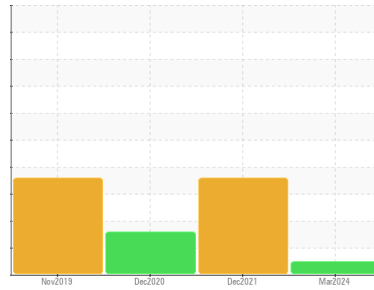




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
6604235 (S/N 1079)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA013871	KCP43117	KCP34470
Sample Date	Client Info			20 Mar 2024	21 Dec 2021	04 Dec 2020
Machine Age	hrs	Client Info		3763	1509	928
Oil Age	hrs	Client Info		243	581	463
Oil Changed	Client Info			Changed	Changed	Not Changed
Sample Status				NORMAL	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	8	1
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>3	<1	0	0
Titanium	ppm	ASTM D5185m	>3	<1	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	2	<1	0
Lead	ppm	ASTM D5185m	>10	<1	<1	1
Copper	ppm	ASTM D5185m	>50	5	23	4
Tin	ppm	ASTM D5185m	>10	<1	<1	0
Antimony	ppm	ASTM D5185m		---	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0

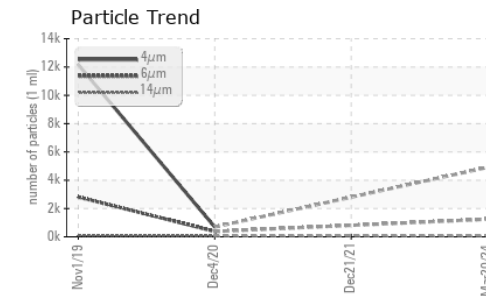
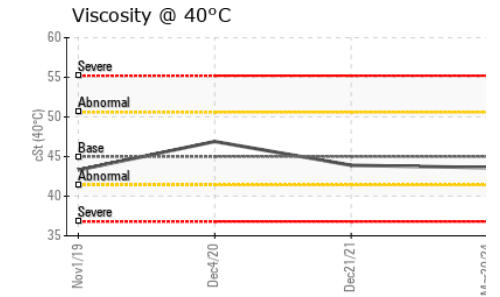
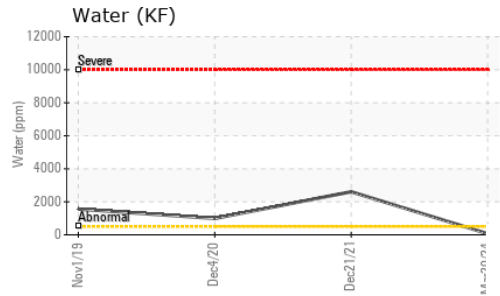
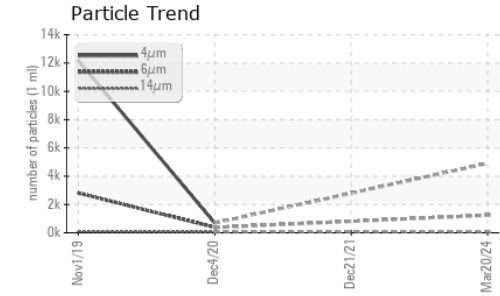
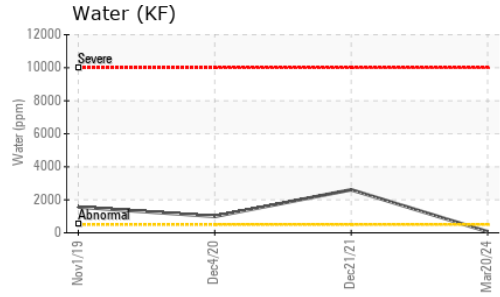
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	90	0	0	0
Molybdenum	ppm	ASTM D5185m	0	<1	0	<1
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	100	17	<1	4
Calcium	ppm	ASTM D5185m	0	4	0	<1
Phosphorus	ppm	ASTM D5185m	0	<1	6	5
Zinc	ppm	ASTM D5185m	0	58	60	57
Sulfur	ppm	ASTM D5185m	23500	23208	18352	17330

