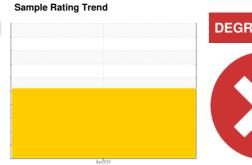


# **PROBLEM SUMMARY**

LCAC-81 **LCAC-81 STERN RAMP** 

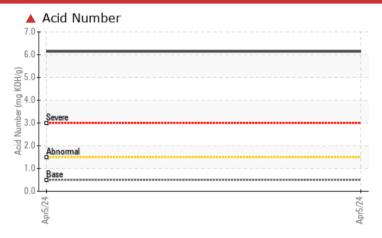
**Aft Hydraulic System** 

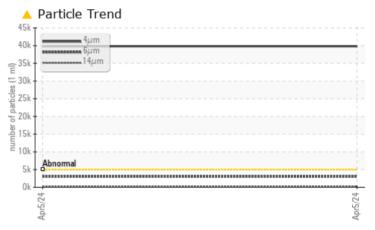
MILITARY MIL-L-23699D (--- GAL)





## COMPONENT CONDITION SUMMARY





## **RECOMMENDATION**

We recommend that you drain the oil and perform a filter service on this component if not already done. We recommend an early resample to monitor this condition. Please note that this is a corrected copy for diagnostic comment updates. Please note that this is a corrected copy for diagnostic comment updates.

PROBLEMATIC TEST RESULTS									
Sample Status				SEVERE					
Particles >4µm		ASTM D7647	>5000	<b>△</b> 39823					
Particles >6µm		ASTM D7647	>1300	<b>3025</b>					
Particles >14µm		ASTM D7647	>160	<b>A</b> 280					
Particles >21µm		ASTM D7647	>40	<u> </u>					
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u>22/19/15</u>					
Acid Number (AN)	mg KOH/g	ASTM D8045	0.5	<b>▲</b> 6.14					

Customer Id: WALNAT Sample No.: WC0865249 Lab Number: 06148614 Test Package: PLANT



To manage this report scan the QR code

To discuss the diagnosis or test data: Angela Borella +1 800-237-1369 angela.borella@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Fluid			?	We recommend that you drain the oil and perform a filter service on this component if not already done.			
Change Filter			?	We recommend that you drain the oil and perform a filter service on this component if not already done.			
Resample			?	We recommend an early resample to monitor this condition.			

# HISTORICAL DIAGNOSIS

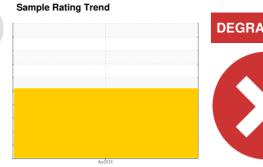


# **OIL ANALYSIS REPORT**

LCAC-81 **LCAC-81 STERN RAMP** 

Aft Hydraulic System

MILITARY MIL-L-23699D (--- GAL)





## DIAGNOSIS

### Recommendation

We recommend that you drain the oil and perform a filter service on this component if not already done. We recommend an early resample to monitor this condition. Please note that this is a corrected copy for diagnostic comment updates. Please note that this is a corrected copy for diagnostic comment updates.

### Wear

All component wear rates are normal.

## Contamination

There is a high amount of particulates present in the oil. Discrete particle counts [100 ml] 5-15µm = 274500,  $15-25\mu m = 19600$ ,  $25-50\mu m = 7900$ ,  $50-100\mu m = 500$ ,  $>100\mu m = 0$ . Class 10

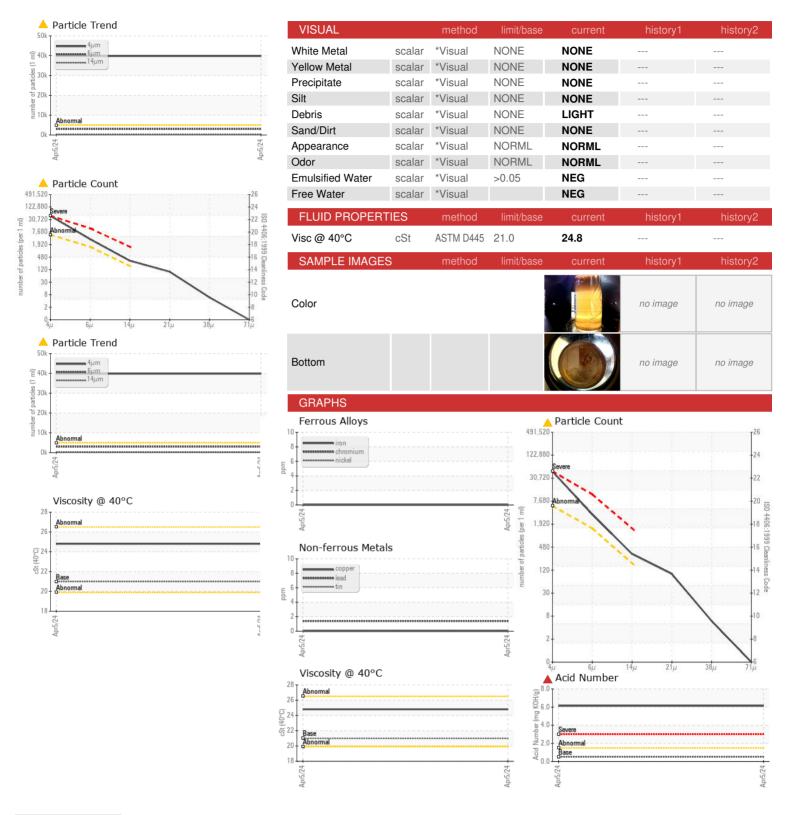
## Fluid Condition

The AN level is above the recommended limit. The oil is no longer serviceable.

				Apr2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0865249		
Sample Date		Client Info		05 Apr 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Sample Status				SEVERE		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0		
Chromium	ppm	ASTM D5185m	>20	0		
Nickel	ppm	ASTM D5185m	>20	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>20	0		
Lead	ppm	ASTM D5185m	>20	1		
Copper	ppm	ASTM D5185m	>20	0		
Tin	ppm	ASTM D5185m	>20	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		1		
Phosphorus	ppm	ASTM D5185m		1983		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m		0		
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	4		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.05	NEG		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>△</b> 39823		
Particles >6µm		ASTM D7647	>1300	<b>△</b> 3025		
Particles >14μm		ASTM D7647	>160	<u>^</u> 280		
Particles >21µm		ASTM D7647		<u> </u>		
Particles >38µm		ASTM D7647	>10	5		
Particles >71μm		ASTM D7647		0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u>22/19/15</u>		
FLUID DEGRADA	NOITA	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.5	<b>▲</b> 6.14		



# **OIL ANALYSIS REPORT**







Certificate 12367

Laboratory Sample No.

Lab Number : 06148614 Unique Number : 10978692

: WC0865249 Test Package : PLANT

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 15 Apr 2024

**Tested** : 17 Apr 2024 Diagnosed : 24 Apr 2024 - Angela Borella

1428 MCKINLEY AVE NATIONAL CITY, CA US 91950 Contact: BOB CLAGETT

bobclagett@walashek.com T:

**WALASHEK INDUSTRIAL & MARINE INC** 

To discuss this sample report, contact Customer Service at 1-800-237-1369.  $^st$  - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: WALNAT [WUSCAR] 06148614 (Generated: 04/24/2024 18:16:47) Rev: 3

Submitted By: SHAWN LAHEY

F: