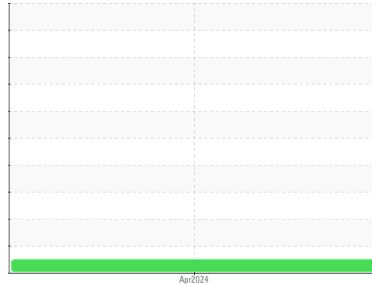




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
LIEBHERR 1400 CR4415 (S/N 074-414)
 Component
Front Left Planetary
 Fluid
GEAR OIL ISO 220 (--- GAL)

DIAGNOSIS

Recommendation
 Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is no indication of any contamination in the oil.

Fluid Condition
 The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0892992	---	---
Sample Date	Client Info		05 Apr 2024	---	---
Machine Age	hrs	Client Info	11100	---	---
Oil Age	hrs	Client Info	1000	---	---
Oil Changed	Client Info		Changed	---	---
Sample Status			NORMAL	---	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >500	111	---	---
Chromium	ppm	ASTM D5185m >10	0	---	---
Nickel	ppm	ASTM D5185m >10	0	---	---
Titanium	ppm	ASTM D5185m	0	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >25	0	---	---
Lead	ppm	ASTM D5185m >25	0	---	---
Copper	ppm	ASTM D5185m >75	<1	---	---
Tin	ppm	ASTM D5185m >10	0	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 50	0	---	---
Barium	ppm	ASTM D5185m 15	0	---	---
Molybdenum	ppm	ASTM D5185m 15	0	---	---
Manganese	ppm	ASTM D5185m	0	---	---
Magnesium	ppm	ASTM D5185m 50	0	---	---
Calcium	ppm	ASTM D5185m 50	0	---	---
Phosphorus	ppm	ASTM D5185m 350	562	---	---
Zinc	ppm	ASTM D5185m 100	0	---	---
Sulfur	ppm	ASTM D5185m 12500	4286	---	---

CONTAMINANTS

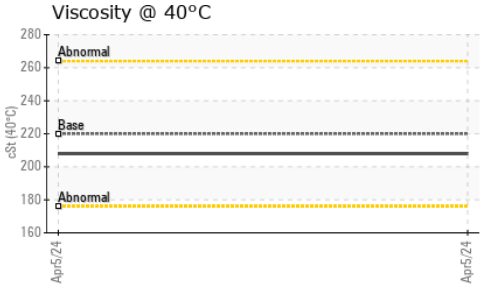
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >75	14	---	---
Sodium	ppm	ASTM D5185m	2	---	---
Potassium	ppm	ASTM D5185m >20	10	---	---

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	---	---
Yellow Metal	scalar	*Visual NONE	NONE	---	---
Precipitate	scalar	*Visual NONE	NONE	---	---
Silt	scalar	*Visual NONE	NONE	---	---
Debris	scalar	*Visual NONE	NONE	---	---
Sand/Dirt	scalar	*Visual NONE	NONE	---	---
Appearance	scalar	*Visual NORML	NORML	---	---
Odor	scalar	*Visual NORML	NORML	---	---
Emulsified Water	scalar	*Visual >0.2	NEG	---	---
Free Water	scalar	*Visual	NEG	---	---



OIL ANALYSIS REPORT



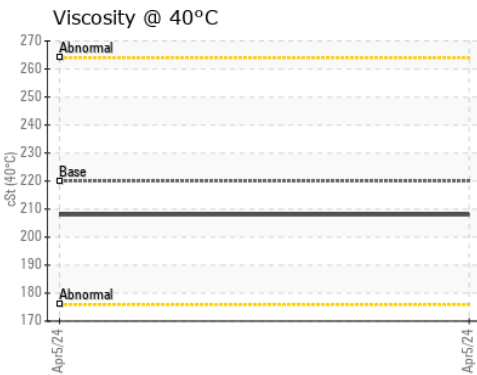
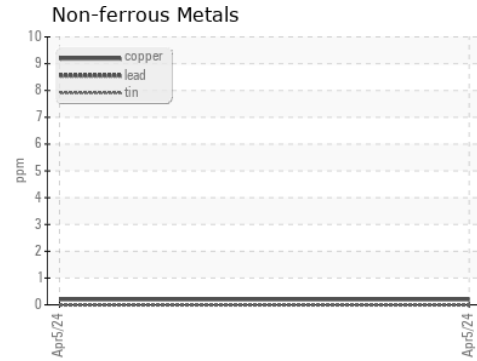
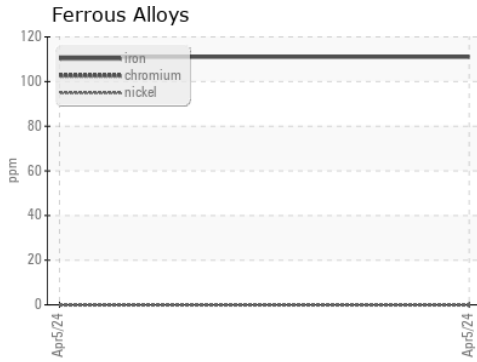
FLUID PROPERTIES	method	limit/base	current	history1	history2
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Visc @ 40°C	cSt	ASTM D445	220	208	---
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SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color	no image	no image	no image
Bottom	no image	no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0892992 **Received** : 11 Apr 2024
Lab Number : **06146800** **Tested** : 12 Apr 2024
Unique Number : 10976878 **Diagnosed** : 15 Apr 2024 - Sean Felton
Test Package : CONST

BUCKNER - WILLIS
 18123 HWY 75 NORTH
 WILLIS, TX
 US 77378

Contact: JOHN HAWKINS
 johnh@bucknercompanies.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: