



# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id

**0700AC10 (S/N XQ1444)**

Component

**Air Compressor**

Fluid

**PETRO CANADA SYNDURO SHB ISO 32 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>USPM24725</b>	---	---
Sample Date	Client Info			<b>10 Apr 2024</b>	---	---
Machine Age	hrs	Client Info		<b>14978</b>	---	---
Oil Age	hrs	Client Info		<b>354</b>	---	---
Oil Changed	Client Info			<b>Changed</b>	---	---
Sample Status				<b>ATTENTION</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>&lt;1</b>	---	---
Chromium	ppm	ASTM D5185m	>4	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m	>4	<b>&lt;1</b>	---	---
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>10	<b>1</b>	---	---
Lead	ppm	ASTM D5185m	>20	<b>1</b>	---	---
Copper	ppm	ASTM D5185m	>40	<b>1</b>	---	---
Tin	ppm	ASTM D5185m	>5	<b>1</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	---	---
Barium	ppm	ASTM D5185m	5	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m	5	<b>&lt;1</b>	---	---
Calcium	ppm	ASTM D5185m	5	<b>3</b>	---	---
Phosphorus	ppm	ASTM D5185m	100	<b>13</b>	---	---
Zinc	ppm	ASTM D5185m	5	<b>1</b>	---	---
Sulfur	ppm	ASTM D5185m	1900	<b>2083</b>	---	---

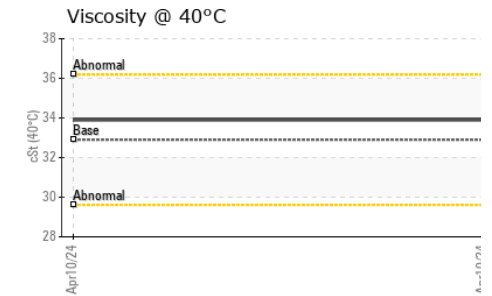
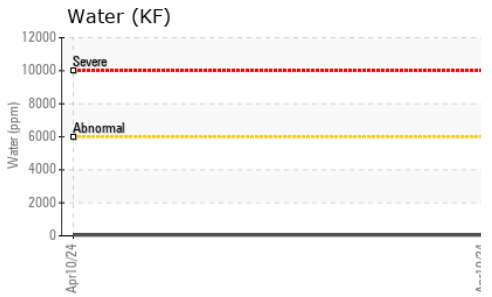
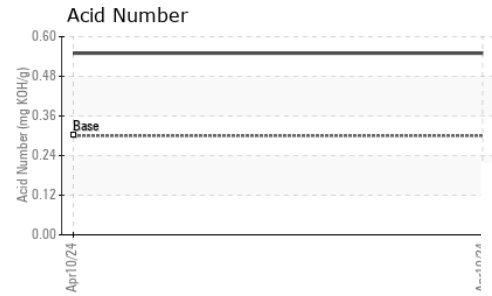
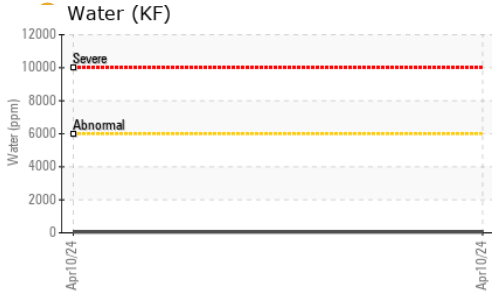
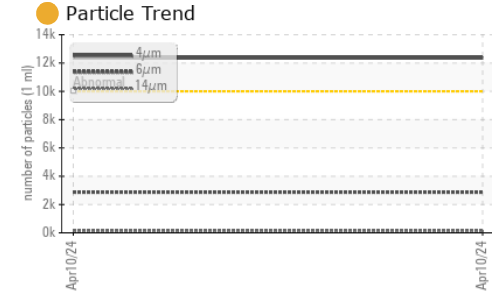
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>0</b>	---	---
Sodium	ppm	ASTM D5185m		<b>0</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	---	---
Water	%	ASTM D6304	>0.6	<b>0.004</b>	---	---
ppm Water	ppm	ASTM D6304	>6000	<b>48</b>	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<b>12356</b>	---	---
Particles >6µm		ASTM D7647	>2500	<b>2874</b>	---	---
Particles >14µm		ASTM D7647	>320	<b>144</b>	---	---
Particles >21µm		ASTM D7647	>80	<b>38</b>	---	---
Particles >38µm		ASTM D7647	>20	<b>2</b>	---	---
Particles >71µm		ASTM D7647	>4	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>20/18/15	<b>21/19/14</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	.3	<b>0.55</b>	---	---



