

# **OIL ANALYSIS REPORT**

Sample Rating Trend

## NORMAL

# Area EVAPORATORS MVR-E (S/N 11891)

Hydraulic System

## PETRO CANADA PURITY FG AW HYDRAULIC 32 (250 GAL)

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

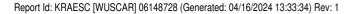
#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

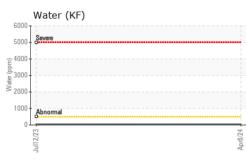
SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		USPM25508	USP242279	
Sample Date		Client Info		08 Apr 2024	12 Jul 2023	
Machine Age	yrs	Client Info		24	4	
Oil Age	yrs	Client Info		4	4	
Oil Changed		Client Info		Changed	N/A	
Sample Status				NORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	2	4	
Chromium	ppm	ASTM D5185m	>20	0	0	
Nickel	ppm	ASTM D5185m	>20	0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	<1	
Aluminum	ppm	ASTM D5185m	>20	0	0	
Lead	ppm	ASTM D5185m	>20	0	<1	
Copper	ppm	ASTM D5185m	>20	1	<1	
Tin	ppm	ASTM D5185m	>20	<1	0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		<1	<1	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		<1	0	
Magnesium	ppm	ASTM D5185m		<1	0	
Calcium	ppm	ASTM D5185m		1	0	
Phosphorus	ppm	ASTM D5185m		200	155	
Zinc	ppm	ASTM D5185m		14	16	
Sulfur	ppm	ASTM D5185m		48	84	
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	1	<1	
Sodium	ppm	ASTM D5185m		1	0	
Potassium	ppm	ASTM D5185m	>20	0	<1	
Water	%	ASTM D6304	>0.05	0.003	0.003	
ppm Water	ppm	ASTM D6304	>500	31	28.1	
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	1151	2264	
Particles >6µm		ASTM D7647	>2500	230	792	
Particles >14µm		ASTM D7647	>640	19	77	
Particles >21µm		ASTM D7647	>160	3	19	
Particles >38µm		ASTM D7647	>40	0	1	
Particles >71µm		ASTM D7647	>10	0	0	
Oil Cleanliness		ISO 4406 (c)	>20/18/16	17/15/11	18/17/13	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.26	0.37	0.40	

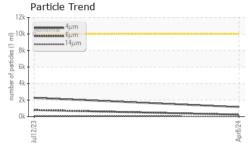


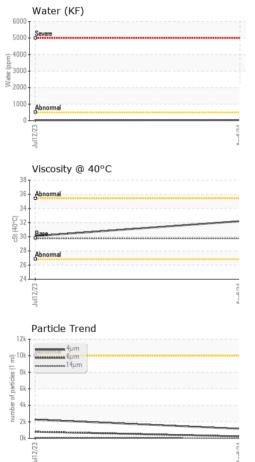
Contact/Location: Service Manager - KRAESC Page 1 of 2



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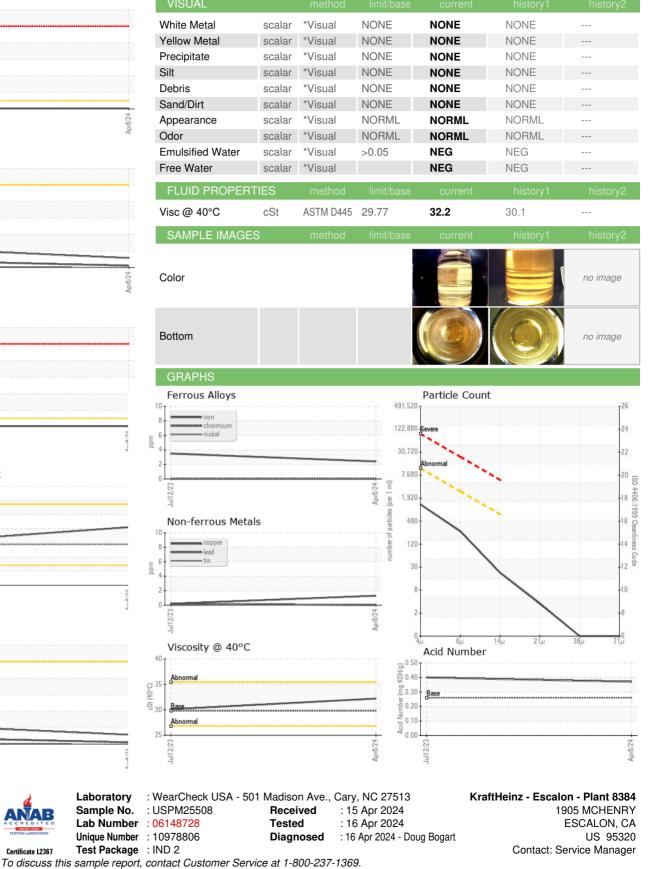






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\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate 12367

Contact/Location: Service Manager - KRAESC

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