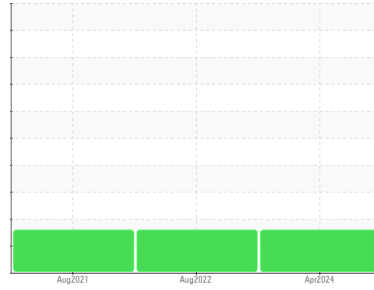




# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Machine Id  
**OAKWOOD VILLAGE EAST GRASSLANDS C-1B CIRC 2 (S/N U18H01620)**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**TRANE 0048 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

No corrective action is recommended at this time. We recommend an early resample to monitor this condition.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a light concentration of water present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0730393</b>	WC0730373	WC0340236
Sample Date	Client Info		<b>10 Apr 2024</b>	17 Aug 2022	12 Aug 2021
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	<b>0</b>	<1	1
Chromium	ppm	ASTM D5185m >2	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >3	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >2	<b>0</b>	0	3
Copper	ppm	ASTM D5185m >8	<b>0</b>	0	<1
Tin	ppm	ASTM D5185m >4	<b>0</b>	<1	1
Antimony	ppm	ASTM D5185m	<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 1	<b>&lt;1</b>	0	5
Barium	ppm	ASTM D5185m 0	<b>0</b>	<1	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m 0	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m 5	<b>0</b>	2	3
Zinc	ppm	ASTM D5185m 0	<b>0</b>	0	1
Sulfur	ppm	ASTM D5185m 10	<b>0</b>	4	12

## CONTAMINANTS

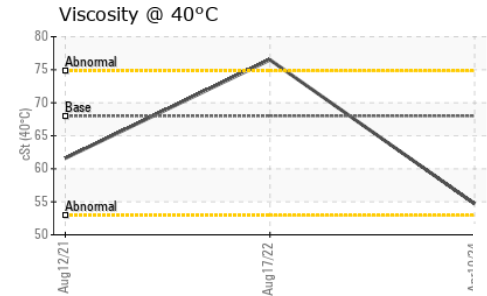
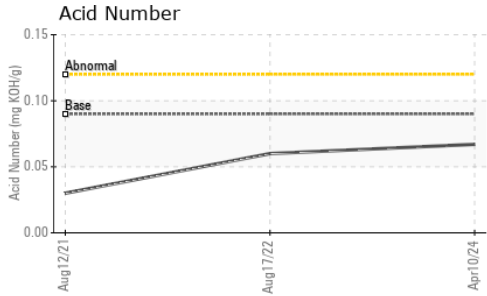
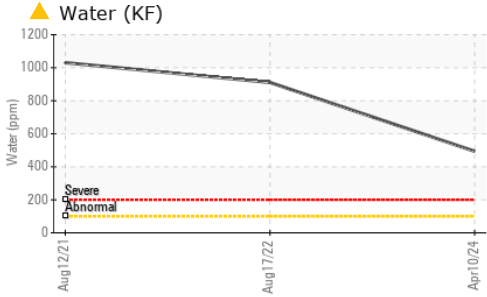
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>1</b>	1	3
Sodium	ppm	ASTM D5185m	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	0
Water	%	ASTM D6304 >0.01	<b>▲ 0.049</b>	▲ 0.091	▲ 0.103
ppm Water	ppm	ASTM D6304 >100	<b>▲ 494</b>	▲ 910.8	▲ 1030.6

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974 0.09	<b>0.067</b>	0.06	0.03



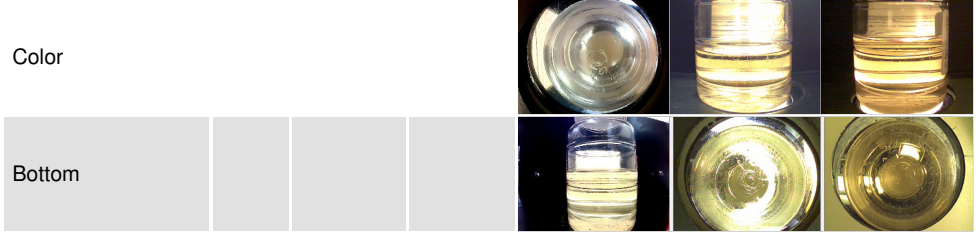
# OIL ANALYSIS REPORT



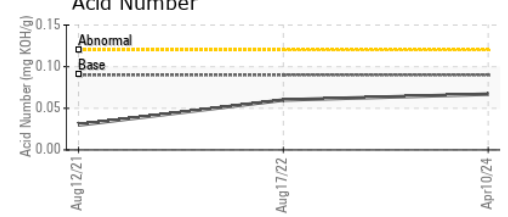
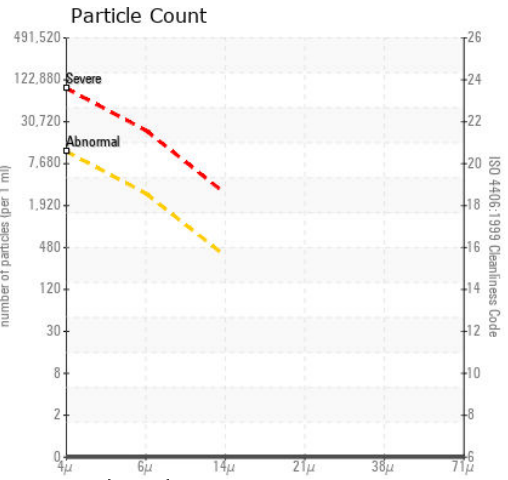
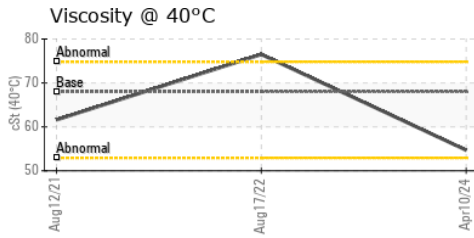
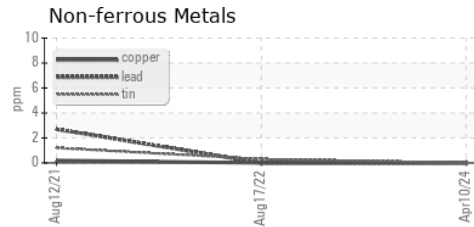
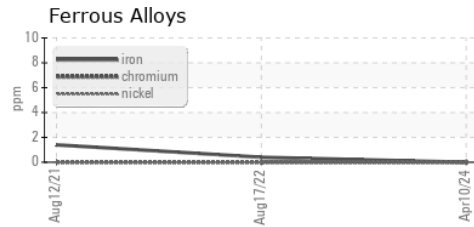
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	<b>54.7</b>	76.5	61.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0730393      **Received** : 11 Apr 2024  
**Lab Number** : **06145938**      **Tested** : 12 Apr 2024  
**Unique Number** : 10976016      **Diagnosed** : 12 Apr 2024 - Doug Bogart  
**Test Package** : IND 2 ( Additional Tests: PrtCount, PrtCountNAS )

**NORTH AMERICAN MECHANICAL**  
 4401 STATE RD 19  
 WINDSOR, WI  
 US 53598  
 Contact: STACEY QUAM  
 squam@naminc.com  
 T: (608)240-8906  
 F: (608)240-8965

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)