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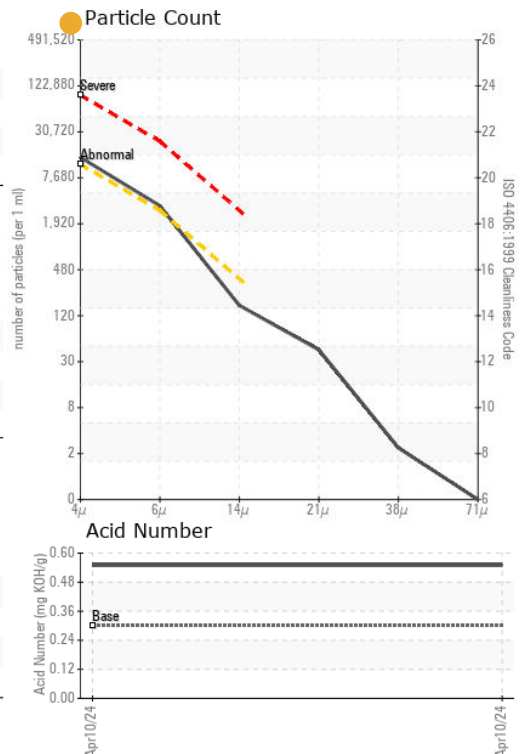
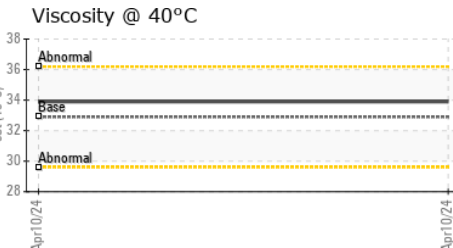
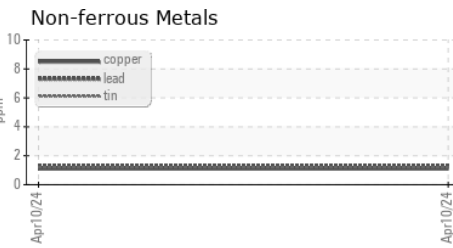
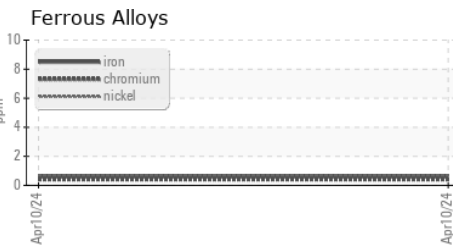
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---
Debris	scalar	*Visual	NONE	<b>LIGHT</b>	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---
Emulsified Water	scalar	*Visual	>0.6	<b>NEG</b>	---
Free Water	scalar	*Visual		<b>NEG</b>	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32.9	<b>33.9</b>	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM24725 **Received** : 11 Apr 2024  
**Lab Number** : **06146624** **Tested** : 12 Apr 2024  
**Unique Number** : 10976702 **Diagnosed** : 15 Apr 2024 - Doug Bogart  
**Test Package** : IND 2

**ADM CORN PROCESS**  
 400 W ERIE RD  
 MARSHALL, MN  
 US 56258  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: