

## **OIL ANALYSIS REPORT**

### Area GCCS XTEND Machine Io ATLAS COPCO AIF117252 - BUZZI

Component Compressor

#### DIAGNOSIS

#### Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

#### Wear

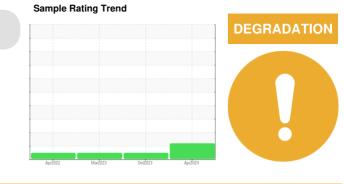
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

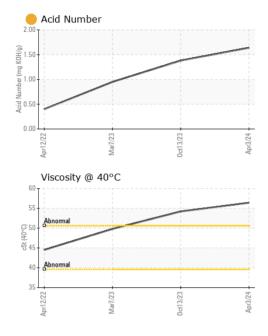
The AN level is at the top-end of the recommended limit. The condition of the oil is acceptable for the time in service.



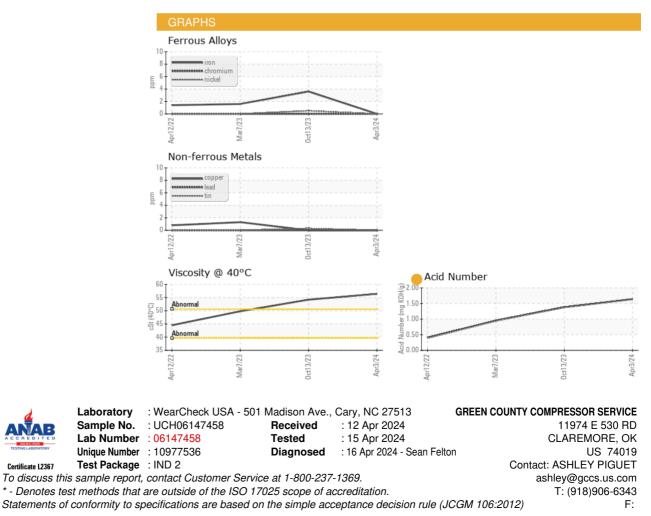
SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06147458	UCH05987454	UCH05795176
Sample Date		Client Info		03 Apr 2024	13 Oct 2023	07 Mar 2023
Machine Age	hrs	Client Info		4201	163	53847
Oil Age	hrs	Client Info		8000	8000	6000
Oil Changed		Client Info		Changed	Changed	Not Changd
Sample Status				ATTENTION	NORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	4	2
Chromium	ppm	ASTM D5185m	>5	0	0	0
Nickel	ppm	ASTM D5185m		0	<1	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>15	0	9	1
Lead	ppm	ASTM D5185m	>65	0	0	0
Copper	ppm	ASTM D5185m	>65	0	0	1
Tin	ppm	ASTM D5185m	>10	0	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	4	0
Calcium	ppm	ASTM D5185m		0	78	6
Phosphorus	ppm	ASTM D5185m		189	219	235
Zinc	ppm	ASTM D5185m		12	2	4
Sulfur	ppm	ASTM D5185m		308	379	414
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	10	30	15
Sodium	ppm	ASTM D5185m		0	0	<1
Potassium	ppm	ASTM D5185m	>20	0	3	0
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>—</b> 1.64	1.38	0.95



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		56.4	54.2	49.8
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Color						B
Bottom						



Contact/Location: ASHLEY PIGUET - UCGRECLA