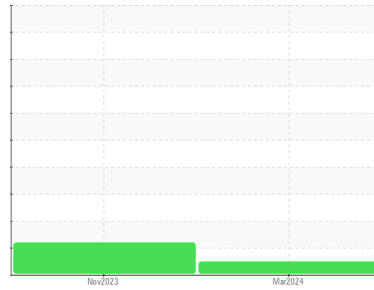




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
ARBURG 11 (S/N 189429)
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the component make and model with your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PTK0005477	PTK0005107	---
Sample Date	Client Info			15 Mar 2024	24 Nov 2023	---
Machine Age	hrs	Client Info		0	0	---
Oil Age	hrs	Client Info		0	0	---
Oil Changed	Client Info			N/A	N/A	---
Sample Status				NORMAL	ATTENTION	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	NEG	NEG	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<1	<1	---
Chromium	ppm	ASTM D5185m	>10	<1	0	---
Nickel	ppm	ASTM D5185m	>10	0	0	---
Titanium	ppm	ASTM D5185m		0	0	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m	>10	0	0	---
Lead	ppm	ASTM D5185m	>10	0	0	---
Copper	ppm	ASTM D5185m	>75	1	1	---
Tin	ppm	ASTM D5185m	>10	0	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

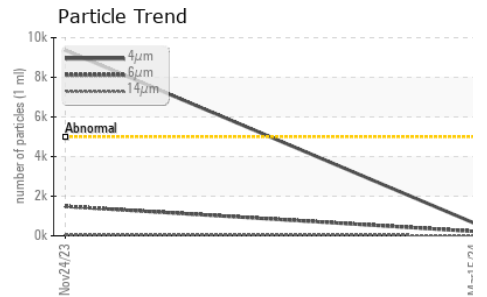
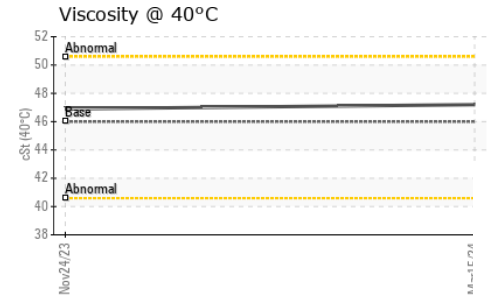
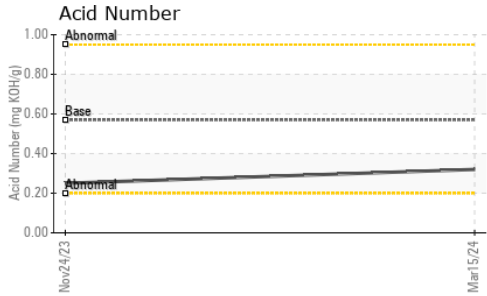
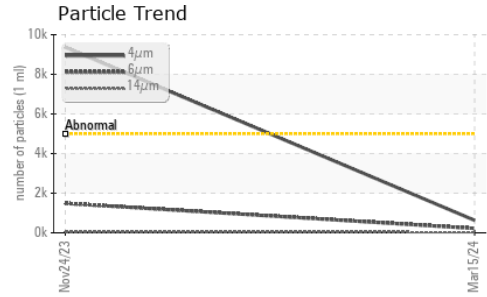
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	---
Barium	ppm	ASTM D5185m	5	0	0	---
Molybdenum	ppm	ASTM D5185m	5	0	0	---
Manganese	ppm	ASTM D5185m		0	0	---
Magnesium	ppm	ASTM D5185m	25	10	7	---
Calcium	ppm	ASTM D5185m	200	52	51	---
Phosphorus	ppm	ASTM D5185m	300	334	359	---
Zinc	ppm	ASTM D5185m	370	438	448	---
Sulfur	ppm	ASTM D5185m	2500	2161	1863	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	1	1	---
Sodium	ppm	ASTM D5185m		<1	0	---
Potassium	ppm	ASTM D5185m	>20	0	0	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	630	9367	---
Particles >6µm		ASTM D7647	>1300	224	1486	---
Particles >14µm		ASTM D7647	>160	28	37	---
Particles >21µm		ASTM D7647	>40	8	7	---
Particles >38µm		ASTM D7647	>10	0	0	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	16/15/12	20/18/12	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.32	0.25	---

