
**Blower**  
 Fluid  
**MOBIL SHC 630 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0929842</b>	WC0896637	WC0871606
Sample Date	Client Info			<b>09 Apr 2024</b>	23 Jan 2024	23 Oct 2023
Machine Age	mths	Client Info		<b>72</b>	72	11
Oil Age	mths	Client Info		<b>72</b>	72	1
Oil Changed	Client Info			<b>N/A</b>	N/A	Not Chngd
Sample Status				<b>NORMAL</b>	ABNORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method			<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>16</b>	▲ 53	13
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	3	0
Lead	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Tin	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	2	5
Calcium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	1
Phosphorus	ppm	ASTM D5185m		<b>463</b>	442	504
Zinc	ppm	ASTM D5185m		<b>0</b>	2	0
Sulfur	ppm	ASTM D5185m		<b>30</b>	0	27

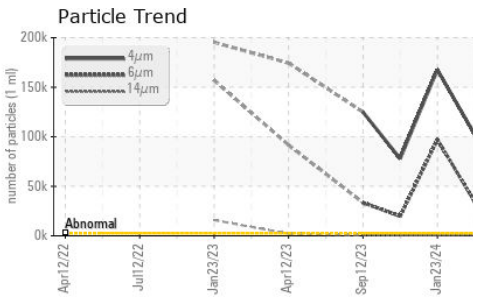
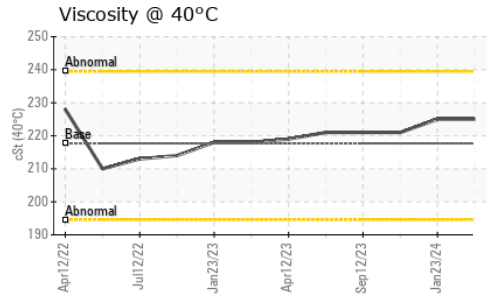
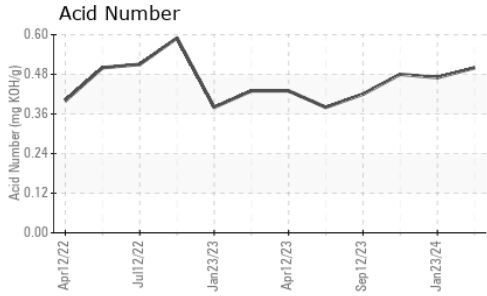
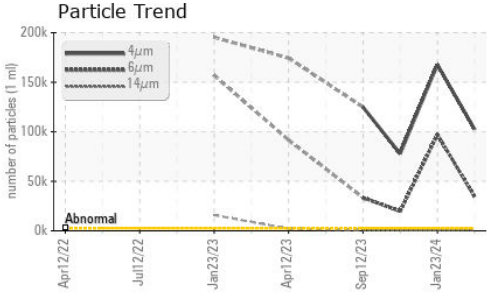
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>15</b>	17	20
Sodium	ppm	ASTM D5185m		<b>0</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	<1	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	<b>102461</b>	167712	77867
Particles >6µm		ASTM D7647	>640	<b>34442</b>	97163	19771
Particles >14µm		ASTM D7647	>80	<b>1087</b>	620	683
Particles >21µm		ASTM D7647	>20	<b>166</b>	17	105
Particles >38µm		ASTM D7647	>4	<b>3</b>	1	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	1	0
Oil Cleanliness		ISO 4406 (c)	>18/16/13	<b>24/22/17</b>	25/24/16	23/21/17

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.50</b>	0.47	0.48



# OIL ANALYSIS REPORT

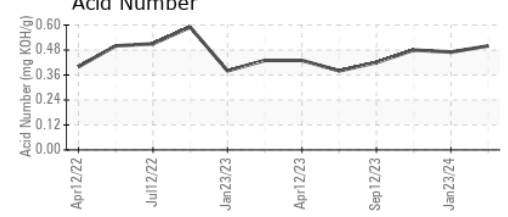
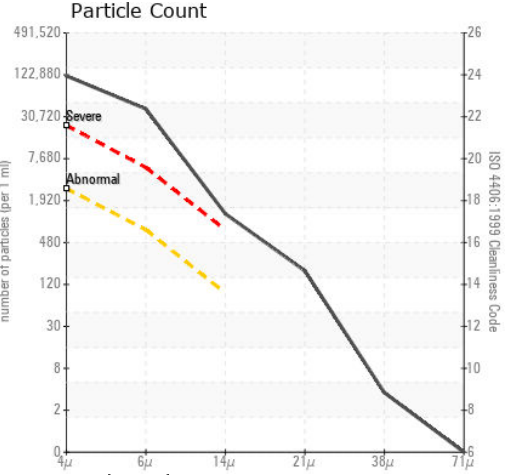
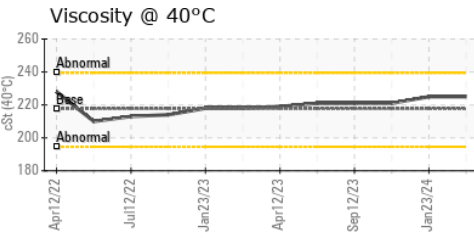
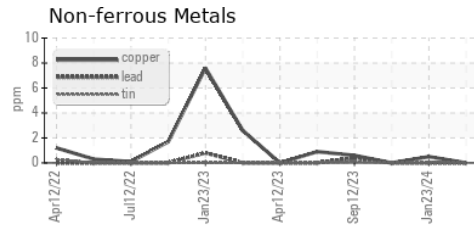
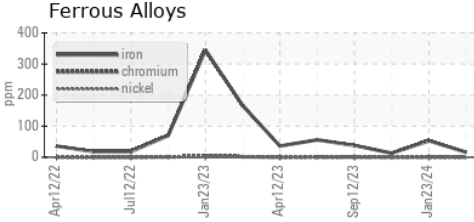


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	217.7	225	221

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0929842      **Received** : 11 Apr 2024  
**Lab Number** : 06145828      **Tested** : 12 Apr 2024  
**Unique Number** : 10975906      **Diagnosed** : 15 Apr 2024 - Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**POET BIOREFINING - Groton**  
 40425 133RD STREET  
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 US 57445-6400  
 Contact: GAVIN KRUEGER  
 Gavin.Krueger@POET.COM  
 T: 6(05) 846-6863  
 F: (605)397-2754

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)