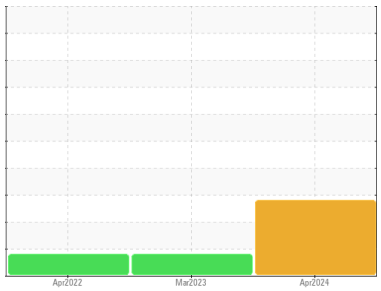
OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Machine Id
MACHINE 13 - PROGRAM (S/N 4428)
Component
Hydraulic System
Fluid
SAFETY-KLEEN PERFORMANCE PLUS HYDRAULIC AW 46 (55 GAL)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
The copper level is abnormal. All other component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0910070**	WC0800151	WC0668632
Sample Date		Client Info		**01 Apr 2024**	27 Mar 2023	07 Apr 2022
Machine Age	mths	Client Info		**0**	0	0
Oil Age	mths	Client Info		**0**	0	0
Oil Changed		Client Info		**Changed**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**2**	<1	0
Chromium	ppm	ASTM D5185m	>20	**<1**	0	0
Nickel	ppm	ASTM D5185m	>20	**<1**	0	0
Titanium	ppm	ASTM D5185m		**<1**	<1	0
Silver	ppm	ASTM D5185m		**<1**	<1	<1
Aluminum	ppm	ASTM D5185m	>20	**1**	0	0
Lead	ppm	ASTM D5185m	>20	**1**	0	0
Copper	ppm	ASTM D5185m	>20	▲ **94**	▲ 62	▲ 20
Tin	ppm	ASTM D5185m	>20	**2**	0	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**1**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**2**	2	4
Barium	ppm	ASTM D5185m		**<1**	0	0
Molybdenum	ppm	ASTM D5185m		**3**	2	2
Manganese	ppm	ASTM D5185m		**<1**	<1	0
Magnesium	ppm	ASTM D5185m		**17**	24	14
Calcium	ppm	ASTM D5185m	48	**97**	80	70
Phosphorus	ppm	ASTM D5185m	340	**460**	356	303
Zinc	ppm	ASTM D5185m	430	**539**	455	396
Sulfur	ppm	ASTM D5185m		**1220**	1097	680

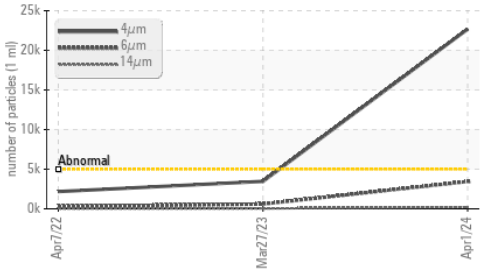
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**<1**	<1	<1
Sodium	ppm	ASTM D5185m		**2**	<1	0
Potassium	ppm	ASTM D5185m	>20	**5**	3	6

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **22676**	3465	2177
Particles >6µm		ASTM D7647	>1300	▲ **3442**	597	308
Particles >14µm		ASTM D7647	>160	▲ **219**	45	31
Particles >21µm		ASTM D7647	>40	▲ **61**	15	10
Particles >38µm		ASTM D7647	>10	**2**	2	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **22/19/15**	19/16/13	18/15/12

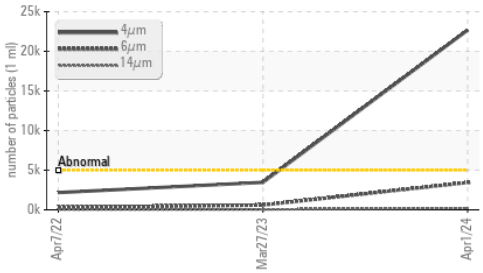
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.28**	0.29	0.42

