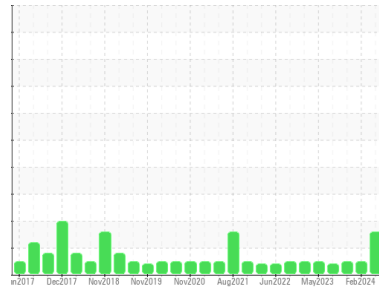




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
BUSCH VM4 / VP-1
 Component
Pump
 Fluid
USPI VAC 100 (--- GAL)

DIAGNOSIS

- Recommendation**
Resample at the next service interval to monitor.
- Wear**
All component wear rates are normal.
- Contamination**
There is a moderate amount of particulates present in the oil.
- Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USP0006321	USPM30312	USPM31412
Sample Date	Client Info		15 Apr 2024	28 Feb 2024	26 Nov 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ATTENTION	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >90	0	0	0
Chromium	ppm	ASTM D5185m >5	<1	0	0
Nickel	ppm	ASTM D5185m >5	0	0	<1
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >3	0	0	0
Aluminum	ppm	ASTM D5185m >7	0	0	<1
Lead	ppm	ASTM D5185m >12	0	0	<1
Copper	ppm	ASTM D5185m >30	0	0	0
Tin	ppm	ASTM D5185m >9	<1	<1	1
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	<1	0	0
Magnesium	ppm	ASTM D5185m 0	0	0	<1
Calcium	ppm	ASTM D5185m 0	2	0	2
Phosphorus	ppm	ASTM D5185m 1800	1311	1070	1176
Zinc	ppm	ASTM D5185m 0	0	<1	0
Sulfur	ppm	ASTM D5185m 0	0	6	9

CONTAMINANTS

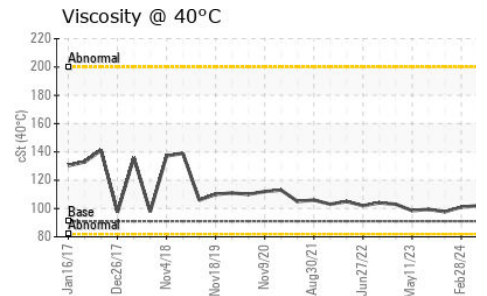
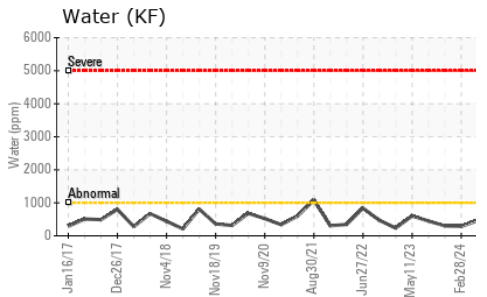
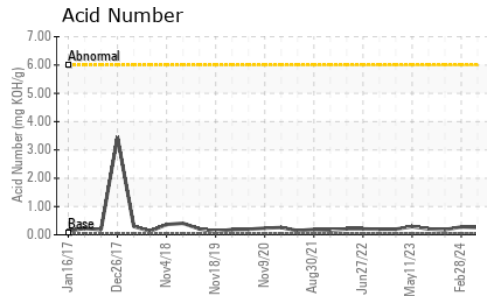
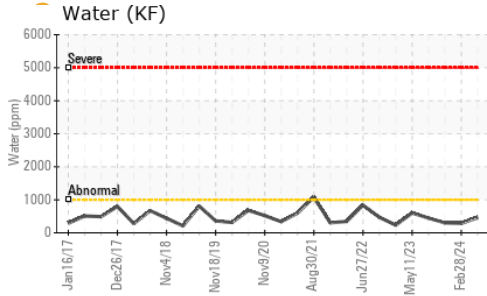
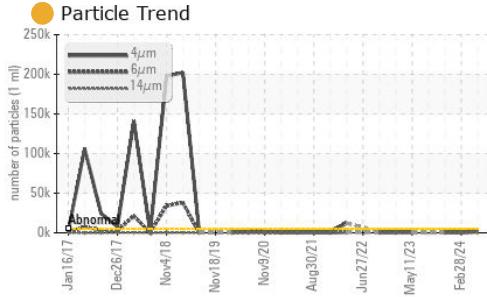
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >60	2	1	1
Sodium	ppm	ASTM D5185m	0	<1	0
Potassium	ppm	ASTM D5185m >20	0	0	1
Water	%	ASTM D6304 >.1	0.046	0.028	0.030
ppm Water	ppm	ASTM D6304 >1000	461	285	300

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	4174	318	432
Particles >6µm	ASTM D7647	>1300	1477	147	182
Particles >14µm	ASTM D7647	>160	161	21	26
Particles >21µm	ASTM D7647	>40	49	5	6
Particles >38µm	ASTM D7647	>10	5	0	1
Particles >71µm	ASTM D7647	>3	1	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	19/18/15	15/14/12	16/15/12

FLUID DEGRADATION

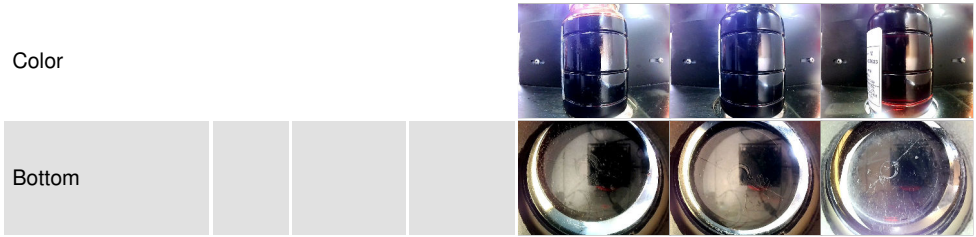
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	0.26	0.28	0.18



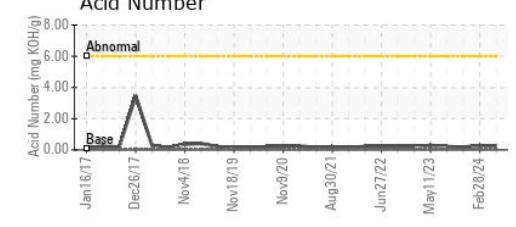
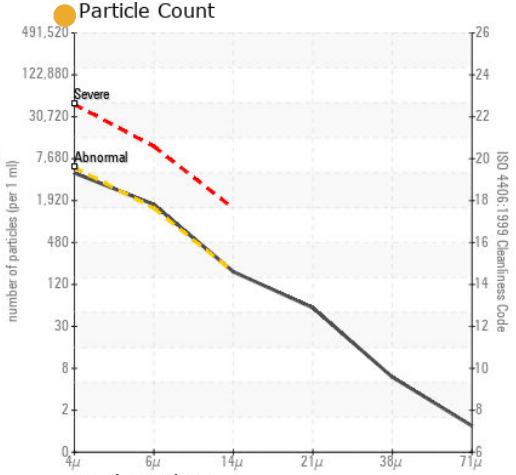
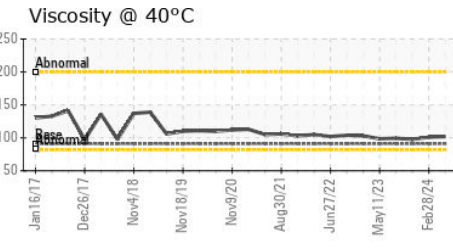
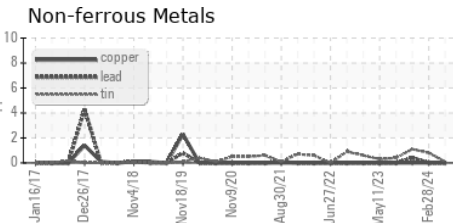
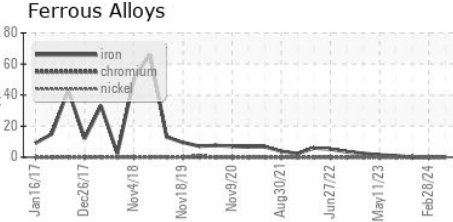
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	102	101	97.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP0006321
Lab Number : 06150410
Unique Number : 10980488
Test Package : IND 2
Received : 16 Apr 2024
Tested : 17 Apr 2024
Diagnosed : 17 Apr 2024 - Doug Bogart

TYSON-DAKOTA CITY-PRO
 P.O. BOX 515
 DAKOTA CITY, NE
 US 68731
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)