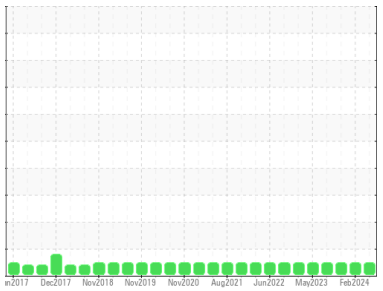
# OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Machine Id
## BUSCH VM3 / VP-1
Component
**Pump**
Fluid
**USPI VAC 100 (--- GAL)**

## DIAGNOSIS

**Recommendation**
Resample at the next service interval to monitor.

**Wear**
All component wear rates are normal.

**Contamination**
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

**Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | **USP0006309** | USPM30311 | USPM31350 |
| Sample Date | | Client Info | | **15 Apr 2024** | 28 Feb 2024 | 26 Nov 2023 |
| Machine Age | hrs | Client Info | | **0** | 0 | 0 |
| Oil Age | hrs | Client Info | | **0** | 0 | 0 |
| Oil Changed | | Client Info | | **N/A** | N/A | N/A |
| Sample Status | | | | **NORMAL** | NORMAL | NORMAL |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185m | >90 | **0** | 0 | 0 |
| Chromium | ppm | ASTM D5185m | >5 | **0** | 0 | 0 |
| Nickel | ppm | ASTM D5185m | >5 | **0** | 0 | <1 |
| Titanium | ppm | ASTM D5185m | >3 | **0** | 0 | 0 |
| Silver | ppm | ASTM D5185m | >3 | **0** | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >7 | **3** | 2 | 2 |
| Lead | ppm | ASTM D5185m | >12 | **0** | 0 | <1 |
| Copper | ppm | ASTM D5185m | >30 | **0** | 0 | 0 |
| Tin | ppm | ASTM D5185m | >9 | **<1** | 1 | 1 |
| Vanadium | ppm | ASTM D5185m | | **<1** | <1 | 0 |
| Cadmium | ppm | ASTM D5185m | | **0** | 0 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185m | 0 | **0** | 0 | 0 |
| Barium | ppm | ASTM D5185m | 0 | **0** | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 0 | **0** | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | 0 | **0** | 0 | 1 |
| Calcium | ppm | ASTM D5185m | 0 | **5** | 6 | 8 |
| Phosphorus | ppm | ASTM D5185m | 1800 | **1272** | 1095 | 1235 |
| Zinc | ppm | ASTM D5185m | 0 | **1** | 5 | 0 |
| Sulfur | ppm | ASTM D5185m | 0 | **0** | 23 | 27 |

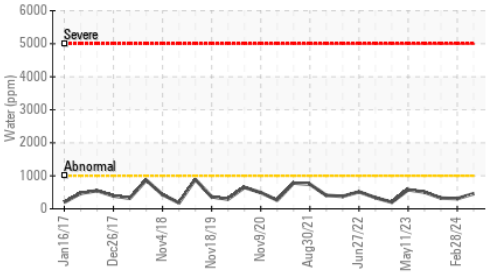
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185m | >60 | **2** | 7 | 7 |
| Sodium | ppm | ASTM D5185m | | **3** | 2 | <1 |
| Potassium | ppm | ASTM D5185m | >20 | **14** | 1 | 3 |
| Water | % | ASTM D6304 | >.1 | **0.045** | 0.030 | 0.032 |
| ppm Water | ppm | ASTM D6304 | >1000 | **459** | 308 | 325 |

| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Particles >4µm | | ASTM D7647 | >5000 | **2604** | 528 | 604 |
| Particles >6µm | | ASTM D7647 | >1300 | **704** | 136 | 164 |
| Particles >14µm | | ASTM D7647 | >160 | **53** | 9 | 13 |
| Particles >21µm | | ASTM D7647 | >40 | **16** | 4 | 4 |
| Particles >38µm | | ASTM D7647 | >10 | **1** | 1 | 1 |
| Particles >71µm | | ASTM D7647 | >3 | **0** | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | **19/17/13** | 16/14/10 | 16/15/11 |

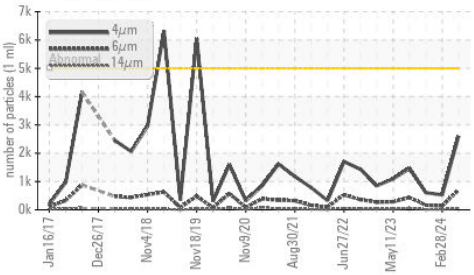
| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.05 | **0.45** | 0.36 | 0.32 |

