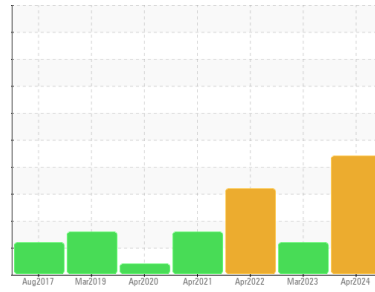




PROBLEM SUMMARY

Sample Rating Trend

ISO



Machine Id

MACHINE 10 (S/N 2866)

Component

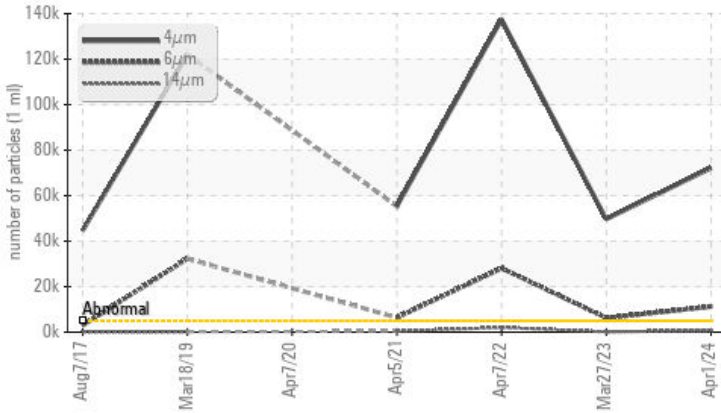
Hydraulic System

Fluid

SAFETY-KLEEN PERFORMANCE PLUS HYDRAULIC AW 46 (55 GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. The oil change at the time of sampling has been noted. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>5000	▲ 72107	▲ 49656	▲ 137413
Particles >6µm	ASTM D7647	>1300	▲ 11235	▲ 6234	▲ 28122
Particles >14µm	ASTM D7647	>160	▲ 669	117	▲ 2007
Particles >21µm	ASTM D7647	>40	▲ 186	23	▲ 527
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 23/21/17	▲ 23/20/14	▲ 24/22/18

Customer Id: CONSAM

Sample No.: WC0910096

Lab Number: 06147297

Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:

Wes Davis +1 905-569-8600 x223

wesd@wearcheck.ca

To change component or sample information:

Customer Service +1 1-800-237-1369

customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access	---	---	?	We advise that you check all areas where contaminants can enter the system.

HISTORICAL DIAGNOSIS

ISO



27 Mar 2023 Diag: Don Baldrige

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



VISUAL METAL



07 Apr 2022 Diag: Angela Borella

We recommend you service the filters on this component. Resample at the next service interval to monitor. Light concentration of visible metal present. All component wear rates are normal. There is a high amount of particulates present in the oil. The condition of the oil is acceptable for the time in service.

view report



ISO



05 Apr 2021 Diag: Don Baldrige

We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

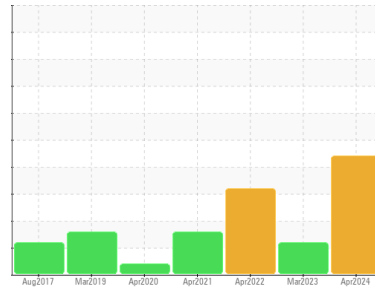
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id

MACHINE 10 (S/N 2866)

Component

Hydraulic System

Fluid

SAFETY-KLEEN PERFORMANCE PLUS HYDRAULIC AW 46 (55 GAL)

DIAGNOSIS

▲ Recommendation

We advise that you check all areas where contaminants can enter the system. The oil change at the time of sampling has been noted. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0910096	WC0800144	WC0668624
Sample Date	Client Info		01 Apr 2024	27 Mar 2023	07 Apr 2022
Machine Age	mths	Client Info	0	0	0
Oil Age	mths	Client Info	0	0	0
Oil Changed	Client Info		Changed	Changed	Filtered
Sample Status			SEVERE	ABNORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	4	1	5
Chromium	ppm	ASTM D5185m >20	<1	0	<1
Nickel	ppm	ASTM D5185m >20	1	0	0
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	<1	0	0
Aluminum	ppm	ASTM D5185m >20	1	0	<1
Lead	ppm	ASTM D5185m >20	1	0	<1
Copper	ppm	ASTM D5185m >20	5	2	5
Tin	ppm	ASTM D5185m >20	1	0	0
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	1	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	<1
Barium	ppm	ASTM D5185m	<1	0	0
Molybdenum	ppm	ASTM D5185m	2	1	<1
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m	13	22	6
Calcium	ppm	ASTM D5185m 48	70	69	75
Phosphorus	ppm	ASTM D5185m 340	366	348	394
Zinc	ppm	ASTM D5185m 430	447	453	512
Sulfur	ppm	ASTM D5185m	914	1021	879

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	2	2	<1
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	<1	0	1

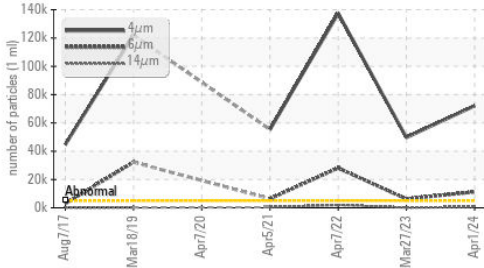
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 72107	▲ 49656	▲ 137413
Particles >6µm	ASTM D7647	>1300	▲ 11235	▲ 6234	▲ 28122
Particles >14µm	ASTM D7647	>160	▲ 669	117	▲ 2007
Particles >21µm	ASTM D7647	>40	▲ 186	23	▲ 527
Particles >38µm	ASTM D7647	>10	8	0	▲ 44
Particles >71µm	ASTM D7647	>3	0	0	1
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 23/21/17	▲ 23/20/14	▲ 24/22/18