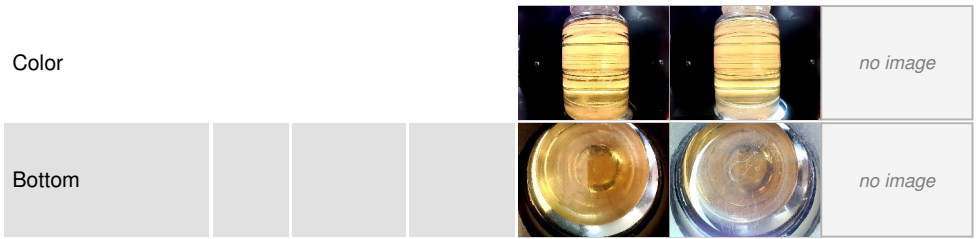
OIL ANALYSIS REPORT



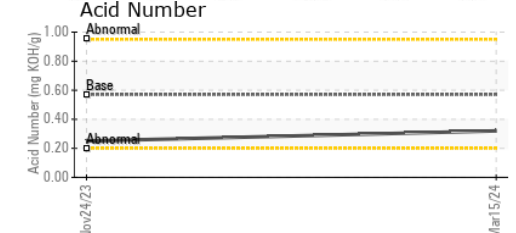
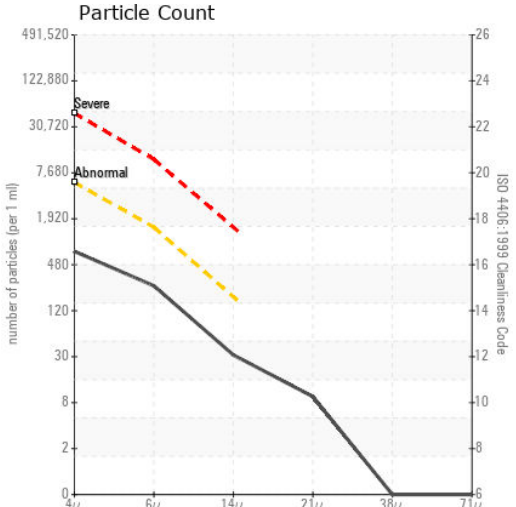
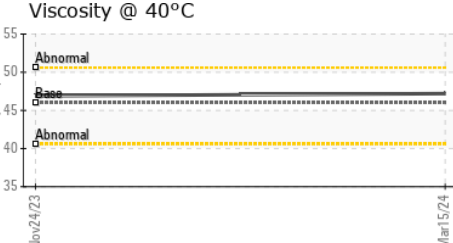
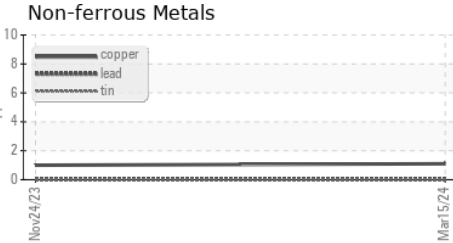
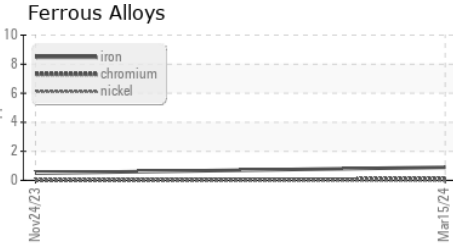
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	47.2	46.9	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PTK0005477 **Received** : 15 Apr 2024
Lab Number : **06148653** **Tested** : 16 Apr 2024
Unique Number : 10978731 **Diagnosed** : 16 Apr 2024 - Wes Davis
Test Package : MOB 2

FEDERAL MOLDING
 16 LONG LAKE RD
 MAHTOMEDI, MN
 US 55115

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact: STUART SHEPHERD
stuart.shepherd@federalplasticscorp.com

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F: