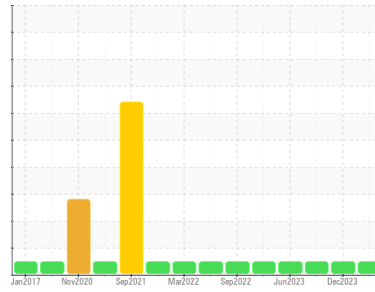




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
KAESER 4098280 - ROCHLING AUTOMOTIVE (S/N 1045)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (8 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0915264	WC0863718	WC0845134
Sample Date	Client Info		27 Mar 2024	07 Dec 2023	28 Sep 2023
Machine Age	hrs	Client Info	79201	76595	0
Oil Age	hrs	Client Info	1000	7000	0
Oil Changed	Client Info		Not Chngd	Changed	N/A
Sample Status			NORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>50	<1	0	0
Chromium	ppm	ASTM D5185m	>10	<1	<1	0
Nickel	ppm	ASTM D5185m	>3	<1	0	0
Titanium	ppm	ASTM D5185m	>3	<1	0	<1
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	1	1	2
Lead	ppm	ASTM D5185m	>10	1	0	0
Copper	ppm	ASTM D5185m	>50	4	7	8
Tin	ppm	ASTM D5185m	>10	1	0	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		1	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	3	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	90	5	0	0
Calcium	ppm	ASTM D5185m	2	3	0	0
Phosphorus	ppm	ASTM D5185m		4	35	0
Zinc	ppm	ASTM D5185m		<1	0	0
Sulfur	ppm	ASTM D5185m		17498	14611	14024

CONTAMINANTS

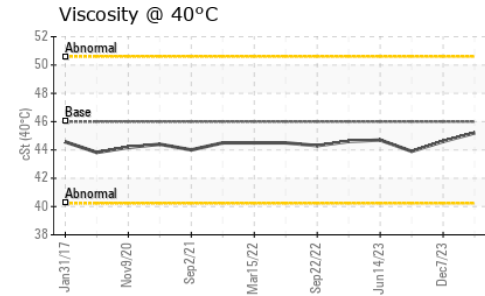
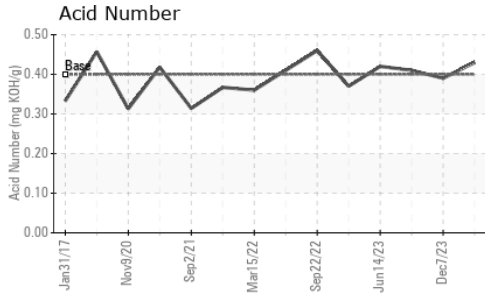
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>25	0	0	<1
Sodium	ppm	ASTM D5185m		2	0	1
Potassium	ppm	ASTM D5185m	>20	1	0	0

FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.43	0.39	0.41



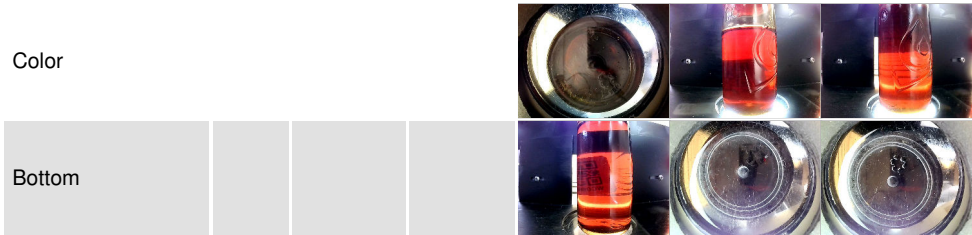
OIL ANALYSIS REPORT



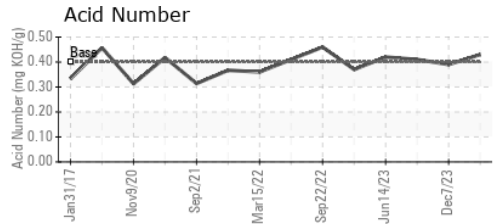
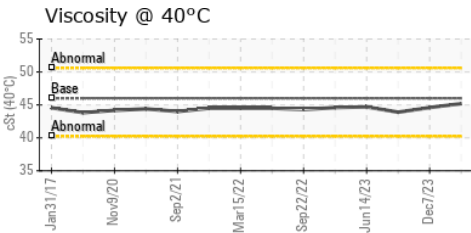
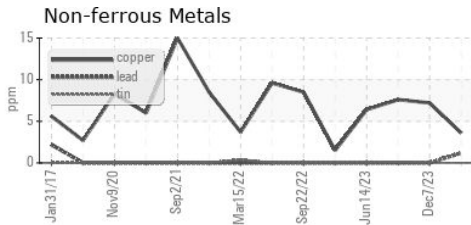
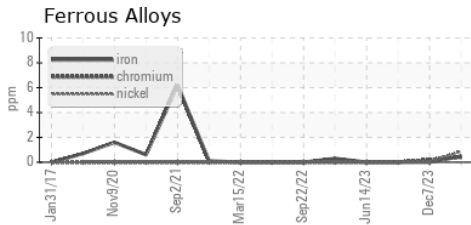
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	45.2	44.6	43.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0915264
Lab Number : **06145974**
Unique Number : 10976052
Test Package : IND 2
Received : 11 Apr 2024
Tested : 12 Apr 2024
Diagnosed : 15 Apr 2024 - Don Baldrige

ELEVATED INDUSTRIAL SOLUTIONS - EIS
 302 HUGHES ST
 FOUNTAIN INN, SC
 US 29644
 Contact: DARRIN WARD
 dward@elevatedindustrial.com
 T:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (864)862-7653