



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id

MACHINE 17 (S/N 202705-5-059)

Component

Hydraulic System

Fluid

SAFETY-KLEEN PERFORMANCE PLUS HYDRAULIC AW 46 (60 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0910086	---	---
Sample Date	Client Info		01 Apr 2024	---	---
Machine Age	mths	Client Info	0	---	---
Oil Age	mths	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			ABNORMAL	---	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	2	---	---
Chromium	ppm	ASTM D5185m >20	<1	---	---
Nickel	ppm	ASTM D5185m >20	<1	---	---
Titanium	ppm	ASTM D5185m	<1	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >20	1	---	---
Lead	ppm	ASTM D5185m >20	1	---	---
Copper	ppm	ASTM D5185m >20	6	---	---
Tin	ppm	ASTM D5185m >20	1	---	---
Vanadium	ppm	ASTM D5185m	<1	---	---
Cadmium	ppm	ASTM D5185m	1	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	---	---
Barium	ppm	ASTM D5185m	0	---	---
Molybdenum	ppm	ASTM D5185m	2	---	---
Manganese	ppm	ASTM D5185m	<1	---	---
Magnesium	ppm	ASTM D5185m	10	---	---
Calcium	ppm	ASTM D5185m 48	67	---	---
Phosphorus	ppm	ASTM D5185m 340	372	---	---
Zinc	ppm	ASTM D5185m 430	435	---	---
Sulfur	ppm	ASTM D5185m	932	---	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	0	---	---
Sodium	ppm	ASTM D5185m	0	---	---
Potassium	ppm	ASTM D5185m >20	<1	---	---

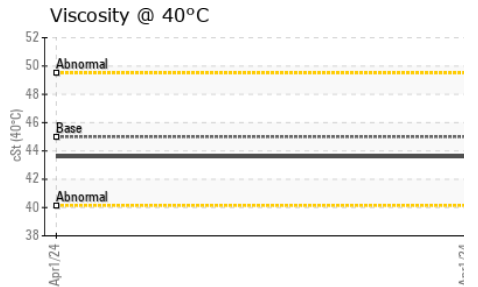
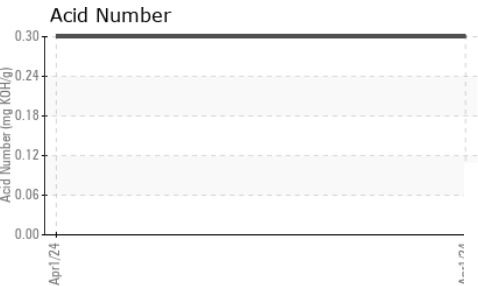
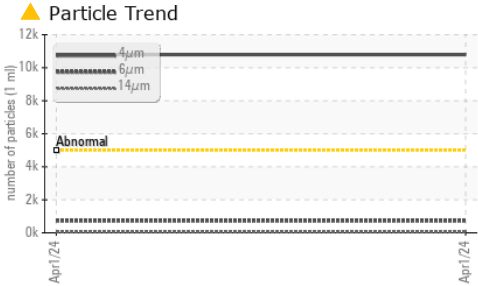
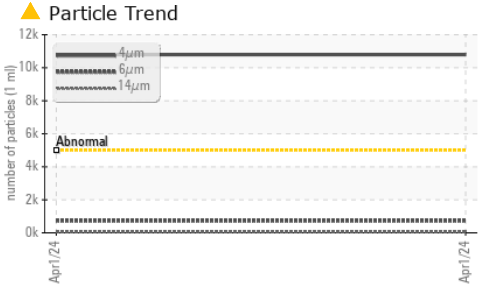
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 10792	---	---
Particles >6µm	ASTM D7647	>1300	732	---	---
Particles >14µm	ASTM D7647	>160	46	---	---
Particles >21µm	ASTM D7647	>40	12	---	---
Particles >38µm	ASTM D7647	>10	1	---	---
Particles >71µm	ASTM D7647	>3	0	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 21/17/13	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.30	---	---

OIL ANALYSIS REPORT



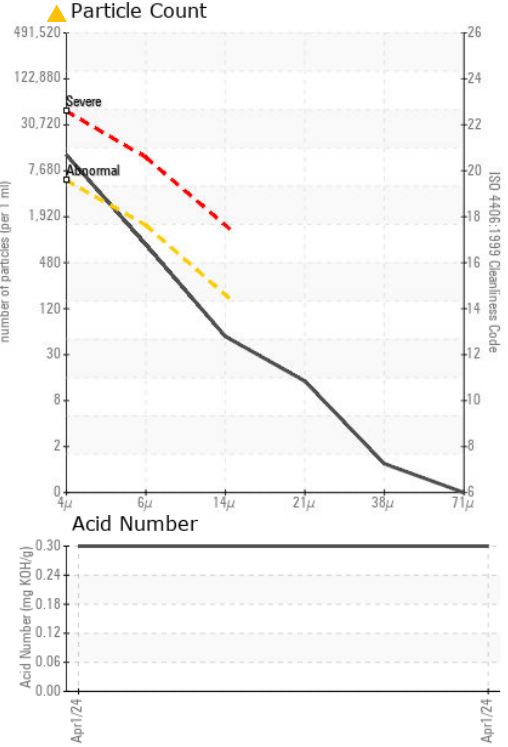
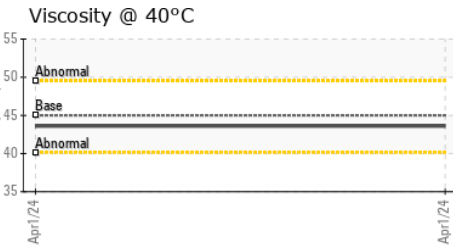
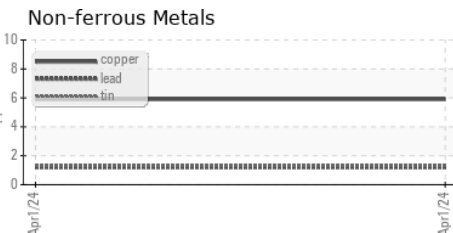
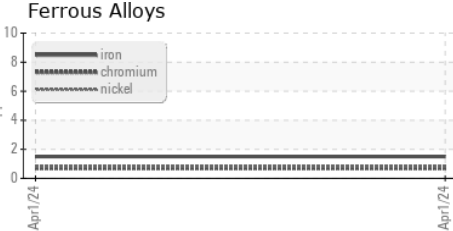
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	45.0	43.6	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0910086 **Received** : 12 Apr 2024
Lab Number : 06147303 **Tested** : 15 Apr 2024
Unique Number : 10977381 **Diagnosed** : 15 Apr 2024 - Wes Davis
Test Package : IND 2

Altium Packaging - SAMUELSON - Plant 1302A
 1070 SAMUELSON ST
 CITY OF INDUSTRY, CA
 US 91748-1219
 Contact: ERIC LOYA
 Eric.Loya@altiumpkg.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)