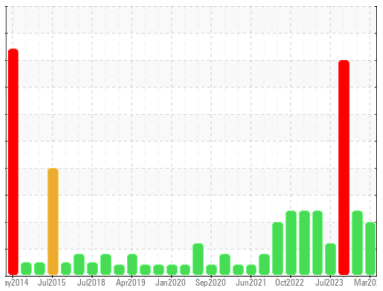
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
SL 1B
Component
Hydraulic System
Fluid
ROYAL PURPLE SYNDRAULIC 68 (100 GAL)

DIAGNOSIS

Recommendation
We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible.

Fluid Condition
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**RP0028392**	RP0018156	RP0018150
Sample Date		Client Info		**22 Mar 2024**	05 Jan 2024	21 Sep 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	SEVERE	SEVERE

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**<1**	1	2
Chromium	ppm	ASTM D5185m	>20	**0**	<1	0
Nickel	ppm	ASTM D5185m	>20	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	<1
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**0**	3	0
Lead	ppm	ASTM D5185m	>20	**0**	0	0
Copper	ppm	ASTM D5185m	>20	**4**	7	5
Tin	ppm	ASTM D5185m	>20	**<1**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	<1
Magnesium	ppm	ASTM D5185m		**0**	1	0
Calcium	ppm	ASTM D5185m		**39**	25	30
Phosphorus	ppm	ASTM D5185m		**292**	277	321
Zinc	ppm	ASTM D5185m		**341**	390	399

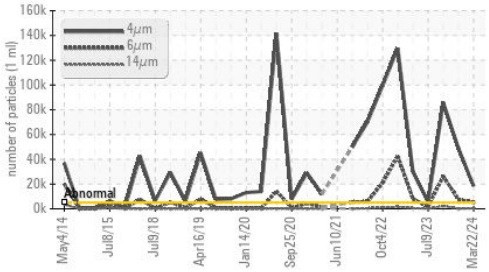
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**<1**	0	<1
Sodium	ppm	ASTM D5185m		**2**	0	<1
Potassium	ppm	ASTM D5185m	>20	**0**	<1	0
Water	%	ASTM D6304	>0.05	**0.005**	0.013	0.008
ppm Water	ppm	ASTM D6304	>500	**54**	138	86.5

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **18357**	▲ 48839	▲ 85795
Particles >6µm		ASTM D7647	>1300	▲ **5161**	▲ 7470	▲ 26264
Particles >14µm		ASTM D7647	>160	▲ **399**	● 185	▲ 2224
Particles >21µm		ASTM D7647	>40	▲ **88**	35	▲ 650
Particles >38µm		ASTM D7647	>10	**3**	1	▲ 45
Particles >71µm		ASTM D7647	>3	**0**	0	2
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **21/20/16**	▲ 23/20/15	▲ 24/22/18

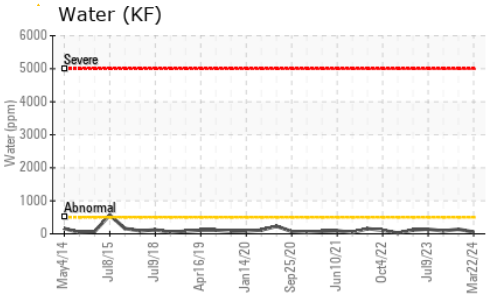
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.45**	0.39	0.45

OIL ANALYSIS REPORT

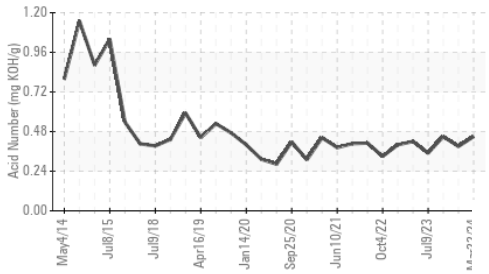
Particle Trend



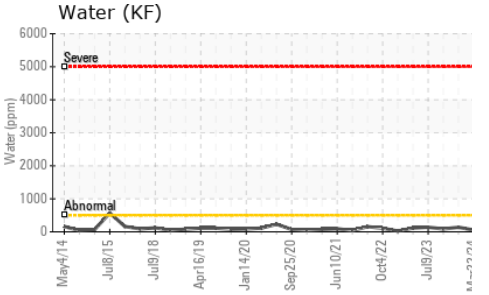
Water (KF)



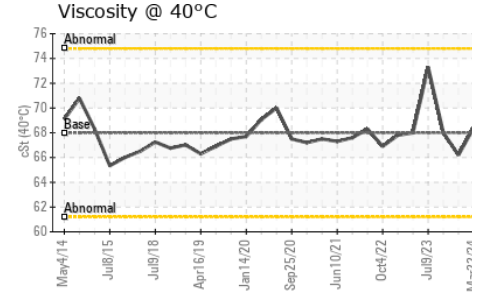
Acid Number



Water (KF)



Viscosity @ 40°C



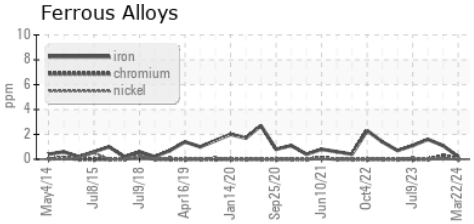
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68.0	**68.4**	66.2	68.0

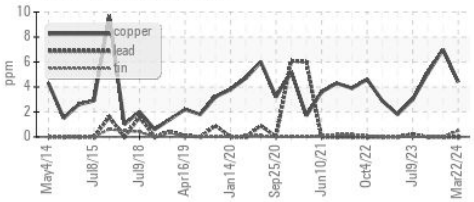
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

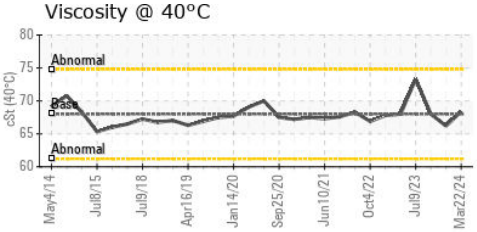
Ferrous Alloys



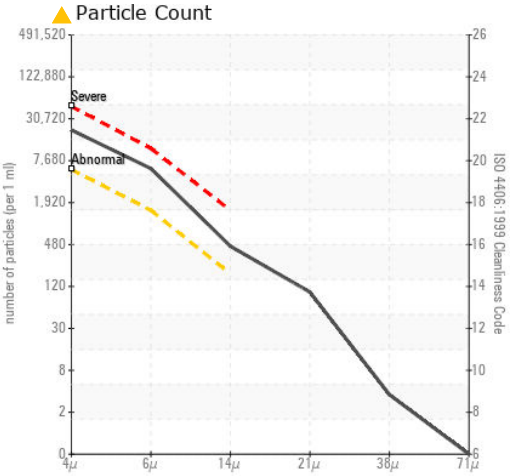
Non-ferrous Metals



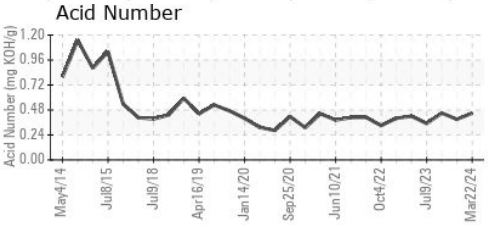
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0028392
Lab Number : 06150333
Unique Number : 10980411
Test Package : IND 2

Received : 16 Apr 2024
Tested : 17 Apr 2024
Diagnosed : 17 Apr 2024 - Wes Davis

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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