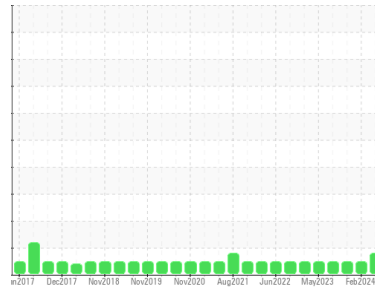




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
BUSCH VM1 / VP-1
 Component
Pump
 Fluid
USPI VAC 100 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USP0006312	USPM30274	USPM31352
Sample Date	Client Info		15 Apr 2024	28 Feb 2024	26 Nov 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ATTENTION	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >90	0	0	0
Chromium	ppm	ASTM D5185m >5	0	0	0
Nickel	ppm	ASTM D5185m >5	0	0	<1
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >3	0	0	0
Aluminum	ppm	ASTM D5185m >7	<1	<1	<1
Lead	ppm	ASTM D5185m >12	0	0	<1
Copper	ppm	ASTM D5185m >30	0	0	0
Tin	ppm	ASTM D5185m >9	<1	<1	<1
Vanadium	ppm	ASTM D5185m	<1	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m 0	0	0	<1
Calcium	ppm	ASTM D5185m 0	1	<1	3
Phosphorus	ppm	ASTM D5185m 1800	1452	1357	1527
Zinc	ppm	ASTM D5185m 0	0	3	0
Sulfur	ppm	ASTM D5185m 0	0	0	9

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >60	2	3	2
Sodium	ppm	ASTM D5185m	<1	<1	0
Potassium	ppm	ASTM D5185m >20	6	0	1
Water	%	ASTM D6304 >.1	0.036	0.028	0.034
ppm Water	ppm	ASTM D6304 >1000	368	288	347

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	4625	1886	1064
Particles >6µm	ASTM D7647	>1300	1347	607	290
Particles >14µm	ASTM D7647	>160	70	37	19
Particles >21µm	ASTM D7647	>40	14	6	5
Particles >38µm	ASTM D7647	>10	1	0	1
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	19/18/13	18/16/12	17/15/11

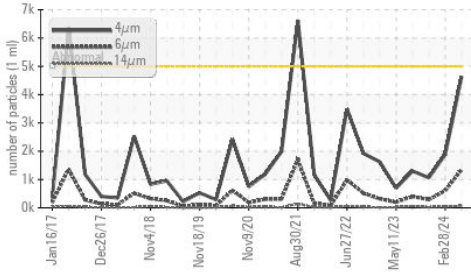
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	0.22	0.21	0.17

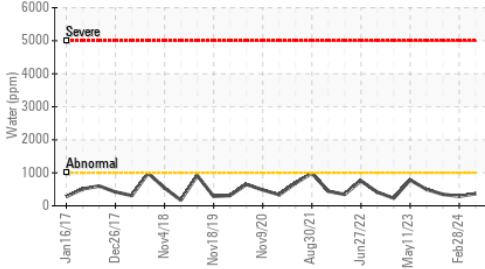


OIL ANALYSIS REPORT

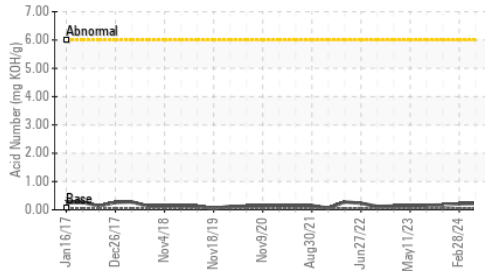
● Particle Trend



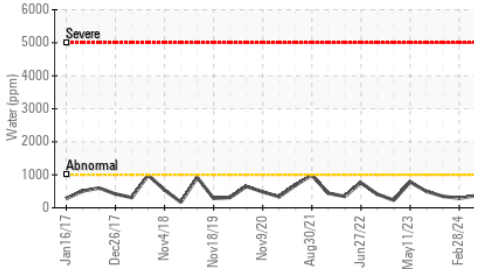
Water (KF)



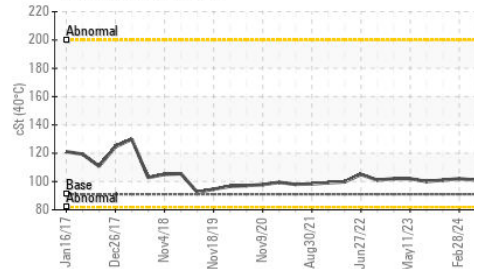
Acid Number



Water (KF)



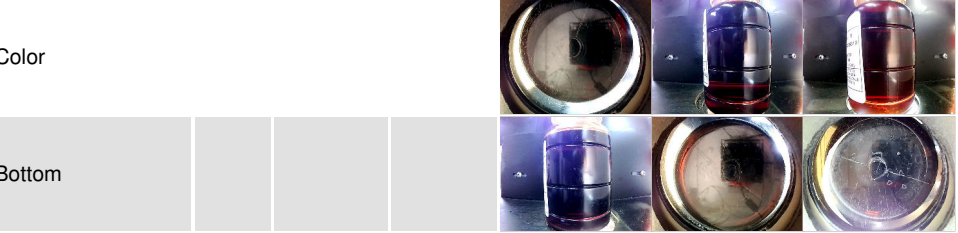
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

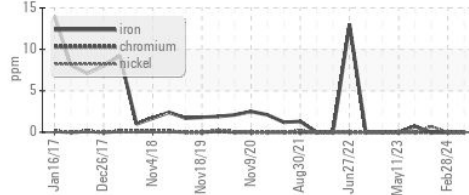
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	101	102	101

SAMPLE IMAGES	method	limit/base	current	history1	history2
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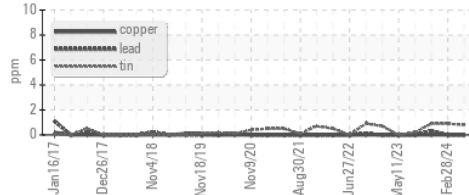


GRAPHS

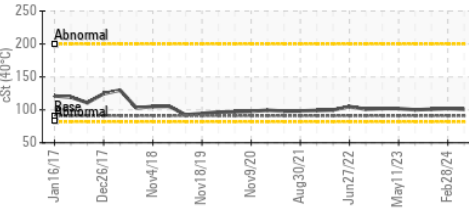
Ferrous Alloys



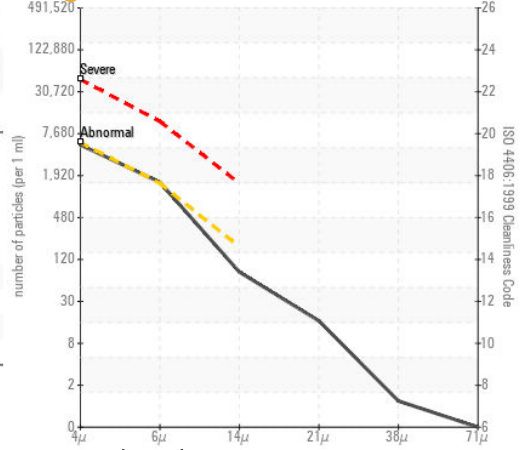
Non-ferrous Metals



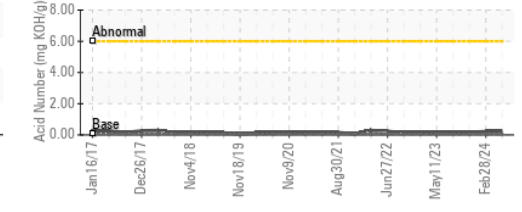
Viscosity @ 40°C



● Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : USP0006312

Lab Number : 06150375

Unique Number : 10980453

Test Package : IND 2

Received : 16 Apr 2024

Tested : 17 Apr 2024

Diagnosed : 17 Apr 2024 - Doug Bogart

TYSON-DAKOTA CITY-PRO

P.O. BOX 515

DAKOTA CITY, NE

US 68731

Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (605)235-2960