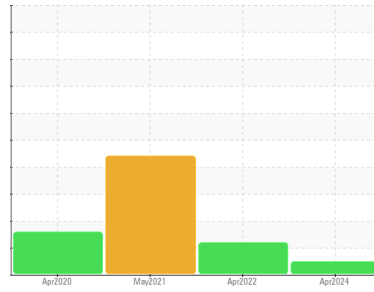




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
6797155 (S/N 1974)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC128359	KC93557	KC89438
Sample Date	Client Info			02 Apr 2024	21 Apr 2022	16 May 2021
Machine Age	hrs	Client Info		3006	1715	1177
Oil Age	hrs	Client Info		0	1715	0
Oil Changed	Client Info			Changed	Changed	Changed
Sample Status				NORMAL	ATTENTION	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	<1
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>3	<1	0	0
Titanium	ppm	ASTM D5185m	>3	<1	0	0
Silver	ppm	ASTM D5185m	>2	0	<1	<1
Aluminum	ppm	ASTM D5185m	>10	2	<1	<1
Lead	ppm	ASTM D5185m	>10	<1	0	<1
Copper	ppm	ASTM D5185m	>50	5	4	8
Tin	ppm	ASTM D5185m	>10	<1	0	<1
Antimony	ppm	ASTM D5185m		---	---	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0

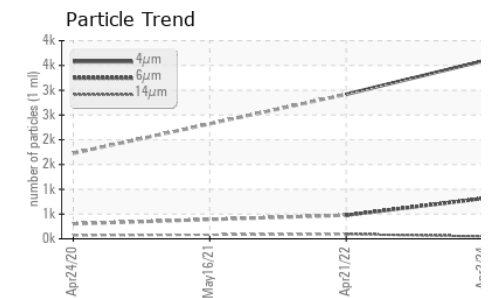
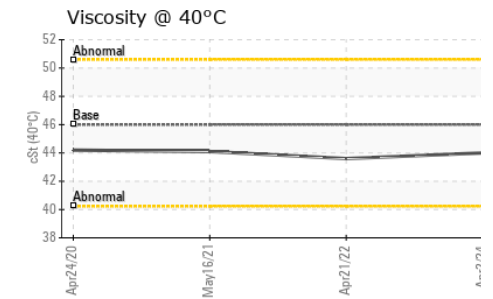
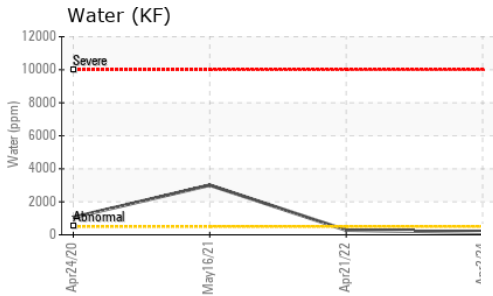
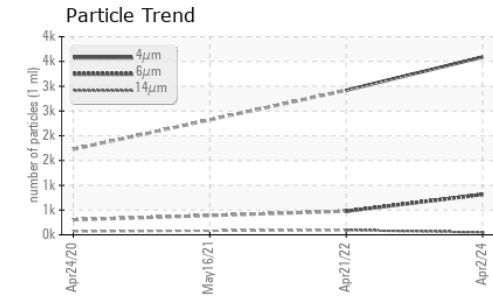
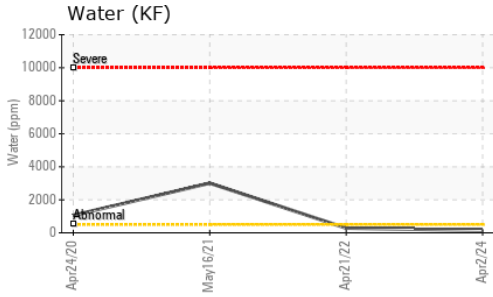
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	<1	<1
Barium	ppm	ASTM D5185m	90	0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	90	39	24	34
Calcium	ppm	ASTM D5185m	2	4	0	0
Phosphorus	ppm	ASTM D5185m		12	20	3
Zinc	ppm	ASTM D5185m		15	3	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	<1	<1
Sodium	ppm	ASTM D5185m		15	11	3
Potassium	ppm	ASTM D5185m	>20	3	0	1
Water	%	ASTM D6304	>0.05	0.014	0.028	▲ 0.301
ppm Water	ppm	ASTM D6304	>500	146	282.4	▲ 3010

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		3590	2918	---
Particles >6µm		ASTM D7647	>1300	814	477	---
Particles >14µm		ASTM D7647	>80	49	● 93	---
Particles >21µm		ASTM D7647	>20	16	● 42	---
Particles >38µm		ASTM D7647	>4	1	2	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	19/17/13	● 19/16/14	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.31	0.32	0.335

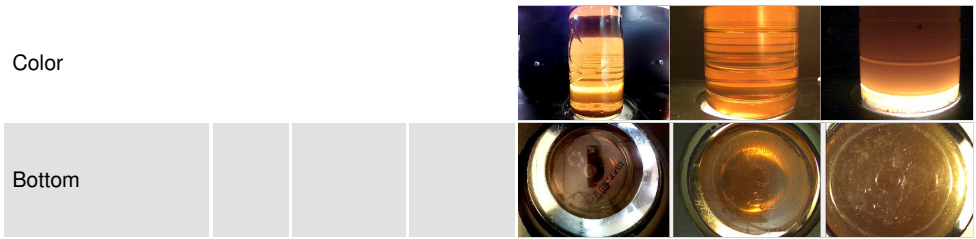
OIL ANALYSIS REPORT



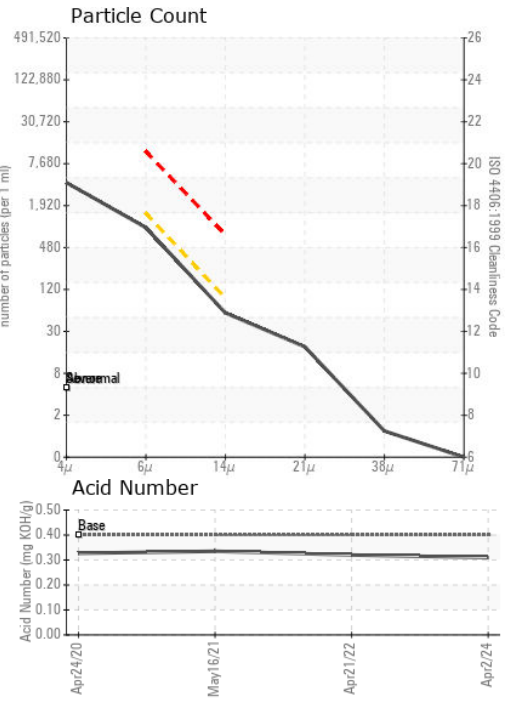
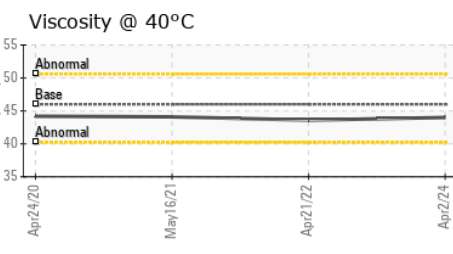
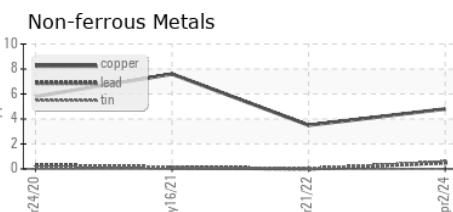
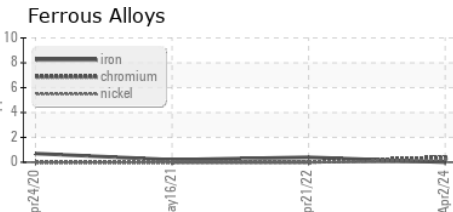
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	● HAZY
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	▲ 0.2%
Free Water	scalar	*Visual		NEG	▲ 1.0

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.0	43.6	44.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC128359
Lab Number : 06148074
Unique Number : 10978152
Test Package : IND 2
Received : 12 Apr 2024
Tested : 15 Apr 2024
Diagnosed : 17 Apr 2024 - Jonathan Hester

GT PRECISION MANUFACTURING
 4201 E COLUMBUS DR, SUITE B
 TAMPA, FL
 US 33572
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)