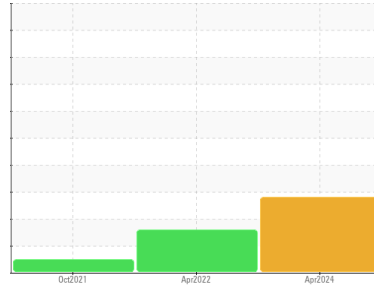




OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Machine Id
KAESER 7492092 (S/N 1172)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

● Wear

An increase in the iron level is noted. All other component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA017088	KC103747	KC90672
Sample Date	Client Info		09 Apr 2024	04 Apr 2022	19 Oct 2021
Machine Age	hrs	Client Info	21336	9247	6237
Oil Age	hrs	Client Info	0	2826	6237
Oil Changed	Client Info		Changed	Changed	Changed
Sample Status			ABNORMAL	ABNORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	● 36	<1	<1
Chromium	ppm	ASTM D5185m >10	1	0	0
Nickel	ppm	ASTM D5185m >3	<1	0	0
Titanium	ppm	ASTM D5185m >3	<1	0	0
Silver	ppm	ASTM D5185m >2	0	<1	0
Aluminum	ppm	ASTM D5185m >10	1	<1	<1
Lead	ppm	ASTM D5185m >10	1	<1	0
Copper	ppm	ASTM D5185m >50	7	3	16
Tin	ppm	ASTM D5185m >10	1	0	0
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	<1	<1	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	<1	<1
Barium	ppm	ASTM D5185m 90	<1	0	0
Molybdenum	ppm	ASTM D5185m 0	<1	<1	0
Manganese	ppm	ASTM D5185m	1	0	<1
Magnesium	ppm	ASTM D5185m 100	2	30	28
Calcium	ppm	ASTM D5185m 0	4	0	0
Phosphorus	ppm	ASTM D5185m 0	17	4	0
Zinc	ppm	ASTM D5185m 0	9	10	54
Sulfur	ppm	ASTM D5185m 23500	19978	10944	16165

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	<1	0
Sodium	ppm	ASTM D5185m	1	10	32
Potassium	ppm	ASTM D5185m >20	2	8	32
Water	%	ASTM D6304 >0.05	0.010	0.012	0.016
ppm Water	ppm	ASTM D6304 >500	107	127.5	162.2

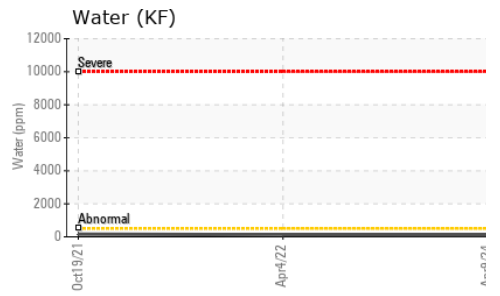
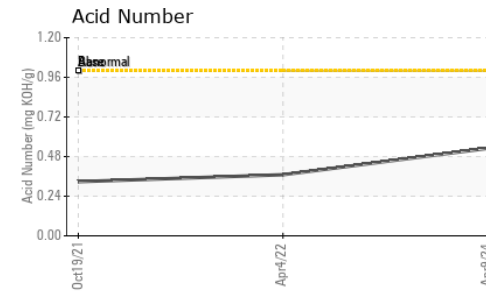
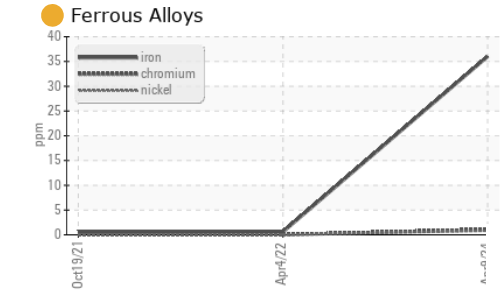
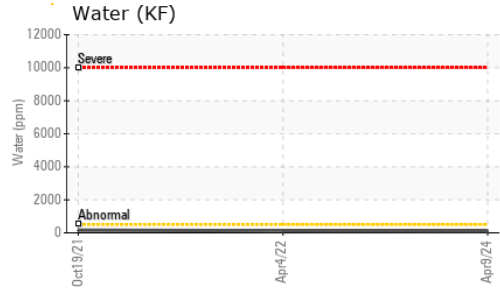
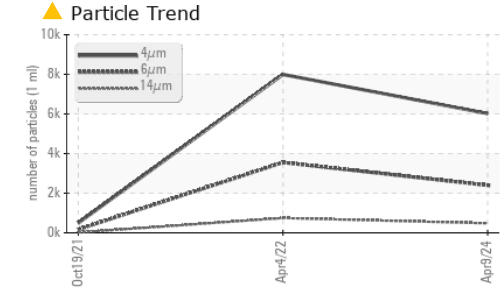
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		6020	7994	494
Particles >6µm	ASTM D7647	>1300	▲ 2398	▲ 3553	169
Particles >14µm	ASTM D7647	>80	▲ 480	▲ 745	14
Particles >21µm	ASTM D7647	>20	▲ 165	▲ 261	3
Particles >38µm	ASTM D7647	>4	▲ 6	▲ 11	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 20/18/16	▲ 19/17	15/11

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.53	0.37	0.328

OIL ANALYSIS REPORT

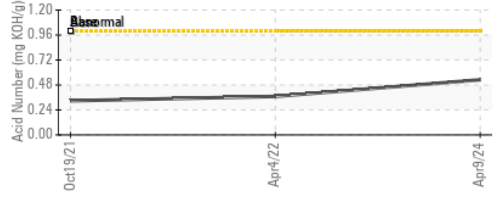
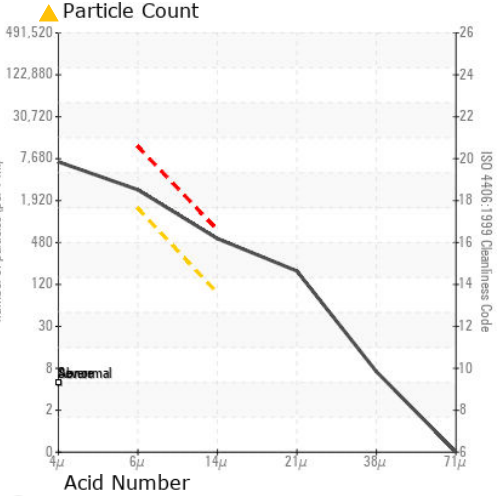
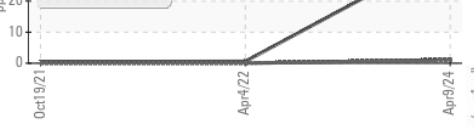


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 45	53.2	50.7	44.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA017088 **Received** : 12 Apr 2024
Lab Number : 06147343 **Tested** : 15 Apr 2024
Unique Number : 10977421 **Diagnosed** : 16 Apr 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

PURINA ANIMAL NUTRITION
 3601 TROUSDALE DR
 NASHVILLE, TN
 US 37204
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)