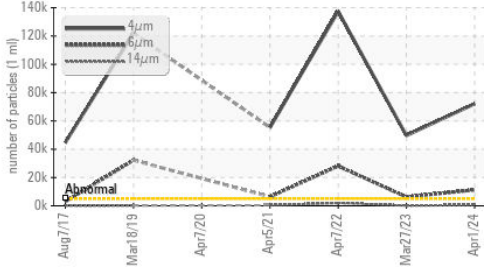


OIL ANALYSIS REPORT

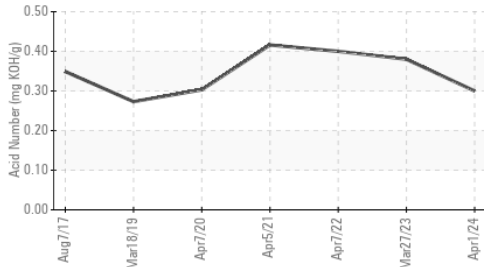
Particle Trend



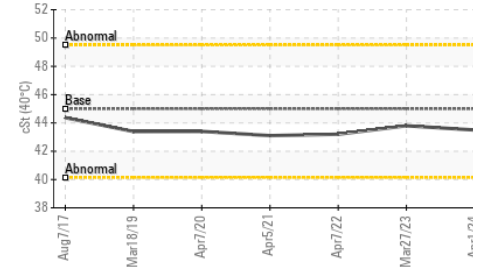
Particle Trend



Acid Number



Viscosity @ 40°C



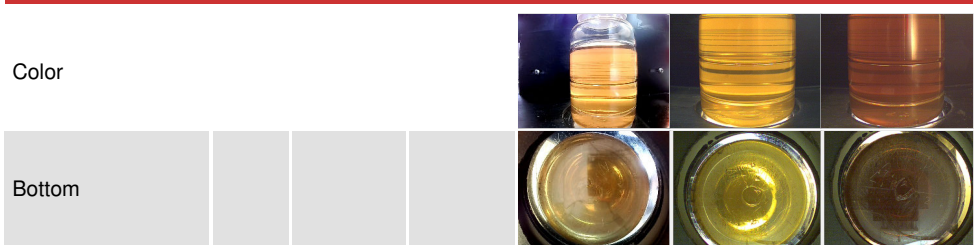
FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g	ASTM D8045	0.30	0.38	0.40
VISUAL				
method	limit/base	current	history1	history2
White Metal	scalar *Visual	NONE	NONE	● LIGHT
Yellow Metal	scalar *Visual	NONE	NONE	NONE
Precipitate	scalar *Visual	NONE	NONE	NONE
Silt	scalar *Visual	NONE	NONE	NONE
Debris	scalar *Visual	NONE	NONE	NONE
Sand/Dirt	scalar *Visual	NONE	NONE	NONE
Appearance	scalar *Visual	NORML	NORML	NORML
Odor	scalar *Visual	NORML	NORML	NORML
Emulsified Water	scalar *Visual	>0.05	NEG	NEG
Free Water	scalar *Visual	NEG	NEG	NEG

FLUID PROPERTIES

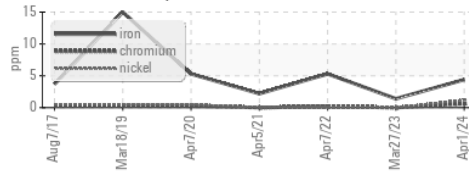
method	limit/base	current	history1	history2
Visc @ 40°C cSt	ASTM D445	43.5	43.8	43.2

SAMPLE IMAGES

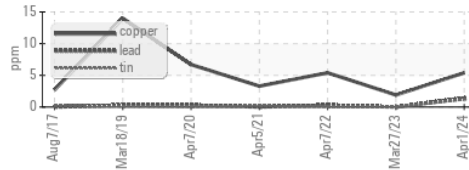


GRAPHS

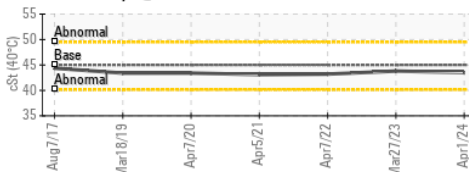
Ferrous Alloys



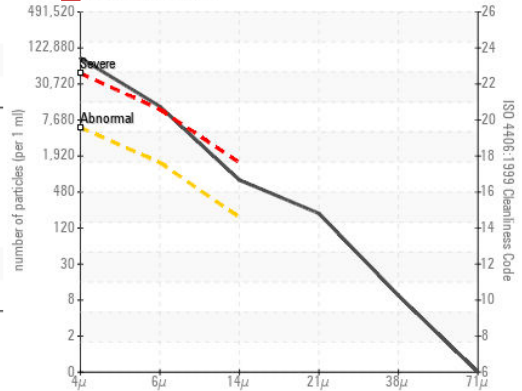
Non-ferrous Metals



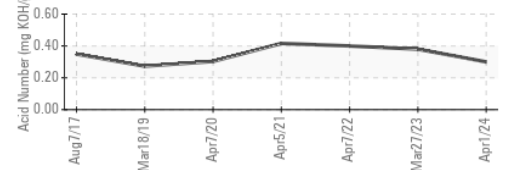
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0910096
Lab Number : 06147297
Unique Number : 10977375
Test Package : IND 2

Altium Packaging - SAMUELSON - Plant 1302A
 1070 SAMUELSON ST
 CITY OF INDUSTRY, CA
 US 91748-1219
 Contact: ERIC LOYA
 Eric.Loya@altiumpkg.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: