

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Area EVAPORATORS MVR-E (S/N 11891)

Hydraulic System

PETRO CANADA PURITY FG AW HYDRAULIC 32 (250 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

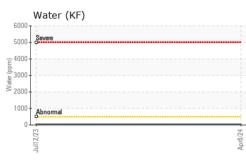
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USPM25508	USP242279	
Sample Date		Client Info		08 Apr 2024	12 Jul 2023	
Machine Age	yrs	Client Info		24	4	
Oil Age	yrs	Client Info		4	4	
Oil Changed		Client Info		Changed	N/A	
Sample Status				NORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	2	4	
Chromium	ppm	ASTM D5185m	>20	0	0	
Nickel	ppm	ASTM D5185m	>20	0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	<1	
Aluminum	ppm	ASTM D5185m	>20	0	0	
Lead	ppm	ASTM D5185m	>20	0	<1	
Copper	ppm	ASTM D5185m	>20	1	<1	
Tin	ppm	ASTM D5185m	>20	<1	0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		<1	<1	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		<1	0	
Magnesium	ppm	ASTM D5185m		<1	0	
Calcium	ppm	ASTM D5185m		1	0	
Phosphorus	ppm	ASTM D5185m		200	155	
Zinc	ppm	ASTM D5185m		14	16	
Sulfur	ppm	ASTM D5185m		48	84	
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	1	<1	
Sodium	ppm	ASTM D5185m		1	0	
Potassium	ppm	ASTM D5185m	>20	0	<1	
Water	%	ASTM D6304	>0.05	0.003	0.003	
ppm Water	ppm	ASTM D6304	>500	31	28.1	
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	1151	2264	
Particles >6µm		ASTM D7647	>2500	230	792	
Particles >14µm		ASTM D7647	>640	19	77	
Particles >21µm		ASTM D7647	>160	3	19	
Particles >38µm		ASTM D7647	>40	0	1	
Particles >71µm		ASTM D7647	>10	0	0	
Oil Cleanliness		ISO 4406 (c)	>20/18/16	17/15/11	18/17/13	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.26	0.37	0.40	

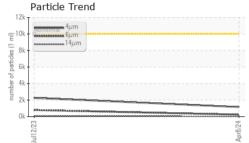


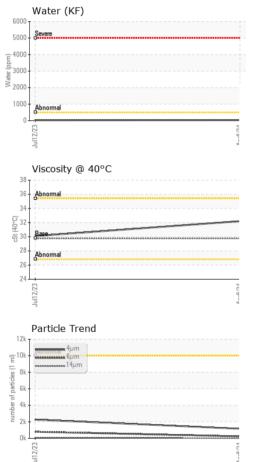
Contact/Location: Service Manager - KRAESC Page 1 of 2



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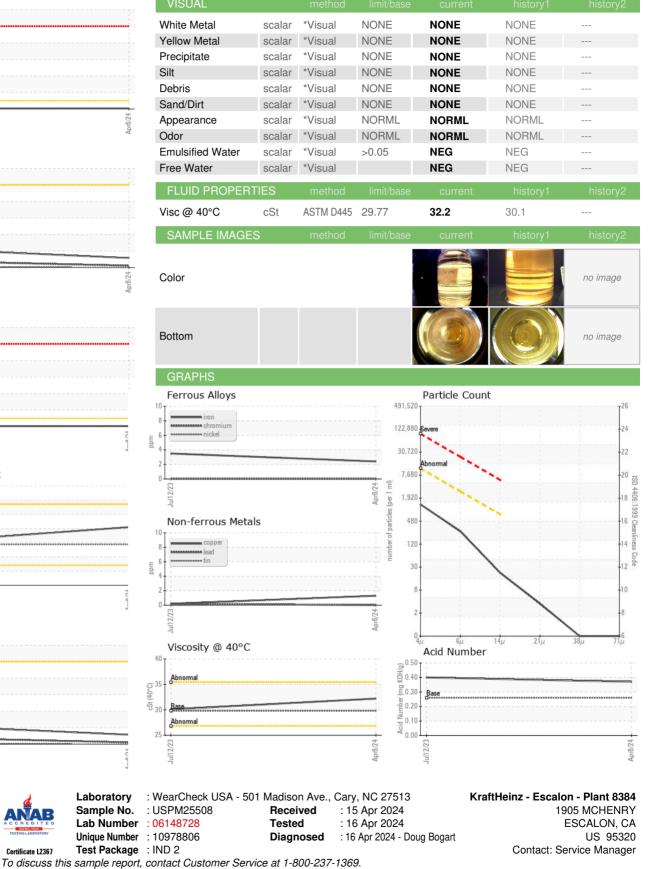






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* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate 12367

Contact/Location: Service Manager - KRAESC

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