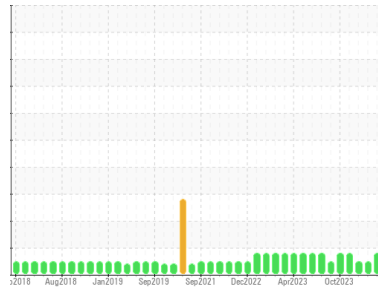




# OIL ANALYSIS REPORT

Area  
**OIL**  
 Machine Id  
**GB-6150 (S/N WELL CLEAN UP PUMP)**  
 Component  
**Gearbox**  
 Fluid  
**MOBIL MOBILGEAR 632 (18 GAL)**

Sample Rating Trend



ISO



## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>HLC0003193</b>	HLC0003014	HLC0003139
Sample Date	Client Info			<b>01 Apr 2024</b>	07 Feb 2024	07 Jan 2024
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>ATTENTION</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<b>6</b>	4	5
Chromium	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>1</b>	0	0
Lead	ppm	ASTM D5185m	>100	<b>1</b>	0	0
Copper	ppm	ASTM D5185m	>200	<b>&lt;1</b>	0	0
Tin	ppm	ASTM D5185m	>25	<b>1</b>	1	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>1</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>968</b>	1063	824
Barium	ppm	ASTM D5185m		<b>1</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>1</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>2</b>	0	0
Calcium	ppm	ASTM D5185m		<b>84</b>	73	67
Phosphorus	ppm	ASTM D5185m		<b>315</b>	284	297
Zinc	ppm	ASTM D5185m		<b>39</b>	30	28
Sulfur	ppm	ASTM D5185m		<b>8535</b>	7323	7585

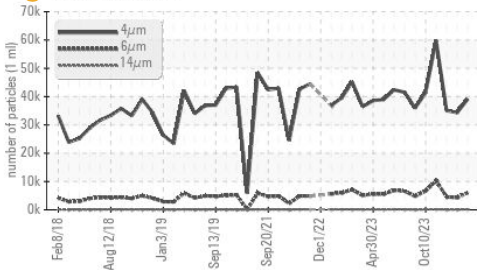
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>3</b>	2	2
Sodium	ppm	ASTM D5185m		<b>532</b>	458	472
Potassium	ppm	ASTM D5185m	>20	<b>18</b>	14	14

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>39077</b>	34353	35067
Particles >6µm		ASTM D7647	>5000	<b>6041</b>	4312	4562
Particles >14µm		ASTM D7647	>640	<b>168</b>	107	101
Particles >21µm		ASTM D7647	>160	<b>18</b>	8	11
Particles >38µm		ASTM D7647	>40	<b>1</b>	0	1
Particles >71µm		ASTM D7647	>10	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/19/16	<b>22/20/15</b>	22/19/14	22/19/14

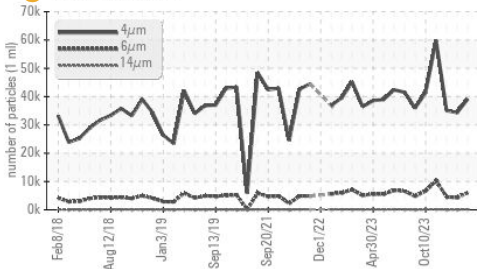
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.40</b>	0.36	0.41

