



# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**LIEBHERR 1400 CR4415 (S/N 074-414)**  
 Component  
**Rear Right Planetary**  
 Fluid  
**GEAR OIL ISO 220 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0892991</b>	---	---
Sample Date	Client Info			<b>05 Apr 2024</b>	---	---
Machine Age	hrs	Client Info		<b>11100</b>	---	---
Oil Age	hrs	Client Info		<b>1000</b>	---	---
Oil Changed	Client Info			<b>Changed</b>	---	---
Sample Status				<b>NORMAL</b>	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	<b>NEG</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>500	<b>350</b>	---	---
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m		<b>0</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	---	---
Lead	ppm	ASTM D5185m	>25	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>75	<b>3</b>	---	---
Tin	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---	---

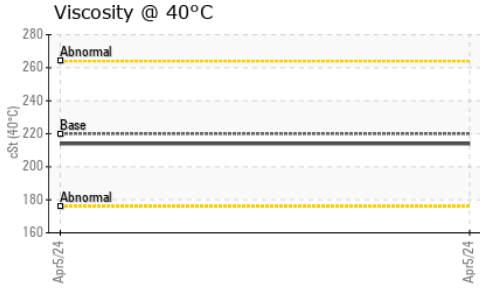
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	<b>33</b>	---	---
Barium	ppm	ASTM D5185m	15	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	15	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m		<b>1</b>	---	---
Magnesium	ppm	ASTM D5185m	50	<b>0</b>	---	---
Calcium	ppm	ASTM D5185m	50	<b>4</b>	---	---
Phosphorus	ppm	ASTM D5185m	350	<b>645</b>	---	---
Zinc	ppm	ASTM D5185m	100	<b>15</b>	---	---
Sulfur	ppm	ASTM D5185m	12500	<b>14165</b>	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>75	<b>2</b>	---	---
Sodium	ppm	ASTM D5185m		<b>1</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>3</b>	---	---



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	---	---
Silt	scalar	*Visual	NONE	<b>LIGHT</b>	---	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	---	---
Free Water	scalar	*Visual		<b>NEG</b>	---	---



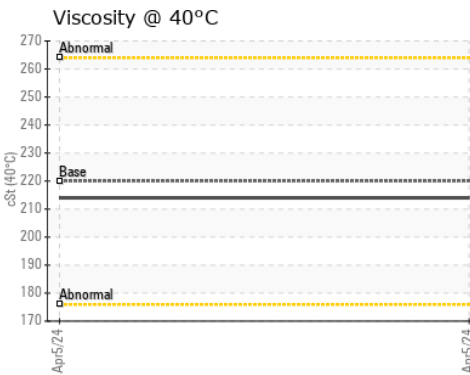
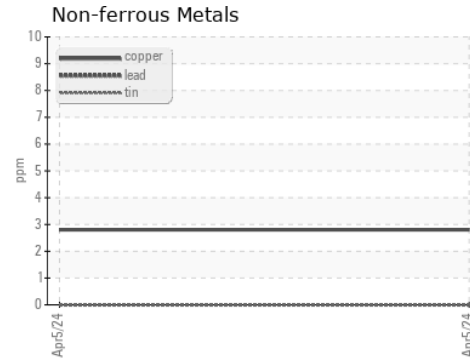
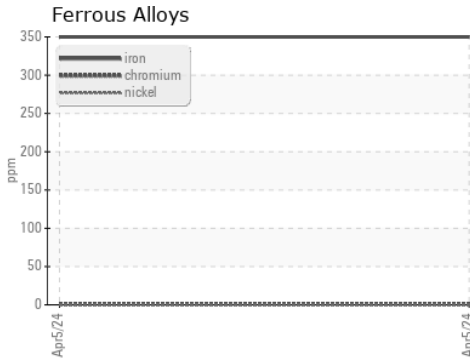
# OIL ANALYSIS REPORT



FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 220	214	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0892991      **Received** : 11 Apr 2024  
**Lab Number** : 06146779      **Tested** : 12 Apr 2024  
**Unique Number** : 10976857      **Diagnosed** : 15 Apr 2024 - Sean Felton  
**Test Package** : CONST

**BUCKNER - WILLIS**  
 18123 HWY 75 NORTH  
 WILLIS, TX  
 US 77378

Contact: JOHN HAWKINS  
 johnh@bucknercompanies.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: