

PROBLEM SUMMARY

Sample Rating Trend

Machine Id 1300-4

Hydraulic System

PETRO CANADA HYDREX AW 46 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS								
Sample Status			SEVERE					
Particles >4µm	ASTM D7647	>5000	124742					
Particles >6µm	ASTM D7647	>1300	1 4949					
Oil Cleanliness	ISO 4406 (c)	>19/17/14	24/21/14					

Customer Id: MARPUL Sample No.: KFS0005046 Lab Number: 06146571 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

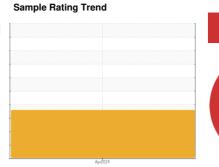
To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We recommend you service the filters on this component.			
Resample			?	Resample in 30-45 days to monitor this situation.			
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.			
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.			
Check Seals			?	Check seals and/or filters for points of contaminant entry.			

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT





Machine Id 1300-4

Hydraulic System

PETRO CANADA HYDREX AW 46 (--- GAL)

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

				Apr2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
	I/TITON		mmoasc	KFS0005046	· ·	, and the second second
Sample Number		Client Info				
Sample Date	hvo			04 Apr 2024		
Machine Age	hrs hrs	Client Info		0		
Oil Age Oil Changed	1115	Client Info		N/A		
Sample Status		Ciletit iiiio		SEVERE		
			11 15 11			
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	6		
Chromium	ppm	ASTM D5185m	>20	<1		
Nickel	ppm	ASTM D5185m	>20	<1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>20	1		
Lead	ppm	ASTM D5185m	>20	2		
Copper	ppm	ASTM D5185m	>20	8		
Tin	ppm	ASTM D5185m	>20	1		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base	current 0	history1	history2
	ppm					·
Boron		ASTM D5185m	0	0		
Boron Barium	ppm	ASTM D5185m ASTM D5185m	0	0		
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0	0 0 <1		
Boron Barium Molybdenum Manganese	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0	0 0 <1 <1		
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 0	0 0 <1 <1 10		
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 0 0 0 50	0 0 <1 <1 10 59		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 0 0 0 50 330	0 0 <1 <1 10 59 348		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 0 0 0 50 330 430	0 0 <1 <1 10 59 348 426		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 0 0 50 330 430 760	0 0 <1 <1 10 59 348 426 1791		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 0 0 50 330 430 760	0 0 <1 <1 10 59 348 426 1791 current	 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m	0 0 0 0 50 330 430 760 limit/base	0 0 <1 <1 10 59 348 426 1791 current	 history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m	0 0 0 0 50 330 430 760 limit/base	0 0 <1 <1 10 59 348 426 1791 current <1	history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m	0 0 0 0 0 50 330 430 760 limit/base >15	0 0 <1 <1 10 59 348 426 1791 current <1 0	history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m	0 0 0 0 0 50 330 430 760 limit/base >15	0 0 -1 -1 10 59 348 426 1791 current -1 0		history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 0 0 50 330 430 760 limit/base >15 >20 limit/base	0 0 -<1 -<1 10 59 348 426 1791 current -<1 0 1 current 124742	history1 history1	history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m method ASTM D5185m	0 0 0 0 0 50 330 430 760 limit/base >15 >20 limit/base >5000 >1300	0 0 -1 -1 10 59 348 426 1791	history1 history1	history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	0 0 0 0 50 330 430 760 limit/base >15 >20 limit/base >5000 >1300 >160 >40 >10	0 0 0 <1 <1 10 59 348 426 1791 current <1 0 1 current 124742 14949 140 16 1	history1 history1	history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m method ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647	0 0 0 0 50 330 430 760 limit/base >15 >20 limit/base >5000 >1300 >160 >40 >10	0 0	history1 history1	history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	0 0 0 0 50 330 430 760 limit/base >15 >20 limit/base >5000 >1300 >160 >40 >10	0 0 0 <1 <1 10 59 348 426 1791 current <1 0 1 current 124742 14949 140 16 1	history1 history1	history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >5µm Particles >21µm Particles >38µm Particles >71µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	0 0 0 0 0 50 330 430 760 limit/base >15 >20 limit/base >5000 >1300 >160 >40 >10 >3	0 0 <1 <1 10 59 348 426 1791 current <1 0 1 current ▲ 124742 ▲ 14949 140 16 1 0	history1 history1	history2 history2



OIL ANALYSIS REPORT







Certificate 12367

Laboratory Sample No.

Lab Number : 06146571

: KFS0005046 Unique Number : 10976649 Test Package : IND 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 11 Apr 2024 Tested : 12 Apr 2024

Diagnosed : 12 Apr 2024 - Wes Davis

MARELLI 181 BENNETT DR PULASKI, TN US 38478 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: