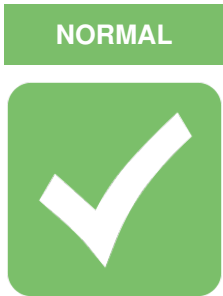
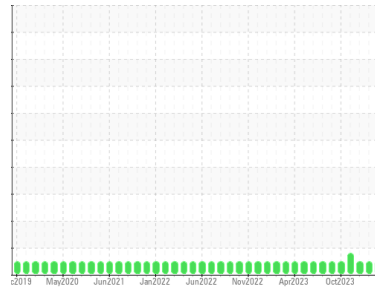




# OIL ANALYSIS REPORT

Area  
**GAS**  
 Machine Id  
**K-2020/50/90 (S/N LP COMPRESSOR)**  
 Component  
**Compressor**  
 Fluid  
**CASTROL PERFECTO XPG 32 (1500 GAL)**

Sample Rating Trend



## DIAGNOSIS

**Recommendation**  
 Resample at the next service interval to monitor.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 There is no indication of any contamination in the fluid. The amount and size of particulates present in the system are acceptable.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the fluid is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>HLC0003135</b>	HLC0002962	HLC0003181
Sample Date	Client Info	<b>01 Apr 2024</b>	07 Feb 2024	07 Jan 2024
Machine Age	hrs Client Info	<b>0</b>	0	68992
Oil Age	hrs Client Info	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>50	<b>&lt;1</b>	0	0
Chromium ppm ASTM D5185m	>5	<b>&lt;1</b>	0	0
Nickel ppm ASTM D5185m		<b>&lt;1</b>	0	0
Titanium ppm ASTM D5185m		<b>&lt;1</b>	0	0
Silver ppm ASTM D5185m		<b>0</b>	0	0
Aluminum ppm ASTM D5185m	>15	<b>1</b>	0	0
Lead ppm ASTM D5185m	>65	<b>2</b>	0	0
Copper ppm ASTM D5185m	>65	<b>&lt;1</b>	0	0
Tin ppm ASTM D5185m	>10	<b>1</b>	1	0
Vanadium ppm ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium ppm ASTM D5185m		<b>&lt;1</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m	0	<b>0</b>	10	0
Barium ppm ASTM D5185m	0	<b>0</b>	0	0
Molybdenum ppm ASTM D5185m	0	<b>&lt;1</b>	2	0
Manganese ppm ASTM D5185m	0	<b>&lt;1</b>	0	0
Magnesium ppm ASTM D5185m	0	<b>&lt;1</b>	0	0
Calcium ppm ASTM D5185m	0	<b>4</b>	22	0
Phosphorus ppm ASTM D5185m	25	<b>14</b>	14	6
Zinc ppm ASTM D5185m	0	<b>2</b>	13	0
Sulfur ppm ASTM D5185m	1500	<b>645</b>	554	643

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>35	<b>&lt;1</b>	<1	<1
Sodium ppm ASTM D5185m		<b>0</b>	<1	<1
Potassium ppm ASTM D5185m	>20	<b>1</b>	0	0
Water % ASTM D6304	>0.1	<b>NEG</b>	NEG	NEG

## FLUID CLEANLINESS

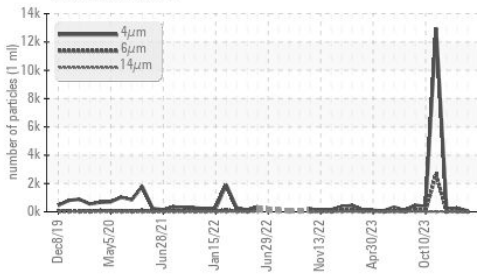
method	limit/base	current	history1	history2
Particles >4µm ASTM D7647		<b>70</b>	251	191
Particles >6µm ASTM D7647	>2500	<b>6</b>	45	43
Particles >14µm ASTM D7647	>320	<b>0</b>	5	6
Particles >21µm ASTM D7647	>80	<b>0</b>	3	1
Particles >38µm ASTM D7647	>20	<b>0</b>	1	0
Particles >71µm ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness ISO 4406 (c)	>--/18/15	<b>13/10/7</b>	15/13/10	15/13/10

## FLUID DEGRADATION

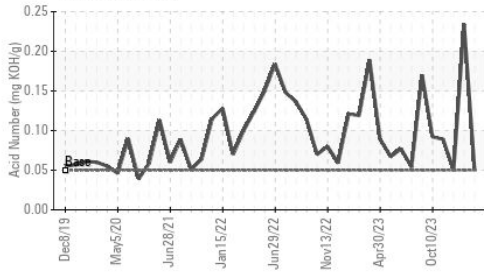
method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D8045	0.05	<b>0.05</b>	0.234	0.05

