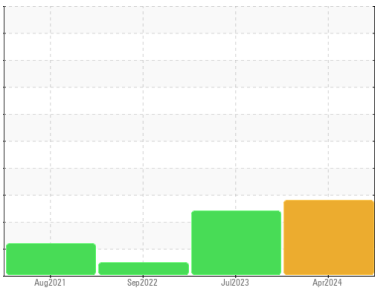
OIL ANALYSIS REPORT

Sample Rating Trend



GLYCOL

Machine Id
CR4416
Component
Diesel Engine
Fluid
SHELL ROTELLA T4 15W40 (--- GAL)

DIAGNOSIS

Recommendation
We advise that you check for the source of the coolant leak. Check for low coolant level. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear
All component wear rates are normal.

Contamination
Sodium and/or potassium levels are high. Fuel content negligible.

Fluid Condition
The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0746564**	WC0833402	WC0704458
Sample Date		Client Info		**05 Apr 2024**	31 Jul 2023	22 Sep 2022
Machine Age	hrs	Client Info		**9603**	7917	6260
Oil Age	hrs	Client Info		**500**	0	0
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**ABNORMAL**	ABNORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	**12**	11	4
Chromium	ppm	ASTM D5185m	>20	**0**	<1	<1
Nickel	ppm	ASTM D5185m	>4	**1**	0	<1
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m	>3	**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**2**	<1	<1
Lead	ppm	ASTM D5185m	>40	**16**	10	2
Copper	ppm	ASTM D5185m	>330	**3**	0	2
Tin	ppm	ASTM D5185m	>15	**<1**	0	<1
Antimony	ppm	ASTM D5185m		**---**	---	---
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**16**	39	89
Barium	ppm	ASTM D5185m		**<1**	0	0
Molybdenum	ppm	ASTM D5185m		**47**	41	20
Manganese	ppm	ASTM D5185m		**<1**	0	<1
Magnesium	ppm	ASTM D5185m		**323**	306	302
Calcium	ppm	ASTM D5185m		**1751**	2005	1948
Phosphorus	ppm	ASTM D5185m		**904**	834	1030
Zinc	ppm	ASTM D5185m		**1130**	1124	1215
Sulfur	ppm	ASTM D5185m		**3809**	4501	4298

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**7**	5	7
Sodium	ppm	ASTM D5185m		▲ **177**	▲ 148	71
Potassium	ppm	ASTM D5185m	>20	▲ **60**	▲ 47	28
Fuel	%	ASTM D3524	>5	**1.7**	<1.0	<1.0
Glycol	%	*ASTM D2982		**NEG**	NEG	NEG

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	**0.2**	0.2	0.1
Nitration	Abs/cm	*ASTM D7624	>20	**9.9**	9.5	7.7
Sulfation	Abs/.1mm	*ASTM D7415	>30	**23.1**	21.1	21.0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	**21.1**	17.4	17.1
Base Number (BN)	mg KOH/g	ASTM D2896	10.1	**5.1**	5.9	10.4

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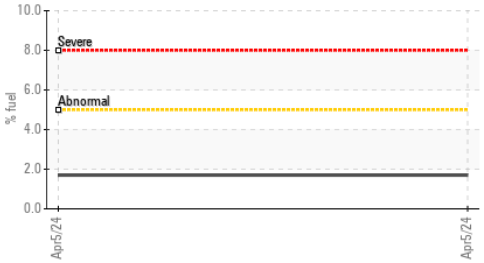
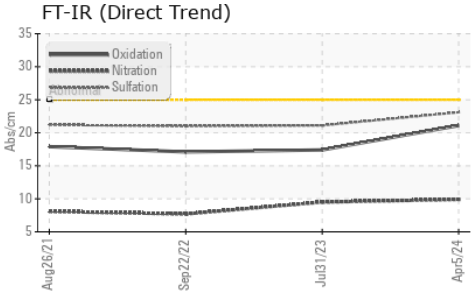
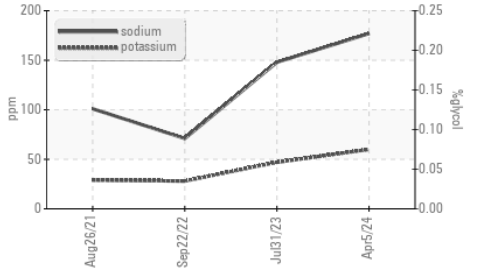
Fuel Dilution



