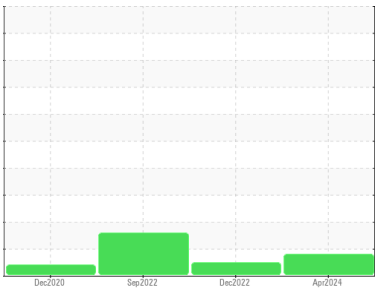
KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Machine Id
7179897 (S/N 1159)
Component
Compressor
Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
The aluminum level is abnormal. All other component wear rates are normal.

Contamination
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KC86806**	KC97056	KCP27178
Sample Date		Client Info		**09 Apr 2024**	14 Dec 2022	22 Sep 2022
Machine Age	hrs	Client Info		**4040**	626	526
Oil Age	hrs	Client Info		**4000**	626	495
Oil Changed		Client Info		**Changed**	Changed	Not Changd
Sample Status				**ABNORMAL**	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**7**	11	9
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	1	0
Aluminum	ppm	ASTM D5185m	>10	▲ **25**	4	1
Lead	ppm	ASTM D5185m	>10	**0**	0	0
Copper	ppm	ASTM D5185m	>50	**0**	<1	<1
Tin	ppm	ASTM D5185m	>10	**0**	<1	0
Antimony	ppm	ASTM D5185m		**---**	---	---
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**<1**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	<1
Manganese	ppm	ASTM D5185m		**0**	<1	<1
Magnesium	ppm	ASTM D5185m		**<1**	1	1
Calcium	ppm	ASTM D5185m		**1**	0	<1
Phosphorus	ppm	ASTM D5185m	500	**415**	447	444
Zinc	ppm	ASTM D5185m		**125**	56	43

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**0**	0	0
Sodium	ppm	ASTM D5185m		**2**	0	<1
Potassium	ppm	ASTM D5185m	>20	**<1**	1	<1
Water	%	ASTM D6304	>0.05	**0.009**	0.009	▲ 0.209
ppm Water	ppm	ASTM D6304	>500	**91**	99.1	▲ 2090

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**702**	790	2065
Particles >6µm		ASTM D7647	>1300	**150**	208	301
Particles >14µm		ASTM D7647	>80	**12**	17	37
Particles >21µm		ASTM D7647	>20	**3**	4	10
Particles >38µm		ASTM D7647	>4	**0**	0	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	**17/14/11**	17/15/11	18/15/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	**1.31**	1.52	1.46

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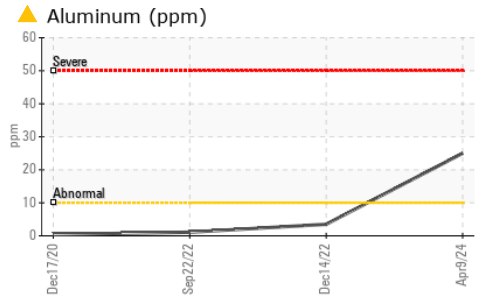
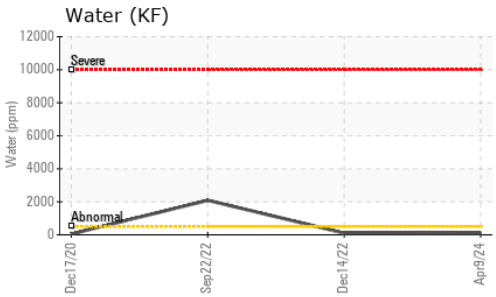
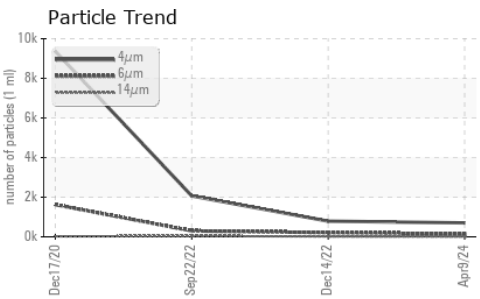
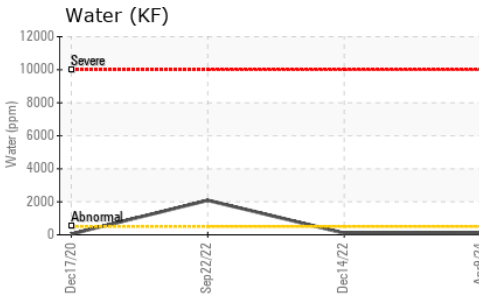
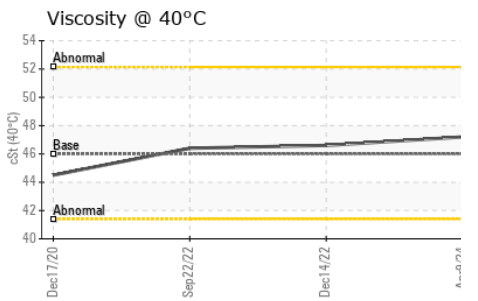




