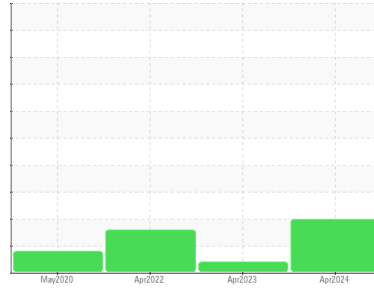




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id

3230110 (S/N 1424)

Component

Compressor

Fluid

KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA015981	KCPA000260	KCP41298
Sample Date	Client Info			03 Apr 2024	03 Apr 2023	01 Apr 2022
Machine Age	hrs	Client Info		44370	40084	35857
Oil Age	hrs	Client Info		0	0	4657
Oil Changed	Client Info			Changed	N/A	Changed
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	2	1	1
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>3	<1	0	0
Titanium	ppm	ASTM D5185m	>3	<1	0	0
Silver	ppm	ASTM D5185m	>2	0	0	<1
Aluminum	ppm	ASTM D5185m	>10	1	0	0
Lead	ppm	ASTM D5185m	>10	1	0	<1
Copper	ppm	ASTM D5185m	>50	15	12	22
Tin	ppm	ASTM D5185m	>10	1	0	<1
Antimony	ppm	ASTM D5185m		---	---	---
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	1	0	0
Molybdenum	ppm	ASTM D5185m		1	0	0
Manganese	ppm	ASTM D5185m		1	1	2
Magnesium	ppm	ASTM D5185m	90	15	18	8
Calcium	ppm	ASTM D5185m	2	3	<1	0
Phosphorus	ppm	ASTM D5185m		3	0	7
Zinc	ppm	ASTM D5185m		37	46	35
Sulfur	ppm	ASTM D5185m		19823	20648	14885

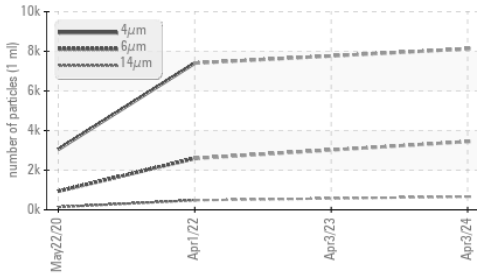
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	0	<1
Sodium	ppm	ASTM D5185m		7	8	5
Potassium	ppm	ASTM D5185m	>20	2	<1	0
Water	%	ASTM D6304	>0.05	0.013	0.008	0.009
ppm Water	ppm	ASTM D6304	>500	136	85.9	91.1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		8125	---	7405
Particles >6µm		ASTM D7647	>1300	▲ 3444	---	▲ 2594
Particles >14µm		ASTM D7647	>80	▲ 664	---	▲ 481
Particles >21µm		ASTM D7647	>20	▲ 282	---	▲ 172
Particles >38µm		ASTM D7647	>4	▲ 27	---	▲ 17
Particles >71µm		ASTM D7647	>3	0	---	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 20/19/17	---	▲ 19/16

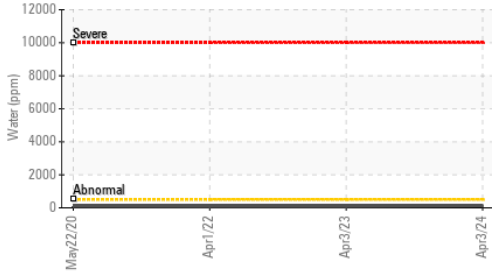
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.36	0.35	0.32

OIL ANALYSIS REPORT

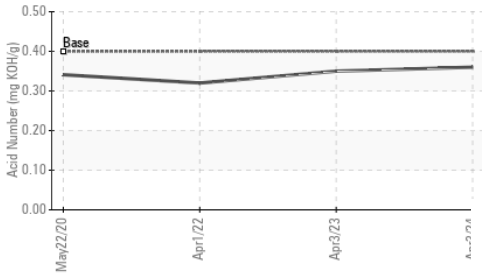
▲ Particle Trend



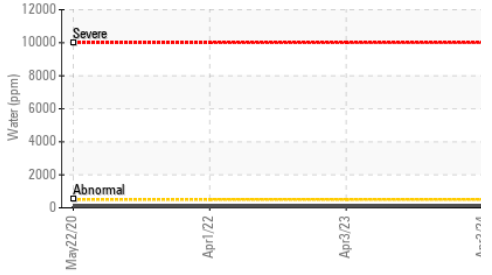
Water (KF)