# OIL ANALYSIS REPORT

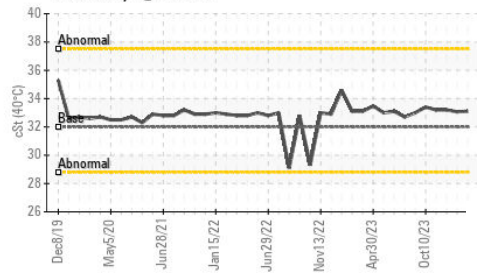
### Particle Trend



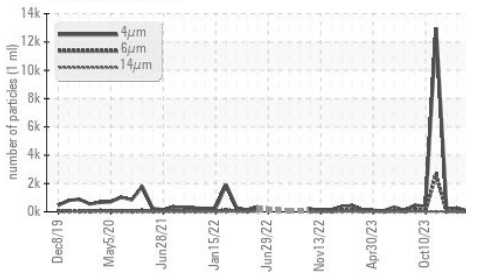
### Acid Number



### Viscosity @ 40°C



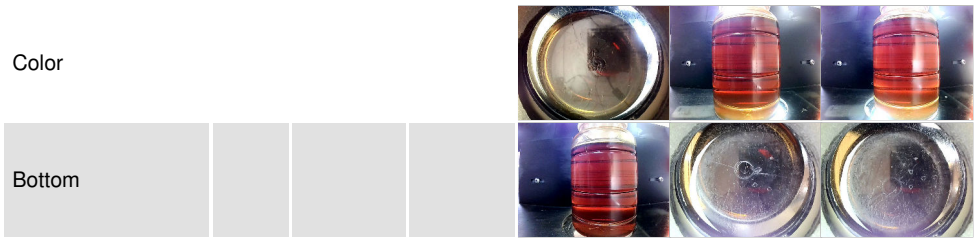
### Particle Trend



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

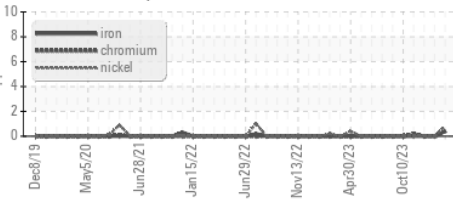
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32.0	33.1	33.07

SAMPLE IMAGES	method	limit/base	current	history1	history2
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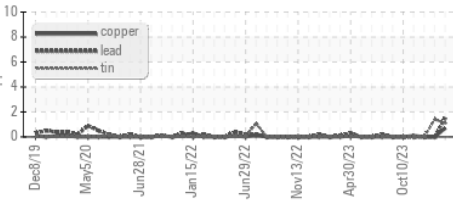


### GRAPHS

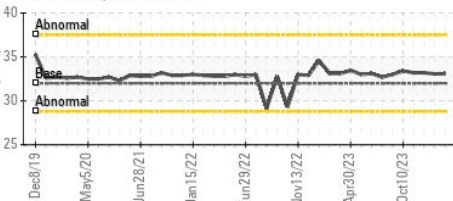
#### Ferrous Alloys



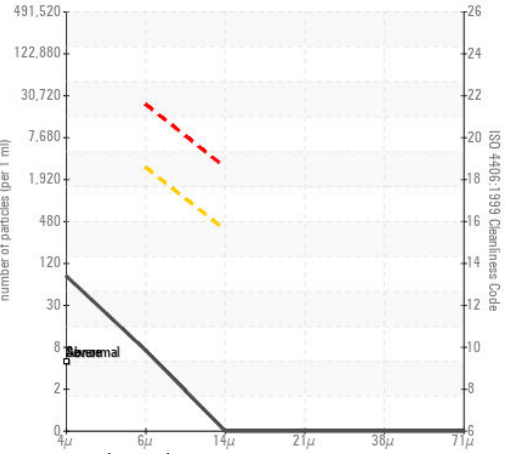
#### Non-ferrous Metals



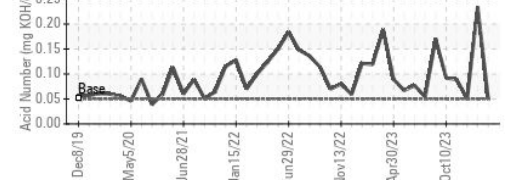
#### Viscosity @ 40°C



#### Particle Count



#### Acid Number



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : HLC0003135      **Received** : 11 Apr 2024  
**Lab Number** : 06146561      **Tested** : 15 Apr 2024  
**Unique Number** : 10976639      **Diagnosed** : 15 Apr 2024 - Angela Borella  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

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 PRUDHOE BAY, AK  
 US 99734  
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 imerritt@hilcorp.com  
 T: (907)670-3514  
 F: (907)659-5377

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)