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1	4	<1
Sodium	ppm	ASTM D5185m		8	<1	3
Potassium	ppm	ASTM D5185m	>20	2	0	0
Water	%	ASTM D6304	>0.05	0.006	▲ 0.261	▲ 0.099
ppm Water	ppm	ASTM D6304	>500	70	▲ 2610	▲ 990

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		4913	---	693
Particles >6µm		ASTM D7647	>1300	1244	---	378
Particles >14µm		ASTM D7647	>80	70	---	64
Particles >21µm		ASTM D7647	>20	19	---	22
Particles >38µm		ASTM D7647	>4	1	---	3
Particles >71µm		ASTM D7647	>3	0	---	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	19/17/13	---	16/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.23	0.236	0.166

OIL ANALYSIS REPORT

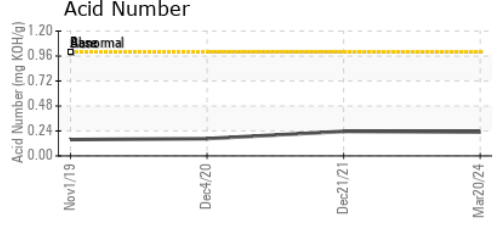
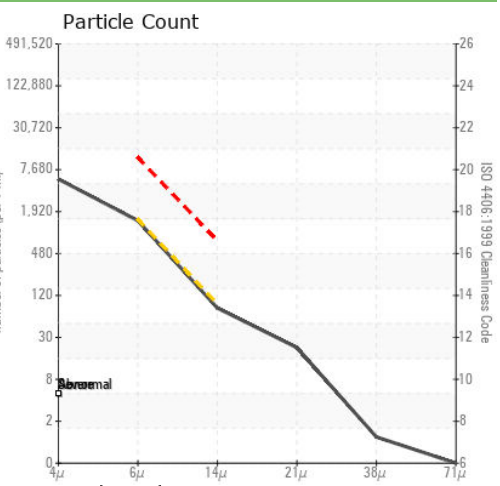
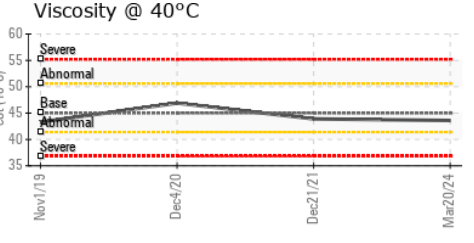
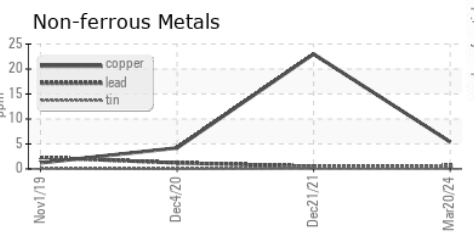
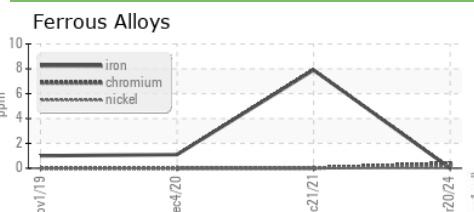


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	0.2%
Free Water	scalar	*Visual		▲ 1.0	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	43.6	43.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA013871 **Received** : 12 Apr 2024
Lab Number : 06148095 **Tested** : 15 Apr 2024
Unique Number : 10978173 **Diagnosed** : 17 Apr 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PrtCount)

BEER'D BREWING
 225 LEONARD DR, UNIT 1B
 GROTON, CT
 US 06340
 Contact: BILL W
 BILLW@BEERDBREWING.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)