OIL ANALYSIS REPORT

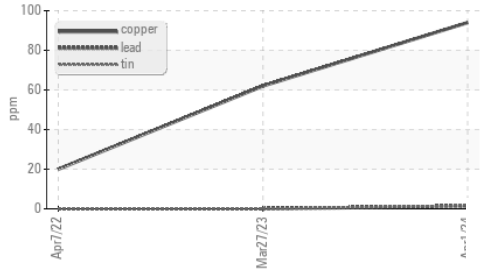
Particle Trend



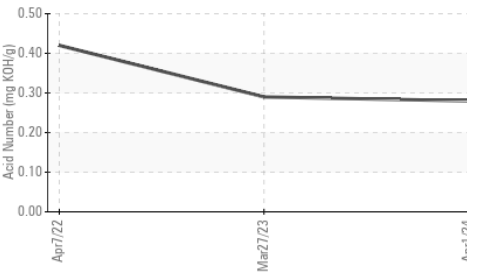
Particle Trend



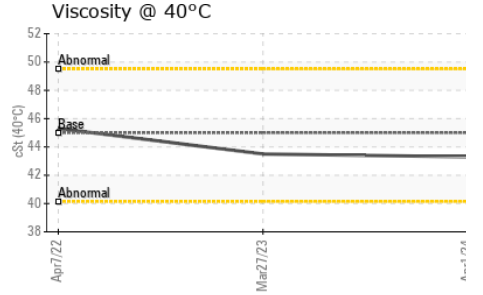
Non-ferrous Metals



Acid Number



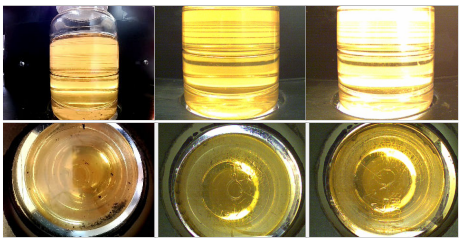
Viscosity @ 40°C



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**LIGHT**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

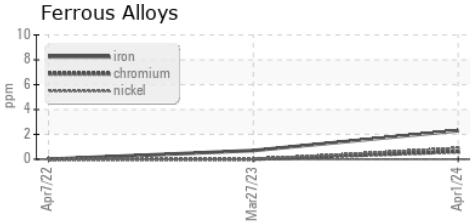
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45.0	**43.3**	43.5	45.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

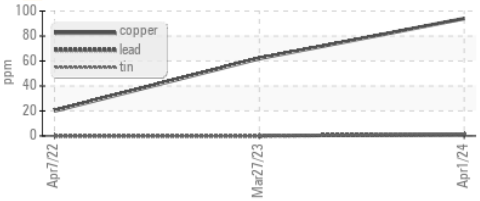


GRAPHS

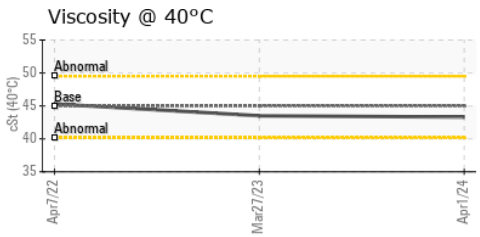
Ferrous Alloys



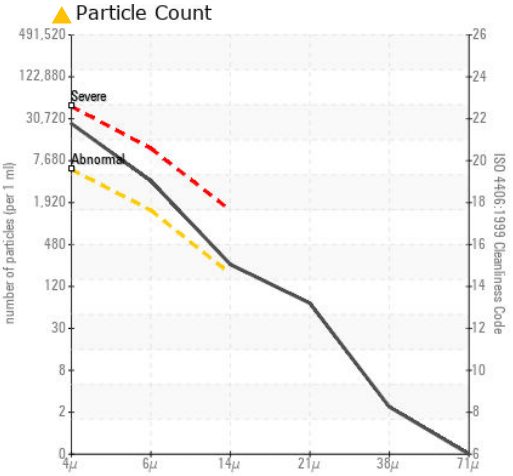
Non-ferrous Metals



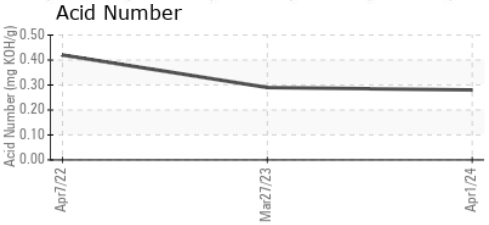
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0910070
Lab Number : 06147302
Unique Number : 10977380
Test Package : IND 2

Received : 12 Apr 2024
Tested : 15 Apr 2024
Diagnosed : 16 Apr 2024 - Don Baldridge

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Altium Packaging - SAMUELSON - Plant 1302A
1070 SAMUELSON ST
CITY OF INDUSTRY, CA
US 91748-1219
Contact: ERIC LOYA
Eric.Loya@altiumpkg.com
T:
F: