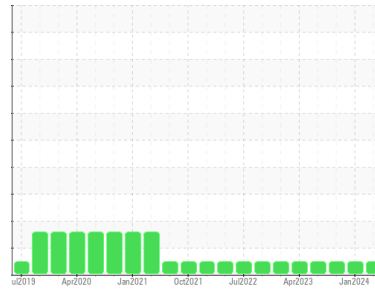




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**DSI DSI HPU (S/N PG4045U08064)**  
 Component  
**Hydraulic System**  
 Fluid  
**USPI FG HYD 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USPM36675</b>	USPM30611	USPM31009
Sample Date	Client Info	<b>11 Apr 2024</b>	15 Jan 2024	15 Oct 2023
Machine Age	hrs	Client Info	<b>0</b>	0
Oil Age	hrs	Client Info	<b>0</b>	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	<b>2</b>	<1	<1
Chromium	ppm	ASTM D5185m >20	<b>2</b>	1	1
Nickel	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>1</b>	0	0
Lead	ppm	ASTM D5185m >20	<b>1</b>	0	0
Copper	ppm	ASTM D5185m >20	<b>3</b>	2	2
Tin	ppm	ASTM D5185m >20	<b>1</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Calcium	ppm	ASTM D5185m	<b>4</b>	<1	0
Phosphorus	ppm	ASTM D5185m 725	<b>497</b>	643	492
Zinc	ppm	ASTM D5185m	<b>4</b>	0	0
Sulfur	ppm	ASTM D5185m 625	<b>423</b>	627	442

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<b>4</b>	7	4
Sodium	ppm	ASTM D5185m	<b>0</b>	1	<1
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	0
Water	%	ASTM D6304 >0.05	<b>0.002</b>	0.005	0.002
ppm Water	ppm	ASTM D6304 >500	<b>18</b>	56	18.2

## FLUID CLEANLINESS

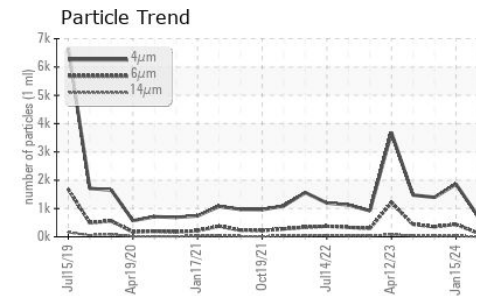
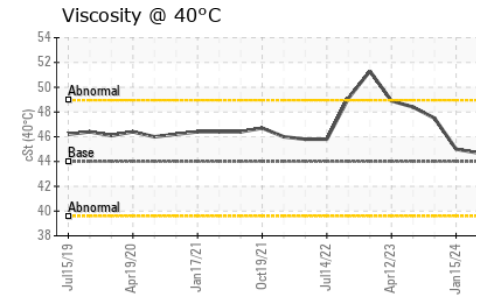
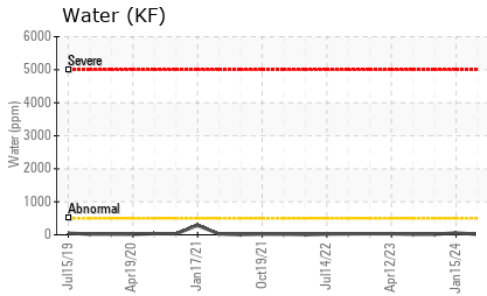
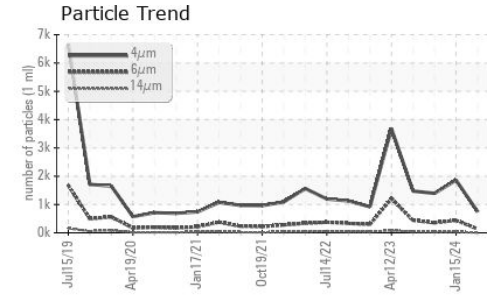
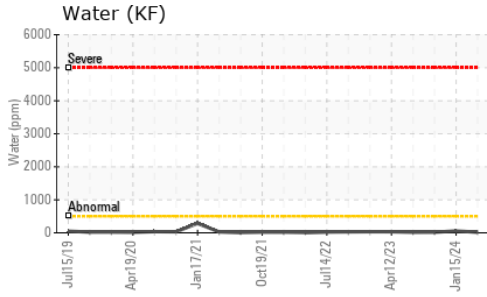
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	<b>745</b>	1862	1396
Particles >6µm	ASTM D7647 >2500	<b>139</b>	438	353
Particles >14µm	ASTM D7647 >320	<b>6</b>	33	31
Particles >21µm	ASTM D7647 >80	<b>2</b>	9	7
Particles >38µm	ASTM D7647 >20	<b>0</b>	1	0
Particles >71µm	ASTM D7647 >4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >--/18/15	<b>17/14/10</b>	18/16/12	18/16/12

