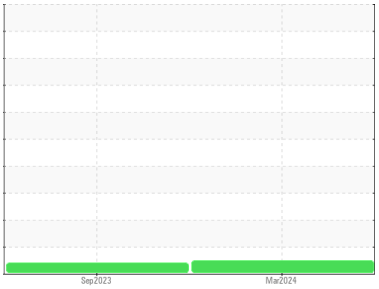
KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Machine Id
8778932 (S/N 2054)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. We were unable to perform a particle count due to insufficient sample.

Wear
All component wear rates are normal.

Contamination
Insufficient sample was received to conduct all the routine laboratory tests. There is no indication of any contamination in the oil.

Fluid Condition
The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KCPA015054**	KCPA001057	---
Sample Date		Client Info		**27 Mar 2024**	08 Sep 2023	---
Machine Age	hrs	Client Info		**5766**	1967	---
Oil Age	hrs	Client Info		**3799**	0	---
Oil Changed		Client Info		**Changed**	N/A	---
Sample Status				**NORMAL**	ABNORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	0	---
Chromium	ppm	ASTM D5185m	>10	**0**	0	---
Nickel	ppm	ASTM D5185m	>3	**0**	0	---
Titanium	ppm	ASTM D5185m	>3	**0**	<1	---
Silver	ppm	ASTM D5185m	>2	**0**	0	---
Aluminum	ppm	ASTM D5185m	>10	**0**	0	---
Lead	ppm	ASTM D5185m	>10	**0**	0	---
Copper	ppm	ASTM D5185m	>50	**8**	10	---
Tin	ppm	ASTM D5185m	>10	**0**	0	---
Vanadium	ppm	ASTM D5185m		**0**	0	---
Cadmium	ppm	ASTM D5185m		**0**	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	0	---
Barium	ppm	ASTM D5185m	90	**0**	0	---
Molybdenum	ppm	ASTM D5185m	0	**0**	0	---
Manganese	ppm	ASTM D5185m		**0**	<1	---
Magnesium	ppm	ASTM D5185m	100	**<1**	0	---
Calcium	ppm	ASTM D5185m	0	**2**	0	---
Phosphorus	ppm	ASTM D5185m	0	**12**	5	---
Zinc	ppm	ASTM D5185m	0	**0**	0	---
Sulfur	ppm	ASTM D5185m	23500	**18730**	16939	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**<1**	3	---
Sodium	ppm	ASTM D5185m		**0**	<1	---
Potassium	ppm	ASTM D5185m	>20	**0**	0	---
Water	%	ASTM D6304	>0.05	**0.006**	0.013	---
ppm Water	ppm	ASTM D6304	>500	**65**	130.5	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	**---**	0.30	---

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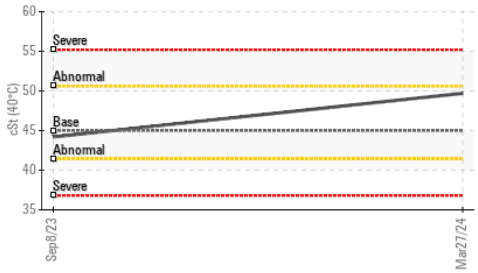
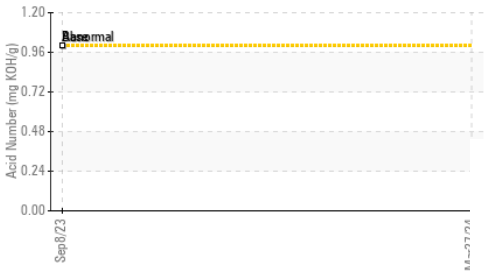
Water (KF)

Viscosity @ 40°C



Acid Number



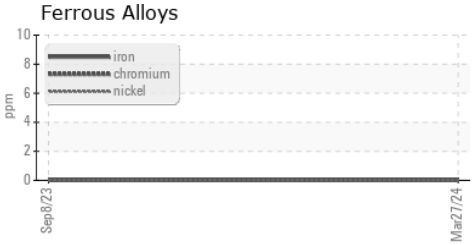
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	LIGHT	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	---
Silt	scalar	*Visual	NONE	**NONE**	NONE	---
Debris	scalar	*Visual	NONE	**NONE**	▲ MODER	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	---
Appearance	scalar	*Visual	NORML	**NORML**	NORML	---
Odor	scalar	*Visual	NORML	**NORML**	NORML	---
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	---
Free Water	scalar	*Visual		**NEG**	NEG	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	**49.7**	44.2	---

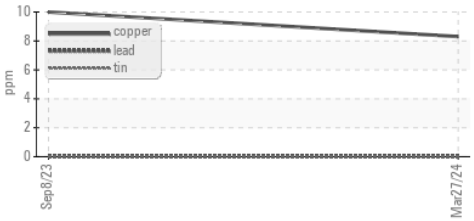
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

GRAPHS

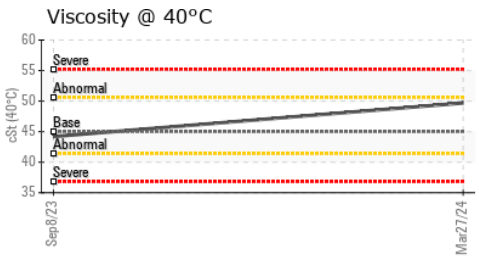
Ferrous Alloys



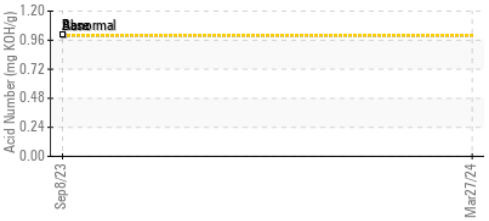
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA015054
Lab Number : 06147416
Unique Number : 10977494
Test Package : IND 2 (Additional Tests: KF, PrtCount)

Received : 12 Apr 2024
Tested : 16 Apr 2024
Diagnosed : 16 Apr 2024 - Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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