# OIL ANALYSIS REPORT

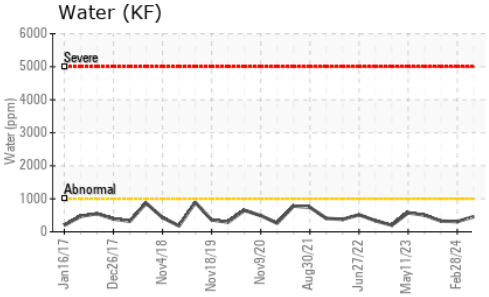
Water (KF)



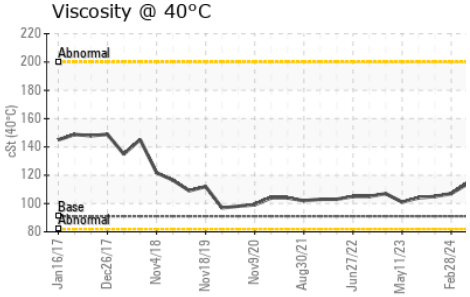

Particle Trend



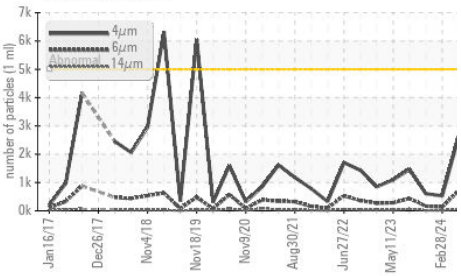

Water (KF)




Viscosity @ 40°C




Particle Trend



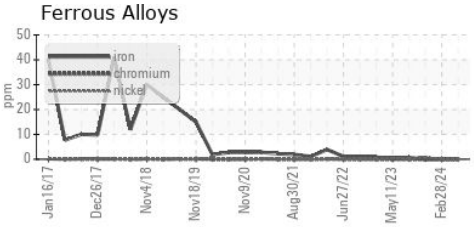

| VISUAL | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Silt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Debris | scalar | *Visual | NONE | **LIGHT** | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Appearance | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Odor | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Emulsified Water | scalar | *Visual | >.1 | **NEG** | NEG | NEG |
| Free Water | scalar | *Visual | | **NEG** | NEG | NEG |

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Visc @ 40°C | cSt | ASTM D445 | 91 | **114** | 107 | 105 |

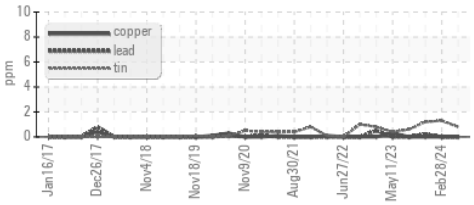
| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|
| Color | | |  | | |
| Bottom | | |  | | |

## GRAPHS

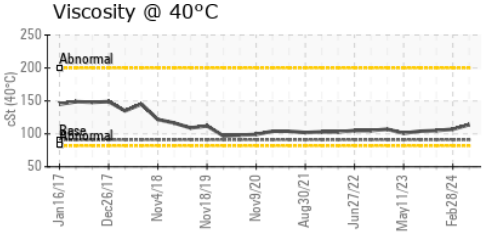
Ferrous Alloys



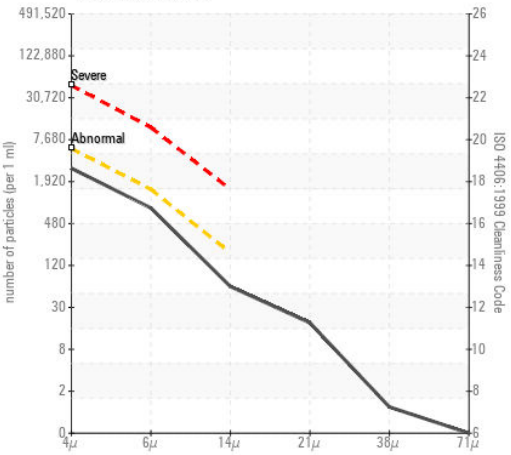

Non-ferrous Metals



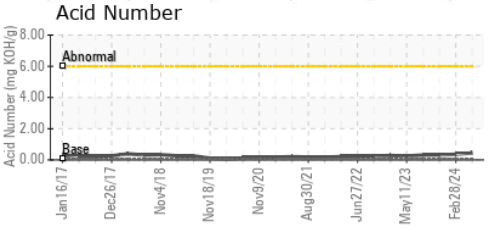

Viscosity @ 40°C




Particle Count




Acid Number




**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : USP0006309
**Lab Number** : 06150378
**Unique Number** : 10980456
**Test Package** : IND 2

**Received** : 16 Apr 2024
**Tested** : 17 Apr 2024
**Diagnosed** : 17 Apr 2024 - Doug Bogart

Certificate L2367

**TYSON-DAKOTA CITY-PRO**
P.O. BOX 515
DAKOTA CITY, NE
US 68731
Contact: Service Manager

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*

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