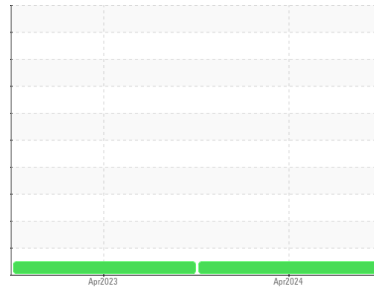




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**EVAPORATORS**  
 Machine Id  
**MVR-F (S/N 11931)**  
 Component  
**Hydraulic System**  
 Fluid  
**PETRO CANADA PURITY FG AW HYDRAULIC 32 (250 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM25507</b>	USP242280	---
Sample Date	Client Info		<b>08 Apr 2024</b>	21 Apr 2023	---
Machine Age	yrs	Client Info	<b>24</b>	3	---
Oil Age	yrs	Client Info	<b>1</b>	3	---
Oil Changed	Client Info		<b>N/A</b>	Changed	---
Sample Status			<b>NORMAL</b>	NORMAL	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>1</b>	2	---
Chromium	ppm	ASTM D5185m >20	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	---
Titanium	ppm	ASTM D5185m	<b>0</b>	0	---
Silver	ppm	ASTM D5185m	<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	<1	---
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	---
Copper	ppm	ASTM D5185m >20	<b>1</b>	0	---
Tin	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	---
Barium	ppm	ASTM D5185m	<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	---
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	---
Magnesium	ppm	ASTM D5185m	<b>1</b>	0	---
Calcium	ppm	ASTM D5185m	<b>&lt;1</b>	0	---
Phosphorus	ppm	ASTM D5185m	<b>470</b>	61	---
Zinc	ppm	ASTM D5185m	<b>0</b>	0	---
Sulfur	ppm	ASTM D5185m	<b>589</b>	0	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	---
Sodium	ppm	ASTM D5185m	<b>2</b>	0	---
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	---
Water	%	ASTM D6304 >0.05	<b>0.003</b>	0.020	---
ppm Water	ppm	ASTM D6304 >500	<b>26</b>	205.9	---

## FLUID CLEANLINESS

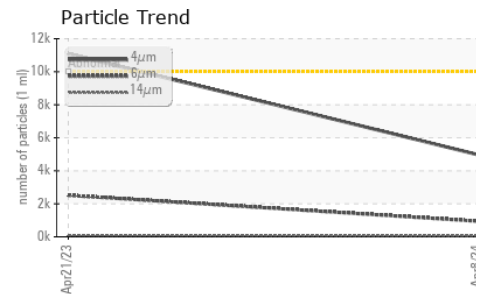
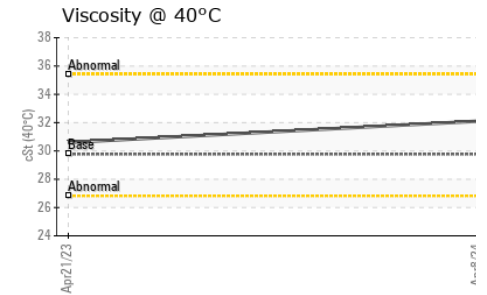
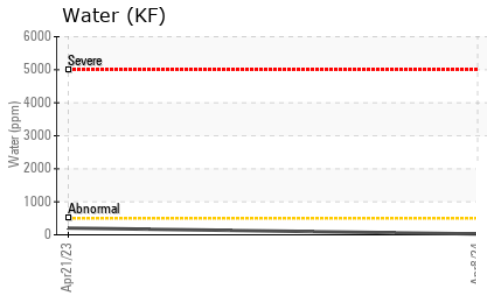
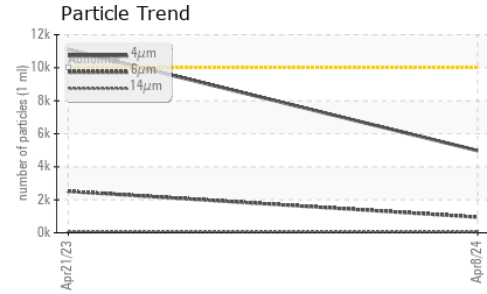
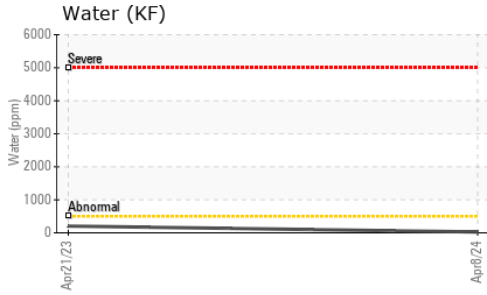
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>4977</b>	11088	---
Particles >6µm	ASTM D7647	>2500	<b>947</b>	2514	---
Particles >14µm	ASTM D7647	>640	<b>69</b>	95	---
Particles >21µm	ASTM D7647	>160	<b>20</b>	14	---
Particles >38µm	ASTM D7647	>40	<b>1</b>	2	---
Particles >71µm	ASTM D7647	>10	<b>0</b>	0	---
Oil Cleanliness	ISO 4406 (c)	>20/18/16	<b>19/17/13</b>	21/19/14	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.26	<b>0.26</b>	0.23	---



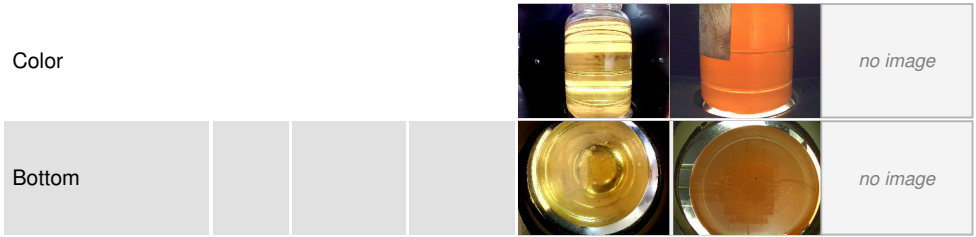
# OIL ANALYSIS REPORT



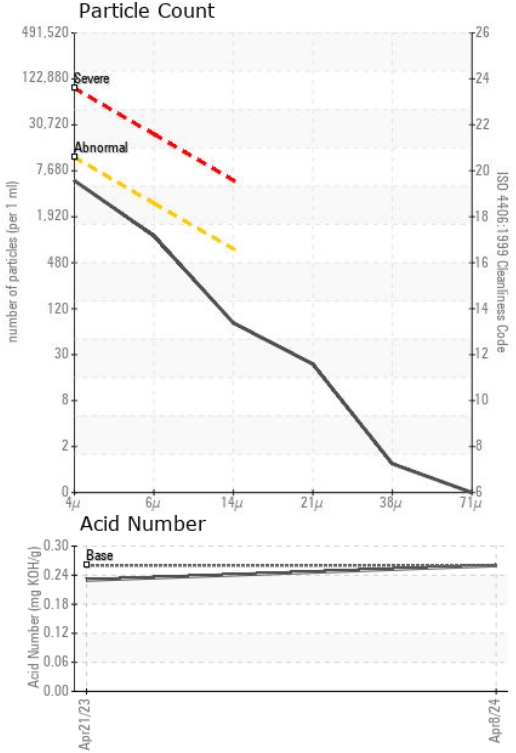
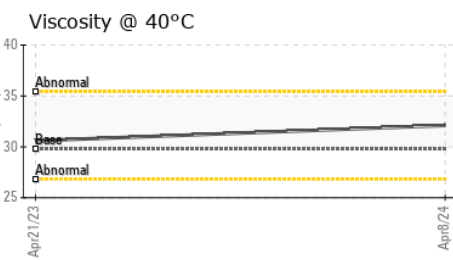
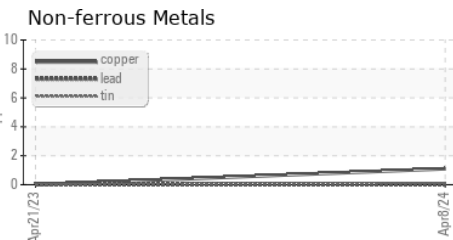
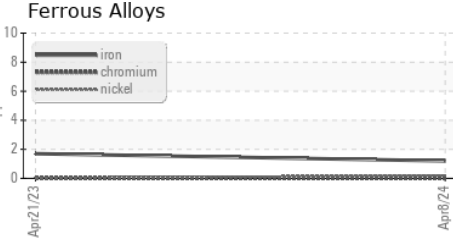
PARAMETER	VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Debris	scalar	*Visual	NONE	<b>LIGHT</b>	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	---
Free Water	scalar	*Visual		<b>NEG</b>	NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	29.77	<b>32.1</b>	30.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM25507  
**Lab Number** : 06148729  
**Unique Number** : 10978807  
**Test Package** : IND 2

**Received** : 15 Apr 2024  
**Tested** : 16 Apr 2024  
**Diagnosed** : 16 Apr 2024 - Doug Bogart

**KraftHeinz - Escalon - Plant 8384**  
 1905 MCHENRY  
 ESCALON, CA  
 US 95320  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)