

# **PROBLEM SUMMARY**

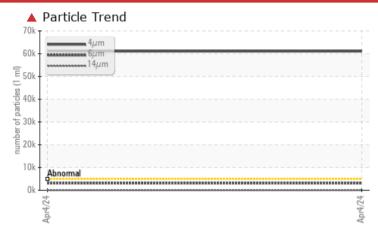
Sample Rating Trend

Machine Id 1300-3

**Hydraulic System** 

PETRO CANADA HYDREX AW 46 (--- GAL)

### **COMPONENT CONDITION SUMMARY**



### **RECOMMENDATION**

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS								
Sample Status			SEVERE					
Particles >4µm	ASTM D7647	>5000	<b>61021</b>					
Particles >6µm	ASTM D7647	>1300	<b>△</b> 3105					
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>23/19/12</b>					

Customer Id: MARPUL Sample No.: KFS0005045 **Lab Number:** 06146570 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Filter			?	We recommend you service the filters on this component.		
Resample			?	Resample in 30-45 days to monitor this situation.		
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.		
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.		
Check Seals			?	Check seals and/or filters for points of contaminant entry.		

## HISTORICAL DIAGNOSIS



# **OIL ANALYSIS REPORT**

Sample Rating Trend

Machine Id 1300-3

**Hydraulic System** 

PETRO CANADA HYDREX AW 46 (--- GAL)

### DIAGNOSIS

#### Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

#### Wear

All component wear rates are normal.

#### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

#### **Fluid Condition**

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

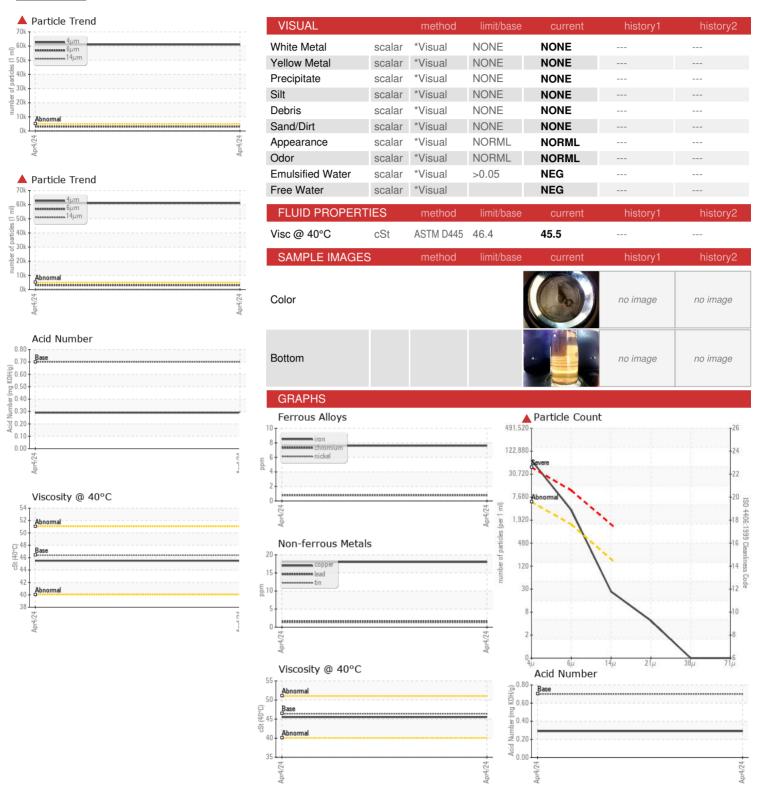
				Apr2024		
SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KFS0005045		
Sample Date		Client Info		04 Apr 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				SEVERE		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	8		
Chromium	ppm	ASTM D5185m	>20	<1		
Nickel	ppm	ASTM D5185m	>20	<1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>20	1		
Lead	ppm	ASTM D5185m	>20	2		
Copper	ppm	ASTM D5185m	>20	18		
Tin	ppm	ASTM D5185m	>20	1		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base	current 0	history1	history2
	ppm ppm					history2 
Boron		ASTM D5185m	0	0		
Boron Barium	ppm	ASTM D5185m ASTM D5185m	0	0		
Boron Barium Molybdenum	ppm	ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0	0 0 1		
Boron Barium Molybdenum Manganese	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0	0 0 1 <1		
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 0	0 0 1 <1 4		
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 0 0 0 50	0 0 1 <1 4 53		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 0 0 0 50 330	0 0 1 <1 4 53 325		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 0 0 0 50 330 430	0 0 1 <1 4 53 325 392		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 0 0 50 330 430 760	0 0 1 <1 4 53 325 392 1153		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 0 0 50 330 430 760	0 0 1 <1 4 53 325 392 1153 current	    history1	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m	0 0 0 0 0 50 330 430 760	0 0 1 <1 4 53 325 392 1153 current		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm	ASTM D5185m	0 0 0 0 50 330 430 760 limit/base	0 0 1 <1 4 53 325 392 1153 current 1		history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm	ASTM D5185m	0 0 0 0 0 50 330 430 760 limit/base >15	0 0 1 <1 4 53 325 392 1153 current 1 0		history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN	ppm	ASTM D5185m	0 0 0 0 0 50 330 430 760 limit/base >15	0 0 1 <1 4 53 325 392 1153 current 1 0 1		history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm	ASTM D5185m  method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 0 0 50 330 430 760 limit/base >15 >20 limit/base	0 0 1 <1 4 53 325 392 1153 current 1 0 1 current ▲ 61021	history1 history1	history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm	ASTM D5185m  Method ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647	0 0 0 0 0 50 330 430 760 limit/base >15 >20 limit/base >5000 >1300	0 0 1 <1 4 53 325 392 1153      current 1 0 1      current ▲ 61021 ▲ 3105	history1 history1	history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >21µm Particles >38µm	ppm	ASTM D5185m  method ASTM D5185m ASTM D7647 ASTM D7647	0 0 0 0 0 50 330 430 760 limit/base >15 >20 limit/base >5000 >1300 >160	0 0 1 <1 4 53 325 392 1153  current  1 0 1  current  ▲ 61021  ▲ 3105 23	history1 history1	history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm	ppm	ASTM D5185m  Method ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647	0 0 0 0 0 50 330 430 760 limit/base >15 >20 limit/base >5000 >1300 >160 >40 >10	0 0 1 <1 4 53 325 392 1153  current 1 0 1 current  ▲ 61021 ▲ 3105 23 4	history1 history1	history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >21µm Particles >38µm	ppm	ASTM D5185m  method  ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	0 0 0 0 0 50 330 430 760 limit/base >15 >20 limit/base >5000 >1300 >160 >40 >10	0 0 1 <1 4 53 325 392 1153      current  1 0 1      current  ▲ 61021  ▲ 3105 23 4 0	history1 history1	history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >21µm Particles >38µm Particles >71µm	ppm	ASTM D5185m  Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	0 0 0 0 0 50 330 430 760 limit/base >15 >20 limit/base >5000 >1300 >160 >40 >10 >3	0 0 1 <1 4 53 325 392 1153	history1 history1	history2 history2

Acid Number (AN)

mg KOH/g ASTM D8045 0.70



## **OIL ANALYSIS REPORT**







Certificate 12367

Laboratory Sample No.

Lab Number : 06146570

: KFS0005045 Unique Number : 10976648 Test Package : IND 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 11 Apr 2024

Tested : 12 Apr 2024 Diagnosed : 12 Apr 2024 - Wes Davis

**MARELLI** 181 BENNETT DR PULASKI, TN US 38478 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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