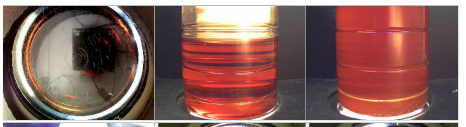
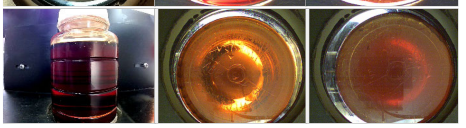




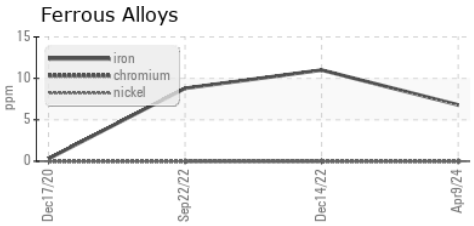


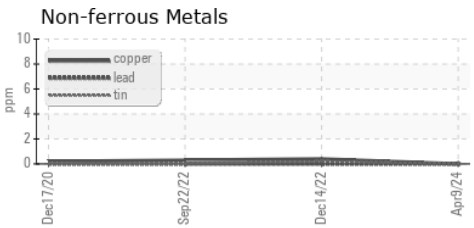
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	0.2%
Free Water	scalar	*Visual		**NEG**	NEG	NEG

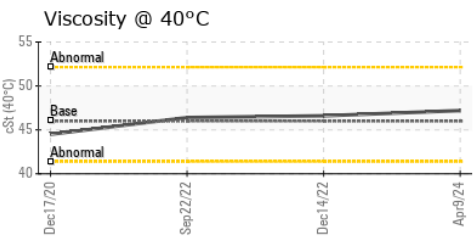
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**47.2**	46.6	46.4

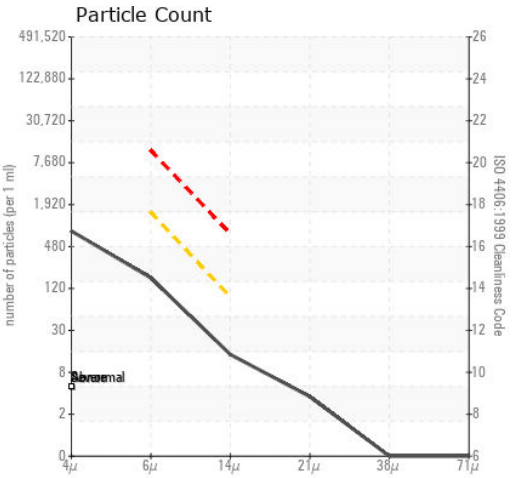
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

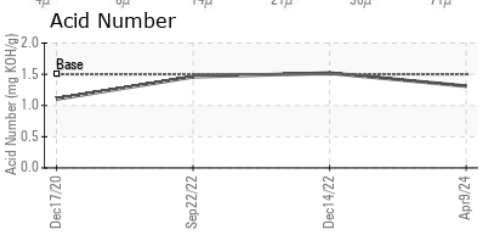
GRAPHS











ANAB ACCREDITED ISO/IEC 17025 TESTING LABORATORY
Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC86806
Lab Number : 06145872
Unique Number : 10975950
Test Package : IND 2

Received : 11 Apr 2024
Tested : 12 Apr 2024
Diagnosed : 15 Apr 2024 - Don Baldridge

KEURIG GREEN MOUNTAIN
6135 ANDERSON MILL RD
MOORE, SC
US 29369
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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