



# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area

**MELT SHOP**

Machine Id

**MELT SHOP TOTE 7 5144 - KOST ACHIEVAL 200**

Component

**New (Unused) Oil**

Fluid

{not provided} (275 GAL)

**DIAGNOSIS**

**Recommendation**

This is a baseline read-out on the submitted sample.

**SAMPLE INFORMATION**    method    limit/base    current    history1    history2

Sample Number	Client Info		<b>RP0038047</b>	---	---
Sample Date	Client Info		<b>10 Apr 2024</b>	---	---
Machine Age	hrs	Client Info	<b>0</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>Not Chngd</b>	---	---
Sample Status			<b>NORMAL</b>	---	---

**WEAR METALS**    method    limit/base    current    history1    history2

Iron	ppm	ASTM D5185m	>5	<b>0</b>	---	---
Chromium	ppm	ASTM D5185m	>5	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m	>5	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m		<b>0</b>	---	---
Silver	ppm	ASTM D5185m	>5	<b>&lt;1</b>	---	---
Aluminum	ppm	ASTM D5185m	>5	<b>0</b>	---	---
Lead	ppm	ASTM D5185m	>5	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>5	<b>0</b>	---	---
Tin	ppm	ASTM D5185m	>5	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---

**ADDITIVES**    method    limit/base    current    history1    history2

Boron	ppm	ASTM D5185m		<b>0</b>	---	---
Barium	ppm	ASTM D5185m		<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	---	---
Manganese	ppm	ASTM D5185m		<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m		<b>2</b>	---	---
Calcium	ppm	ASTM D5185m		<b>5</b>	---	---
Phosphorus	ppm	ASTM D5185m		<b>14</b>	---	---
Zinc	ppm	ASTM D5185m		<b>12</b>	---	---

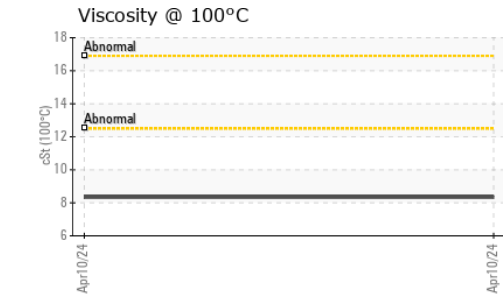
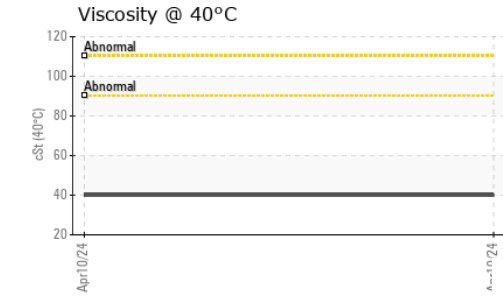
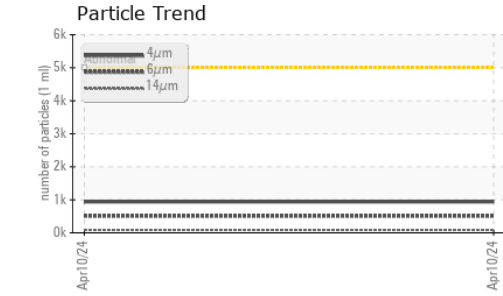
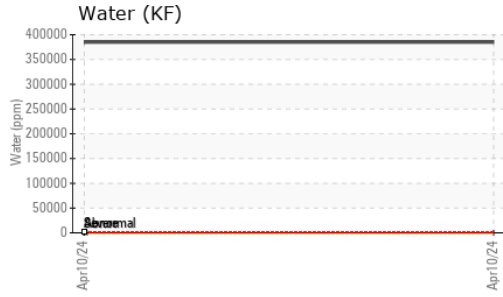
**CONTAMINANTS**    method    limit/base    current    history1    history2

Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	---	---
Sodium	ppm	ASTM D5185m		<b>0</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	---	---
Water	%	ASTM D6304		<b>38.5</b>	---	---
ppm Water	ppm	ASTM D6304		<b>385000</b>	---	---

**FLUID CLEANLINESS**    method    limit/base    current    history1    history2

Particles >4µm	ASTM D7647	>5000	<b>940</b>	---	---
Particles >6µm	ASTM D7647	>1300	<b>512</b>	---	---
Particles >14µm	ASTM D7647	>160	<b>87</b>	---	---
Particles >21µm	ASTM D7647	>40	<b>29</b>	---	---
Particles >38µm	ASTM D7647	>10	<b>5</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>17/16/14</b>	---	---

# OIL ANALYSIS REPORT



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0038047 **Received** : 12 Apr 2024  
**Lab Number** : **06147877** **Tested** : 18 Apr 2024  
**Unique Number** : 10977955 **Diagnosed** : 18 Apr 2024 - Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: FT-IR, KV100, PH, PrtCount, VI )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

**OUTOKUMPU STAINLESS USA**  
 HWY 43 N  
 CALVERT, AL 36513  
 Contact: MARIO JOHNSON  
 Mario.johnson@outokumpu.com  
 T: (251)321-4105  
 F: x:

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	0.2%	---	---
Free Water	scalar	*Visual	NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
pH	Scale 0-14	ASTM D1287	10.0	---	---
Visc @ 40°C	cSt	ASTM D445	40.02	---	---
Visc @ 100°C	cSt	ASTM D445	8.34	---	---
Viscosity Index (VI)	Scale	ASTM D2270	190	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

## GRAPHS

