



# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id

## MACHINE 17 - PROGRAM (S/N 202705-5-059)

Component

**Hydraulic System**

Fluid

**SAFETY-KLEEN PERFORMANCE PLUS HYDRAULIC AW 46 (20 GAL)**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0910083</b>	---	---
Sample Date	Client Info		<b>01 Apr 2024</b>	---	---
Machine Age	mths	Client Info	<b>0</b>	---	---
Oil Age	mths	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>Changed</b>	---	---
Sample Status			<b>NORMAL</b>	---	---

### CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	---	---

### WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>20	<b>1</b>	---	---
Lead	ppm	ASTM D5185m	>20	<b>1</b>	---	---
Copper	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Tin	ppm	ASTM D5185m	>20	<b>1</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---

### ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<b>0</b>	---	---
Barium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Molybdenum	ppm	ASTM D5185m		<b>2</b>	---	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m		<b>14</b>	---	---
Calcium	ppm	ASTM D5185m	48	<b>74</b>	---	---
Phosphorus	ppm	ASTM D5185m	340	<b>354</b>	---	---
Zinc	ppm	ASTM D5185m	430	<b>423</b>	---	---
Sulfur	ppm	ASTM D5185m		<b>910</b>	---	---

### CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>15	<b>0</b>	---	---
Sodium	ppm	ASTM D5185m		<b>0</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---

### FLUID CLEANLINESS

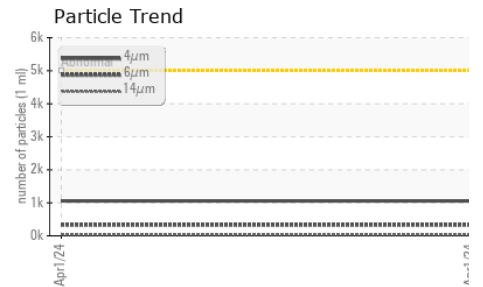
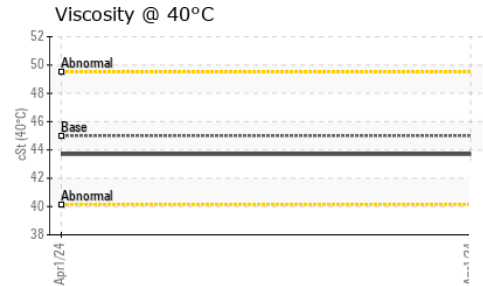
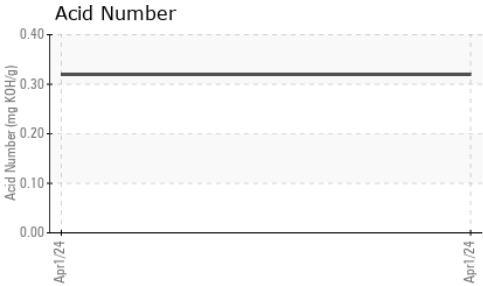
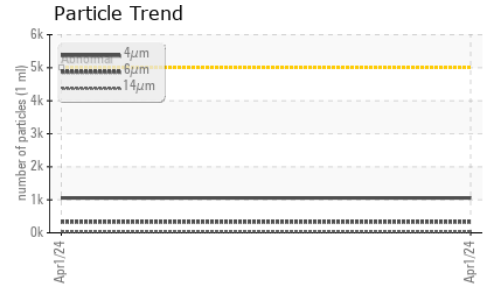
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>1055</b>	---	---
Particles >6µm	ASTM D7647	>1300	<b>332</b>	---	---
Particles >14µm	ASTM D7647	>160	<b>36</b>	---	---
Particles >21µm	ASTM D7647	>40	<b>10</b>	---	---
Particles >38µm	ASTM D7647	>10	<b>1</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>17/16/12</b>	---	---

### FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.32</b>	---	---



# OIL ANALYSIS REPORT



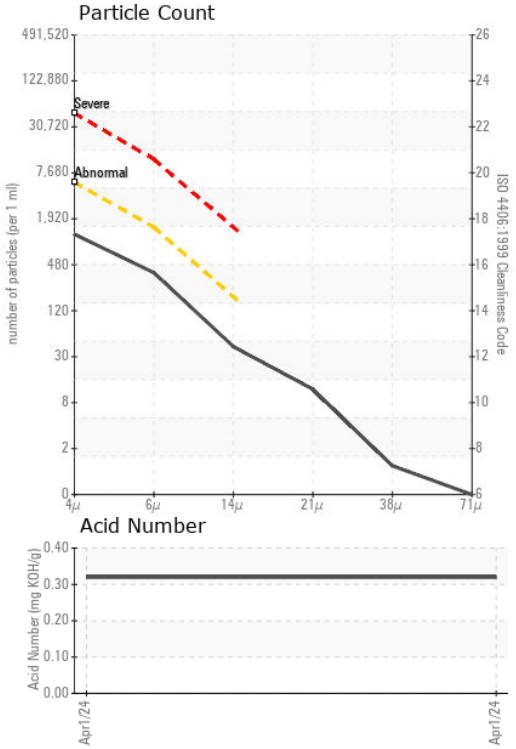
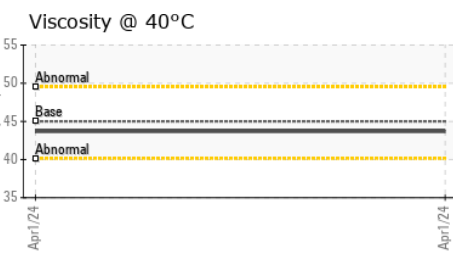
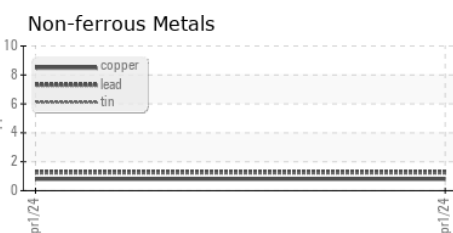
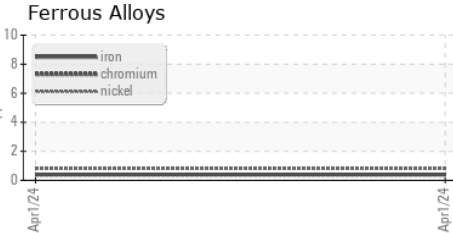
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	45.0	<b>43.7</b>	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0910083  
**Lab Number** : 06147309  
**Unique Number** : 10977387  
**Test Package** : IND 2  
**Received** : 12 Apr 2024  
**Tested** : 15 Apr 2024  
**Diagnosed** : 15 Apr 2024 - Wes Davis

**Altium Packaging - SAMUELSON - Plant 1302A**  
 1070 SAMUELSON ST  
 CITY OF INDUSTRY, CA  
 US 91748-1219  
 Contact: ERIC LOYA  
 Eric.Loya@altiumpkg.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)