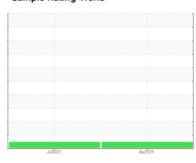


OIL ANALYSIS REPORT

Sample Rating Trend







Machine Id
CR5504
Component
Gearbox

GEAR OIL ISO 220 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil

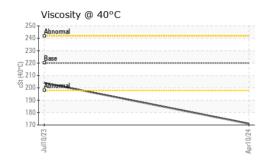
Fluid Condition

The condition of the oil is acceptable for the time in service.

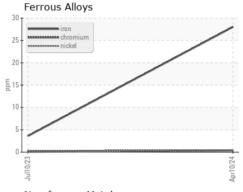
| | | | Jul2023 | Apr2024 | | |
|------------------|--------|-------------|------------|-------------|-------------|----------|
| | | | | | | |
| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | WC0922189 | WC0810472 | |
| Sample Date | | Client Info | | 10 Apr 2024 | 10 Jul 2023 | |
| Machine Age | hrs | Client Info | | 7813 | 6259 | |
| Oil Age | hrs | Client Info | | 1554 | 0 | |
| Oil Changed | | Client Info | | Not Changd | Changed | |
| Sample Status | | | | NORMAL | NORMAL | |
| CONTAMINATIO | N | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.2 | NEG | NEG | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >200 | 28 | 4 | |
| Chromium | ppm | ASTM D5185m | >10 | <1 | <1 | |
| Nickel | ppm | ASTM D5185m | >10 | <1 | 0 | |
| Titanium | ppm | ASTM D5185m | | <1 | 0 | |
| Silver | ppm | ASTM D5185m | | 0 | 0 | |
| Aluminum | ppm | ASTM D5185m | >25 | 6 | 0 | |
| Lead | ppm | ASTM D5185m | >50 | <1 | 0 | |
| Copper | ppm | ASTM D5185m | >200 | 1 | <1 | |
| Tin | ppm | ASTM D5185m | >10 | <1 | <1 | |
| Vanadium | ppm | ASTM D5185m | 7.0 | <1 | <1 | |
| Cadmium | ppm | ASTM D5185m | | <1 | 0 | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 50 | 6 | 1 | |
| Barium | ppm | ASTM D5185m | 15 | 0 | <1 | |
| Molybdenum | ppm | ASTM D5185m | 15 | <1 | 0 | |
| Manganese | ppm | ASTM D5185m | | <1 | 0 | |
| Magnesium | ppm | ASTM D5185m | 50 | 14 | <1 | |
| Calcium | ppm | ASTM D5185m | 50 | 47 | 2 | |
| Phosphorus | ppm | ASTM D5185m | 350 | 444 | 1084 | |
| Zinc | ppm | ASTM D5185m | 100 | 111 | 6 | |
| Sulfur | ppm | ASTM D5185m | 12500 | 5435 | 225 | |
| CONTAMINANTS | ; | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >50 | 6 | 5 | |
| Sodium | ppm | ASTM D5185m | | 0 | 5 | |
| Potassium | ppm | ASTM D5185m | >20 | 1 | 2 | |
| VISUAL | | method | limit/base | current | history1 | history2 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | |
| Silt | scalar | *Visual | NONE | NONE | NONE | |
| Debris | scalar | *Visual | NONE | NONE | NONE | |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | |
| Appearance | scalar | *Visual | NORML | NORML | NORML | |
| Odor | scalar | *Visual | NORML | NORML | NORML | |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | |
| Free Water | scalar | *Visual | | NEG | NEG | |



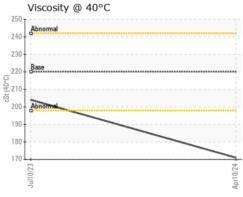
OIL ANALYSIS REPORT



| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|------------------|-----|-----------|------------|----------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | 220 | 171 | 204 | |
| SAMPLE IMAGES | | method | limit/base | current | history1 | history2 |
| Color | | | | no image | no image | no image |
| Bottom | | | | no image | no image | no image |



Non-ferrous Metals





Certificate 12367

Laboratory

Sample No. : WC0922189 Lab Number : 06148189 Unique Number : 10978267 Test Package : CONST

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received Tested

: 16 Apr 2024 - Sean Felton Diagnosed

18123 HWY 75 NORTH : 12 Apr 2024 : 15 Apr 2024 WILLIS, TX

US 77378 Contact: JOHN HAWKINS johnh@bucknercompanies.com

BUCKNER - WILLIS

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:

F: