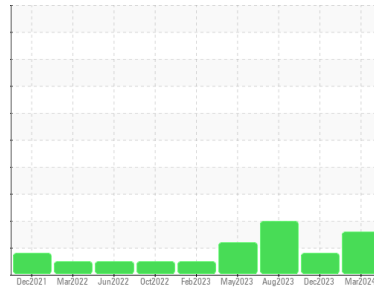




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**JOY JOY 1**

Component  
**Compressor**

Fluid  
**PETRO CANADA COMPRO XL-R COMPRESSOR FLUID (8 GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0542686</b>	WC0542683	WC0542676
Sample Date	Client Info		<b>27 Mar 2024</b>	07 Dec 2023	21 Aug 2023
Machine Age	mls	Client Info	<b>0</b>	0	0
Oil Age	mls	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ATTENTION	ABNORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>50	<b>8</b>	<1	2
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m		<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>&lt;1</b>	1	<1
Tin	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	0
Calcium	ppm	ASTM D5185m		<b>0</b>	<1	0
Phosphorus	ppm	ASTM D5185m	460	<b>365</b>	521	503
Zinc	ppm	ASTM D5185m		<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m		<b>865</b>	369	421

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>25	<b>0</b>	0	<1
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	2	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	0	0

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>▲ 58297</b>	● 13414	▲ 30429
Particles >6µm	ASTM D7647	>2500	<b>▲ 8414</b>	1566	▲ 7360
Particles >14µm	ASTM D7647	>320	<b>▲ 379</b>	51	▲ 517
Particles >21µm	ASTM D7647	>80	<b>78</b>	5	▲ 103
Particles >38µm	ASTM D7647	>20	<b>5</b>	0	2
Particles >71µm	ASTM D7647	>4	<b>1</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>▲ 23/20/16</b>	● 21/18/13	▲ 22/20/16

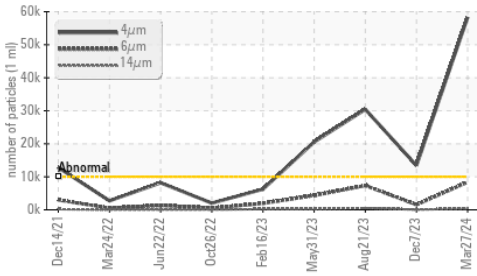
## FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.02	<b>0.089</b>	0.096	0.07

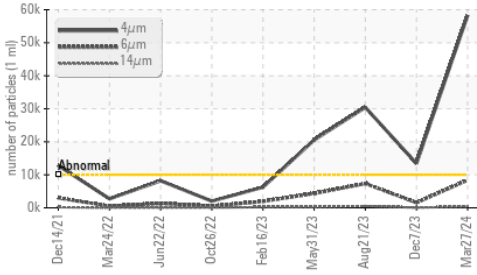


# OIL ANALYSIS REPORT

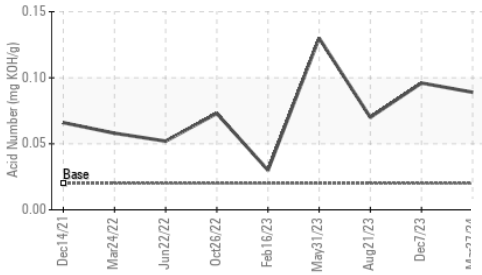
▲ Particle Trend



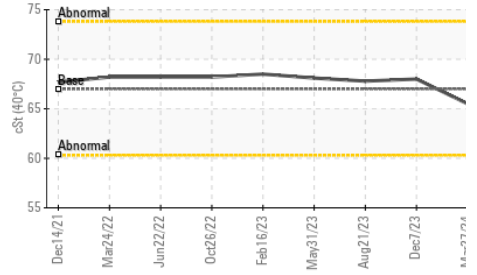
▲ Particle Trend



Acid Number



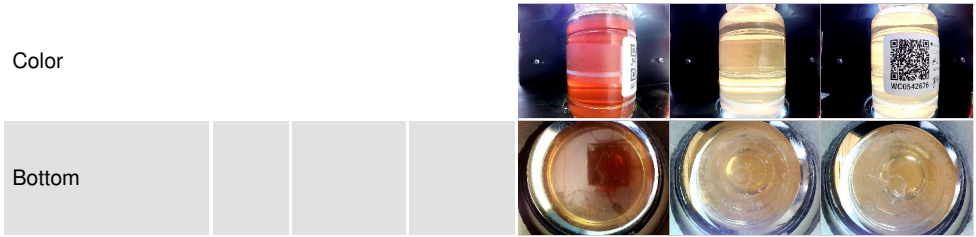
Viscosity @ 40°C



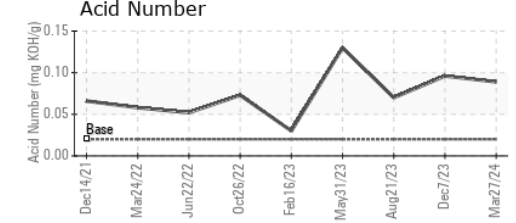
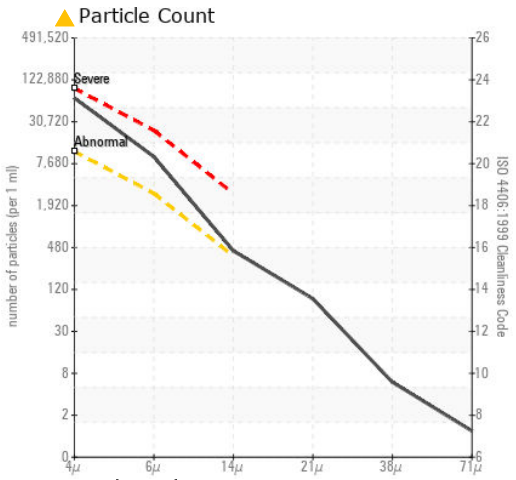
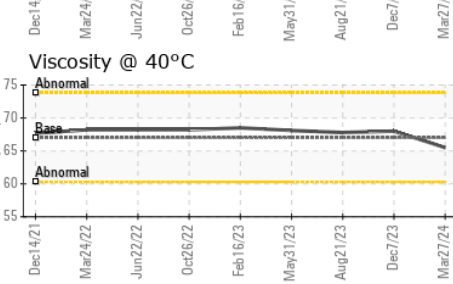
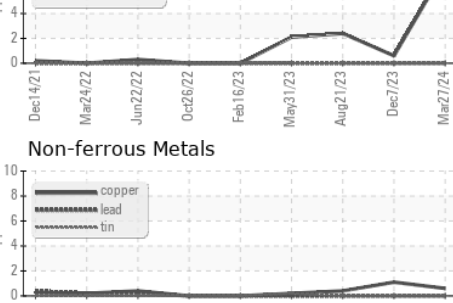
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67.0	65.5	68.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0542686 **Received** : 15 Apr 2024  
**Lab Number** : 06148852 **Tested** : 22 Apr 2024  
**Unique Number** : 10978930 **Diagnosed** : 22 Apr 2024 - Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: PRTCOUNT )

**CARLEX GLASS AMERICA LLC**  
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 NASHVILLE, TN  
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 wpoole@carlex.com  
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 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)