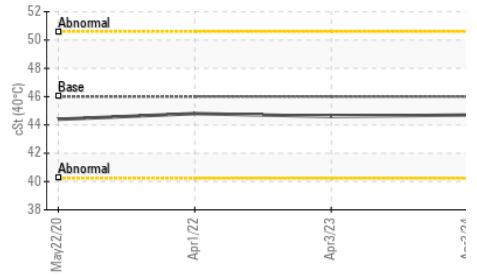
Acid Number



Water (KF)



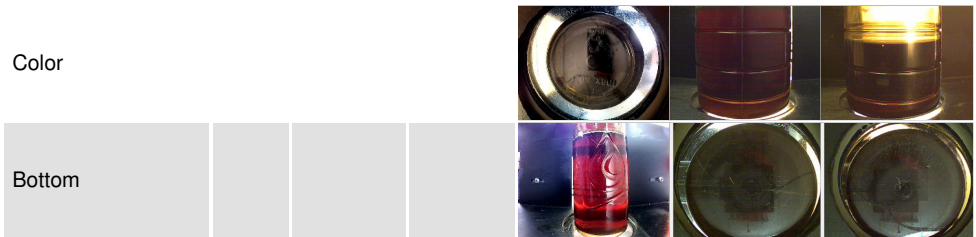
Viscosity @ 40°C



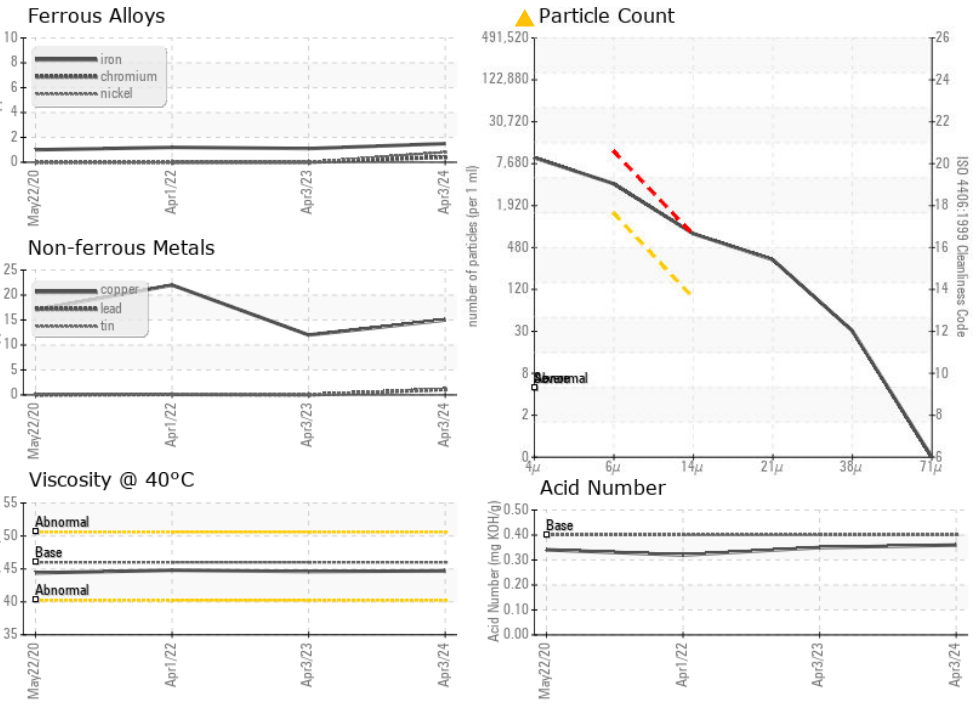
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.7	44.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA015981 **Received** : 11 Apr 2024
Lab Number : 06146623 **Tested** : 12 Apr 2024
Unique Number : 10976701 **Diagnosed** : 16 Apr 2024 - Angela Borella
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

CLEAN AIR AMERICA
 7 SUPERIOR DR SE
 ROME, GA
 US 30161

Contact: MICHAEL FARMER
 michael.farmer@clean-air.com

T:
 F: