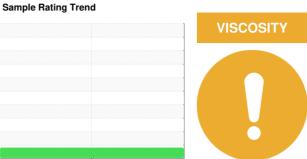


OIL ANALYSIS REPORT



Machine Id

BSAC FILM UNWIND CONE DRIVE

Gearbox

650 T CYL OIL (6 GAL)

Recommendation

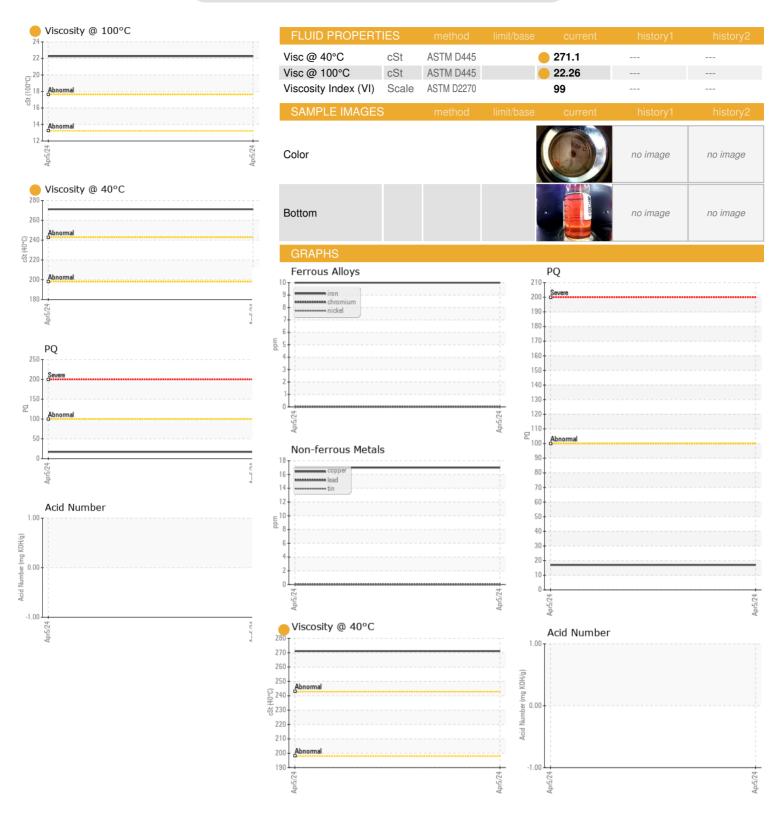
Contamination

Fluid Condition

50 T CYL OIL (6 GAL)			<u> </u>		Apr2024		
DIAGNOSIS	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Recommendation No corrective action is recommended at this time. Resample at the next service interval to monitor. Wear	Sample Number		Client Info		TO60001952		
	Sample Date		Client Info		05 Apr 2024		
	Machine Age	yrs	Client Info		20		
	Oil Age	yrs	Client Info		0		
component wear rates are normal.	Oil Changed		Client Info		Not Changd		
Contamination There is no indication of any contamination in the oil.	Sample Status				ATTENTION		
	CONTAMINATION	J	method	limit/base	current	history1	history2
Fluid Condition	Water		WC Method	>0.2	NEG		
The oil viscosity is lower than normal. Confirm oil type.	WEAR METALS		method	limit/base	current	history1	history
	PQ		ASTM D8184		17		
	Iron	ppm	ASTM D5185m	>200	10		
	Chromium	ppm	ASTM D5185m		0		
	Nickel	ppm	ASTM D5185m	>10	0		
	Titanium	ppm	ASTM D5185m		0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>25	0		
	Lead	ppm	ASTM D5185m		0		
	Copper	ppm	ASTM D5185m		17		
	Tin	ppm	ASTM D5185m		0		
	Vanadium	ppm	ASTM D5185m	>10	0		
	Cadmium	ppm	ASTM D5185m		0		
	ADDITIVES	ррт	method	limit/base	current	history1	history
	Boron	ppm	ASTM D5185m	IIIIIIV Dase	36		
	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		0		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m		<1		
	Calcium	ppm	ASTM D5185m		16		
			ASTM D5185m		198		
	Phosphorus	ppm					
	Zinc Sulfur	ppm	ASTM D5185m ASTM D5185m		8 10359		
	CONTAMINANTS		method	limit/base	current	history1	history
	Silicon	ppm	ASTM D5185m		0		
	Sodium	ppm	ASTM D5185m		1		
	Potassium	ppm	ASTM D5185m	>20	0		
	VISUAL		method	limit/base	current	history1	history
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal		*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt		*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt		*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor		*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
	Linuisiiicu Walti	ovaidi	vioual	~ ∪.∠	INEG		



OIL ANALYSIS REPORT





Certificate 12367

Laboratory Sample No.

: TO60001952 **Lab Number** : 06146178

Unique Number : 10976256

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 11 Apr 2024 **Tested** : 18 Apr 2024 Diagnosed

: 18 Apr 2024 - Jonathan Hester

Test Package : IND 2 (Additional Tests: KV100, PQ, VI) To discuss this sample report, contact Customer Service at 1-800-237-1369.

3M BROWNWOOD 4501 US 377 SOUTH BROWNWOOD, TX US 76801

Contact: RICKY GOTCHER rgotcherjr@mmm.com T:

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: 3MBBRO [WUSCAR] 06146178 (Generated: 04/18/2024 14:41:56) Rev: 2

Contact/Location: RICKY GOTCHER - 3MBBRO

F: