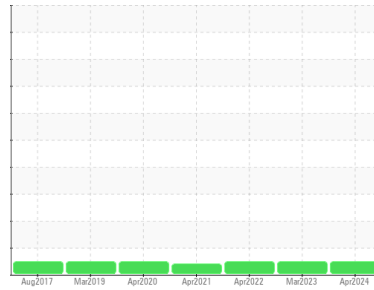




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
MACHINE 4 - UNILOY 350R2 (S/N 2826)
 Component
Gearbox
 Fluid
MOBIL MOBILGEAR SHC 220 (7 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0910107	WC0800134	WC0668614
Sample Date	Client Info		01 Apr 2024	27 Mar 2023	07 Apr 2022
Machine Age	mths	Client Info	0	0	0
Oil Age	mths	Client Info	0	0	0
Oil Changed	Client Info		Changed	Changed	Filtered
Sample Status			NORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	56	55	26
Chromium	ppm	ASTM D5185m	>15	<1	<1	0
Nickel	ppm	ASTM D5185m	>15	<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	<1	0
Lead	ppm	ASTM D5185m	>100	1	0	0
Copper	ppm	ASTM D5185m	>200	3	5	1
Tin	ppm	ASTM D5185m	>25	<1	0	0
Antimony	ppm	ASTM D5185m	>5	---	---	---
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<1	0	2
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	<1	<1
Manganese	ppm	ASTM D5185m		<1	1	<1
Magnesium	ppm	ASTM D5185m		<1	<1	<1
Calcium	ppm	ASTM D5185m		<1	2	2
Phosphorus	ppm	ASTM D5185m		440	437	375
Zinc	ppm	ASTM D5185m		19	18	7
Sulfur	ppm	ASTM D5185m		8868	8739	5459

CONTAMINANTS

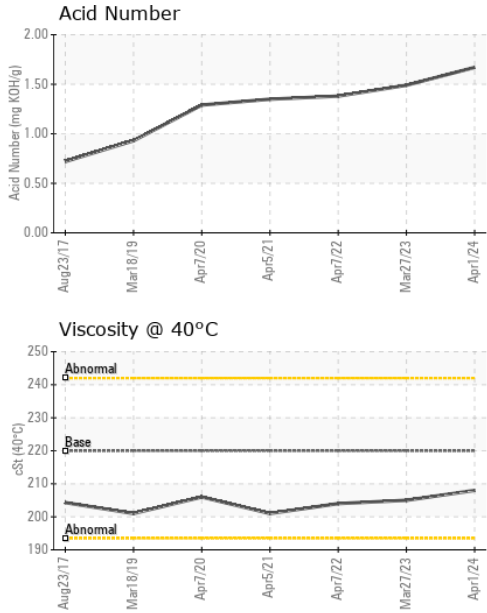
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	15	17	12
Sodium	ppm	ASTM D5185m		<1	1	0
Potassium	ppm	ASTM D5185m	>20	3	0	1

FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		1.67	1.49	1.38



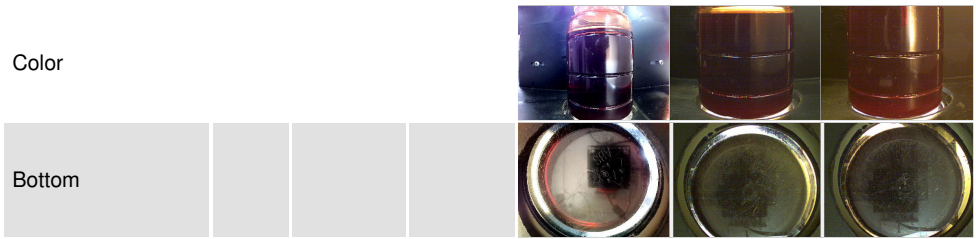
OIL ANALYSIS REPORT



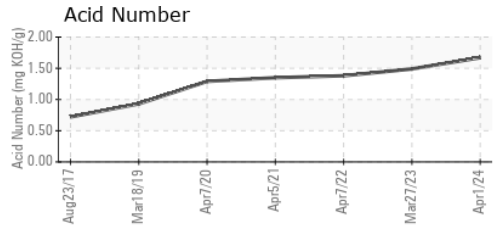
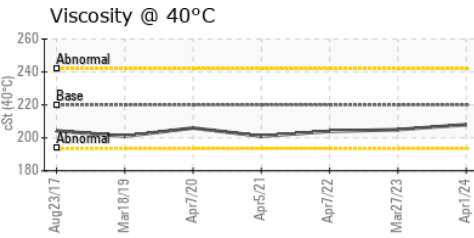
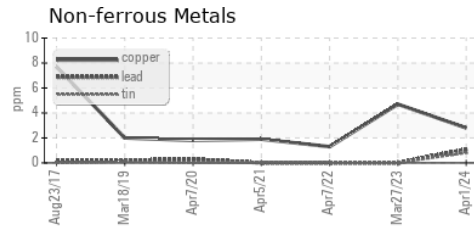
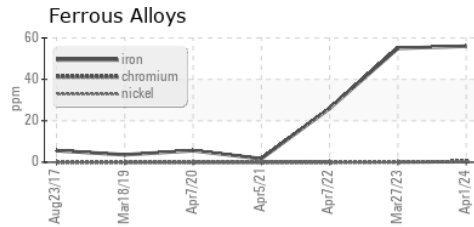
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	220	208	205	204

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0910107
Lab Number : **06147502**
Unique Number : 10977580
Test Package : IND 2
Received : 12 Apr 2024
Tested : 15 Apr 2024
Diagnosed : 16 Apr 2024 - Don Baldrige

Altium Packaging - SAMUELSON - Plant 1302A
 1070 SAMUELSON ST
 CITY OF INDUSTRY, CA
 US 91748-1219
 Contact: ERIC LOYA
 Eric.Loya@altiumpkg.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)