# OIL ANALYSIS REPORT

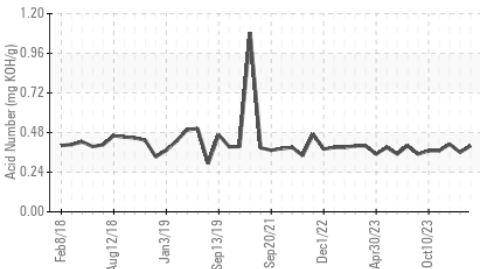
### Particle Trend



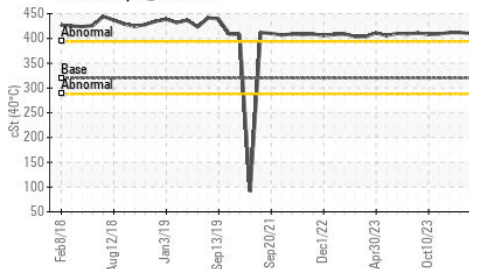
### Particle Trend



### Acid Number



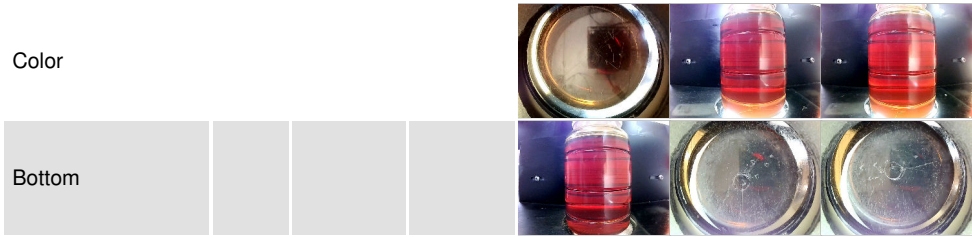
### Viscosity @ 40°C



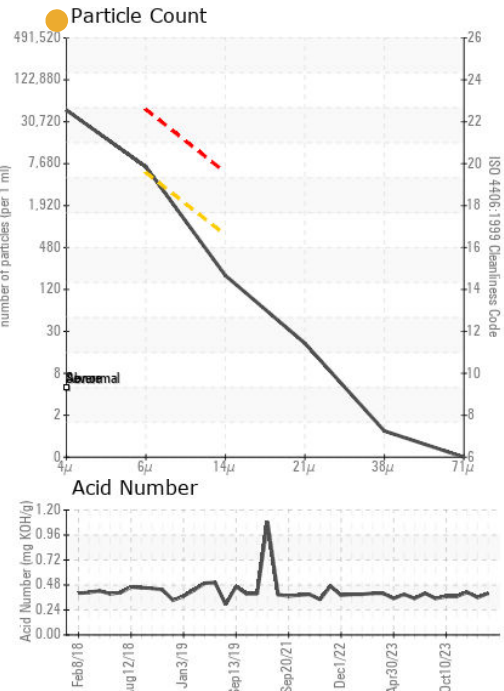
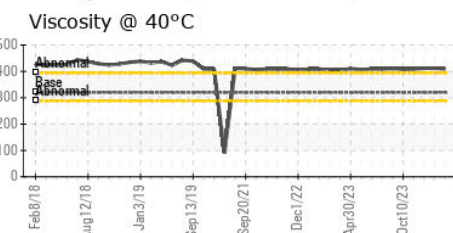
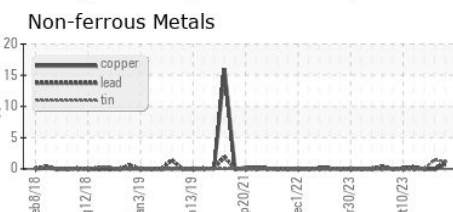
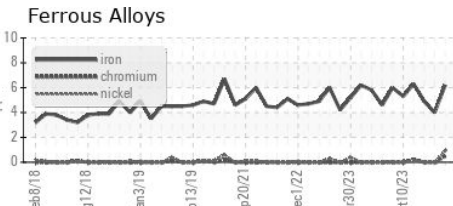
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 320	410	412	412

SAMPLE IMAGES	method	limit/base	current	history1	history2
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### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : HLC0003193 **Received** : 11 Apr 2024  
**Lab Number** : 06146562 **Tested** : 12 Apr 2024  
**Unique Number** : 10976640 **Diagnosed** : 15 Apr 2024 - Angela Borella  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

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 imerritt@hilcorp.com  
 T: (907)670-3514  
 F: (907)659-5377

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)