

OIL ANALYSIS REPORT

Area LCAC-81 LCAC-81 SCAV FAN STBD FWD

Forward Hydraulic System Fluid MILITARY MIL-L-23699D (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please note that this is a corrected copy for diagnostic comment updates. Please note that this is a corrected copy for diagnostic comment updates.

Wear

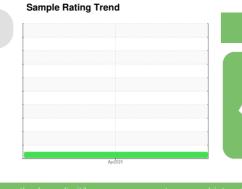
All component wear rates are normal.

Contamination

Discrete particle counts [100 ml] $5-15\mu$ m = 90200, 15-25 μ m = 9600, 25-50 μ m = 3200, 50-100 μ m = 100, >100 μ m = 0. Class 8 There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



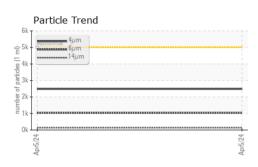


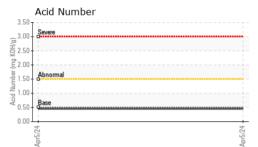
NORMAL

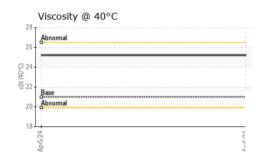
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0865254		
Sample Date		Client Info		05 Apr 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0		
Chromium	ppm	ASTM D5185m	>20	<1		
Nickel	ppm	ASTM D5185m	>20	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>20	0		
Lead	ppm	ASTM D5185m	>20	0		
Copper	ppm	ASTM D5185m	>20	<1		
Tin	ppm	ASTM D5185m	>20	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		1		
Calcium	ppm	ASTM D5185m		2		
Phosphorus	ppm	ASTM D5185m		1600		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m		0		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	<1		
Water	%	ASTM D6304	>0.05	NEG		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	2482		
Particles >6µm		ASTM D7647	>1300	1031		
Particles >14µm		ASTM D7647	>160	129		
Particles >21µm		ASTM D7647	>40	33		
Particles >38µm		ASTM D7647	>10	1		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	18/17/14		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.5	0.45		

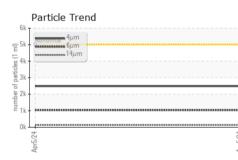


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VISUAL		method	limit/base	current	history1	history
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.05	NEG		
Free Water	scalar	*Visual		NEG		
FLUID PROPER	TIES	method	limit/base	current	history1	history
Visc @ 40°C	cSt	ASTM D445	21.0	25.2		
SAMPLE IMAGE	S	method	limit/base	current	history1	history
Color					no image	no image
Bottom					no image	no image
GRAPHS						
Ferrous Alloys				Particle Count		
¹⁰ iron			491,520	1		
6 - seese chromium			122,880	-		
E 6 4			30,720	Severe		
2						
0			7,680	Abnormal		-
Apr5/24			Apr5/24 (per 1 ml)			
			A les (p			
Non-ferrous Meta	ls		Apr5/24- 4075/24- 1500 1500 1500 1500 1500 1500 1500 150			
8 copper			jo 	-		
essesses lead						
			30			
2			8	1		-
24 24 0			24	-		
Apr5/24			Apr5/24			
Viscosity @ 40°C				Acid Number	14μ 21μ	38µ 71
28 Abnormal			€ 4.00			
26				Severe		
() 24			4.00 3.00 X X0 4 4 2.00 Nmps 4 0.00 V V V V V V V V V V V V V V V V V			
ත් 22 Base 20 Abnormal				Abnormal		
				Base		
apr5/24			Apr5/24	Apr5/24		
			brid	Apré		

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

To discuss this sample report, contact Customer Service at 1-800-237-1369.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Certificate L2367

Submitted By: SHAWN LAHEY Page 2 of 2

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