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.36	<b>0.32</b>	0.34	0.32



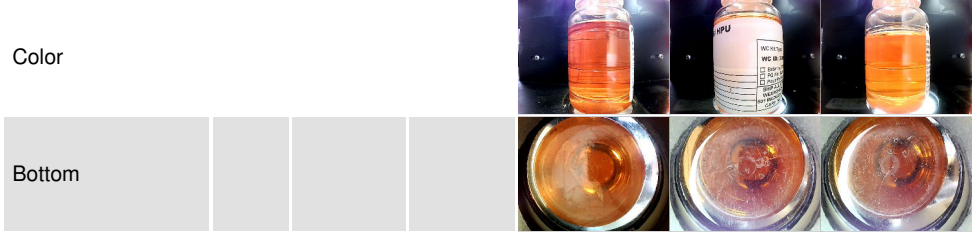
# OIL ANALYSIS REPORT



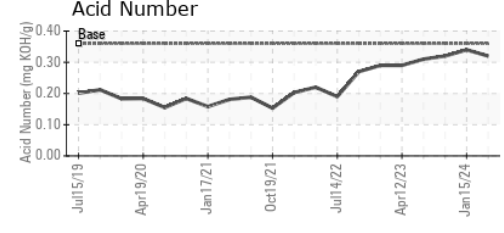
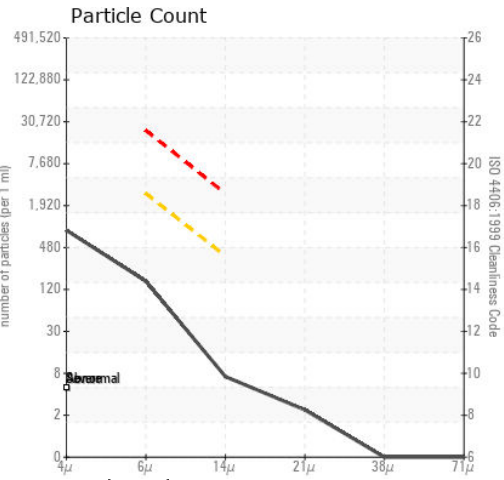
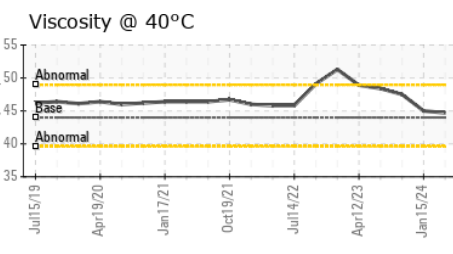
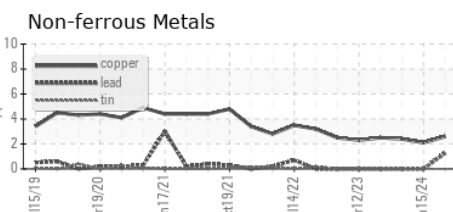
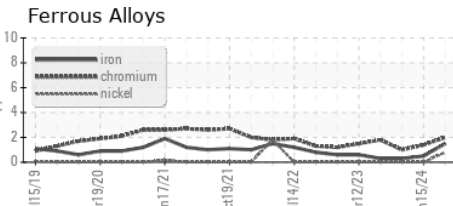
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44	44.7	45.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM36675  
**Lab Number** : 06147357  
**Unique Number** : 10977435  
**Test Package** : IND 2  
**Received** : 12 Apr 2024  
**Tested** : 15 Apr 2024  
**Diagnosed** : 15 Apr 2024 - Doug Bogart

**TYSON GP -ROGERS-USP**  
 ROGERS, AR  
 US  
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)