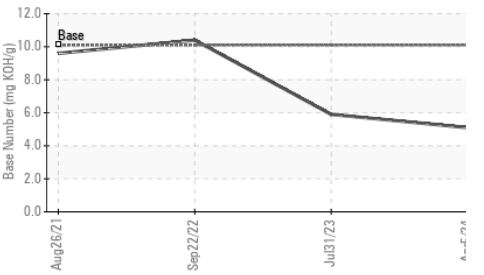
FT-IR (Direct Trend)



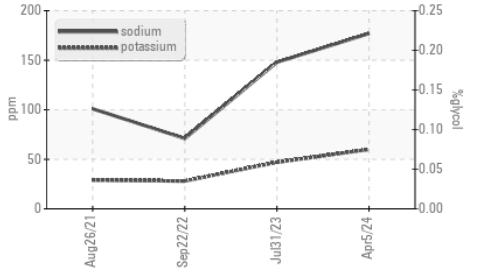
Glycol Contamination



Base Number



Glycol Contamination

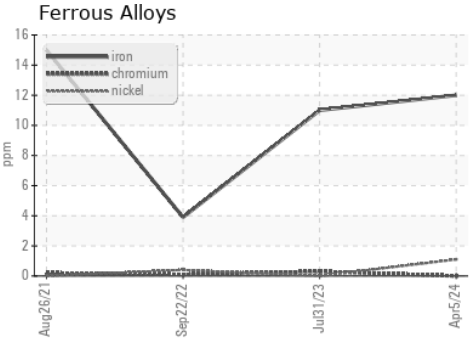


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

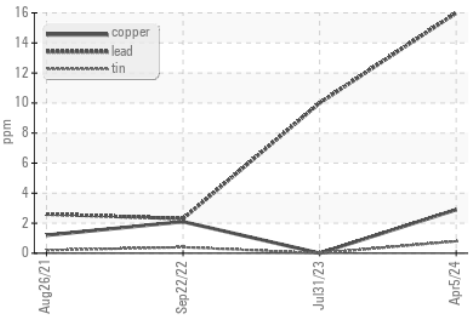
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15	**10.5**	13.0	13.7

GRAPHS

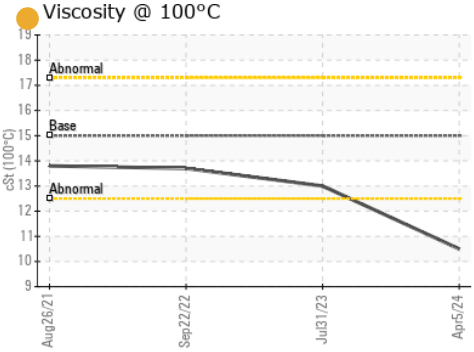
Ferrous Alloys



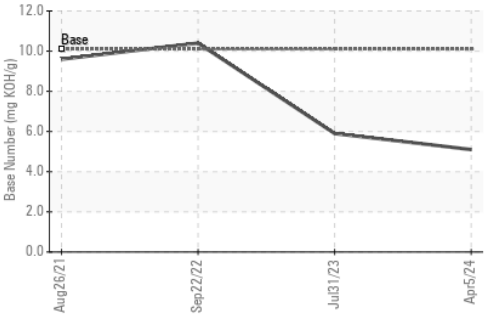
Non-ferrous Metals



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0746564 **Received** : 11 Apr 2024
Lab Number : 06146345 **Tested** : 17 Apr 2024
Unique Number : 10976423 **Diagnosed** : 17 Apr 2024 - Jonathan Hester
Test Package : CONST (Additional Tests: FuelDilution, Glycol, PercentFuel, TBN)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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