

## **OIL ANALYSIS REPORT**

#### Sample Rating Trend



## Area ACRYLIC Machine Id RX 6 - AGITATOR Gearbox

#### Fluid SHELL OMALA S2 G 220 (19 GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

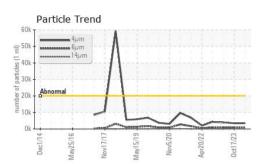
SAMPLE INFORM		method	limit/base	current	history1	history2
Sample Number		Client Info	innibadoo	WC0894996	WC0866284	WC0802652
Sample Date		Client Info		09 Apr 2024	17 Oct 2023	18 Apr 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	1110	Client Info		N/A	N/A	0 N/A
Sample Status				NORMAL	NORMAL	NORMAL
· ·			Prosite disconsistent	-		-
CONTAMINATION	N	method	limit/base	current	history1	history2
Water			>0.2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	26	23	20
Chromium	ppm	ASTM D5185m	>15	<1	<1	0
Nickel	ppm	ASTM D5185m	>15	<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>25	1	2	0
Lead	ppm	ASTM D5185m	>100	1	0	0
Copper	ppm	ASTM D5185m	>200	<1	<1	0
Tin	ppm	ASTM D5185m	>25	1	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	4.4	0	0	0
Barium	ppm	ASTM D5185m	0.0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	1	0	<1
Manganese	ppm	ASTM D5185m		1	0	<1
Magnesium	ppm	ASTM D5185m	0	<1	<1	1
Calcium	ppm	ASTM D5185m	0	14	10	9
Phosphorus	ppm	ASTM D5185m	215	215	201	214
Zinc	ppm	ASTM D5185m	0	8	3	10
Sulfur	ppm	ASTM D5185m	7039	8837	8456	7478
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m		3	4	2
Sodium	ppm	ASTM D5185m	200	0	0	0
Potassium	ppm	ASTM D5185m	>20	1	1	<1
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	3490	3478	3928
Particles >6µm		ASTM D7647	>5000	902	971	955
Particles >14µm		ASTM D7647	>640	95	103	41
Particles >21µm		ASTM D7647		22	30	4
Particles >38µm		ASTM D7647	>40	1	2	0
Particles >71µm		ASTM D7647 ASTM D7647	>10	0	0	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	0 19/17/14	19/17/14	19/17/13
FLUID DEGRADA		method	limit/base	current	history1	history2
LOID DEGNADA		methou	- inniv base		- History I	- Historyz
Acid Number (AN)	mg KOH/g	ASTM D8045		0.97	0.83	0.23

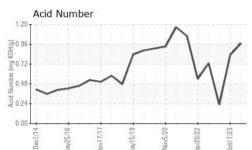
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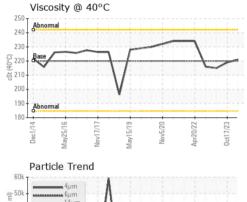
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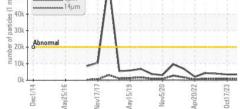


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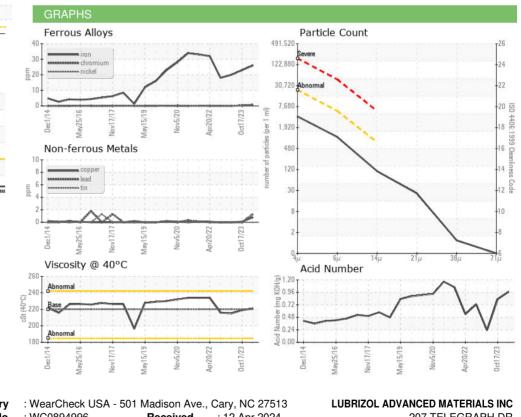


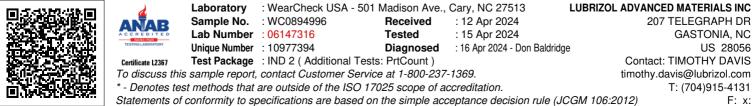




VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	221	219	215
SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Color				a. () .		

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