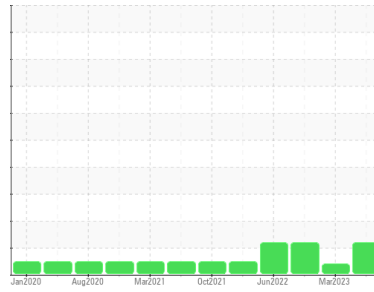




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**HORN SAW 1 AND 2**  
 Component  
**Hydraulic System**  
 Fluid  
**USPI FG HYD 68 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM36714</b>	USPM26144	USPM25543
Sample Date	Client Info		<b>15 Apr 2024</b>	26 Mar 2023	10 Oct 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ATTENTION

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m >20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Tin	ppm	ASTM D5185m >20	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Phosphorus	ppm	ASTM D5185m 745	<b>621</b>	539	539
Zinc	ppm	ASTM D5185m	<b>0</b>	1	0
Sulfur	ppm	ASTM D5185m 650	<b>697</b>	644	723

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>2</b>	<1	1
Sodium	ppm	ASTM D5185m	<b>0</b>	<1	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Water	%	ASTM D6304 >0.05	<b>0.001</b>	0.008	0.005
ppm Water	ppm	ASTM D6304 >500	<b>14</b>	81.3	52.9

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>▲ 12670</b>	---	● 7161
Particles >6µm	ASTM D7647	>1300	<b>● 2000</b>	---	● 1460
Particles >14µm	ASTM D7647	>160	<b>34</b>	---	130
Particles >21µm	ASTM D7647	>40	<b>5</b>	---	43
Particles >38µm	ASTM D7647	>10	<b>0</b>	---	8
Particles >71µm	ASTM D7647	>3	<b>0</b>	---	1
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>▲ 21/18/12</b>	---	● 20/18/14

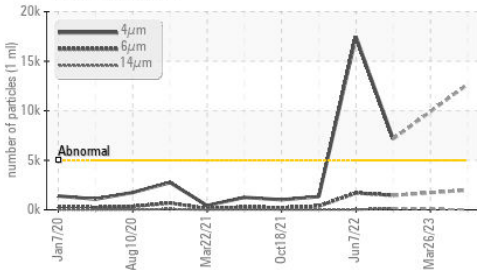
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.35	<b>0.43</b>	0.38	0.39

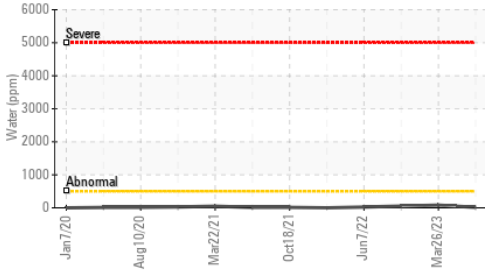


# OIL ANALYSIS REPORT

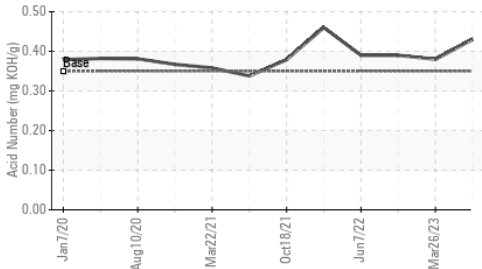
## Particle Trend



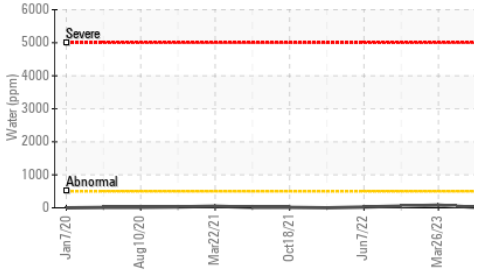
## Water (KF)



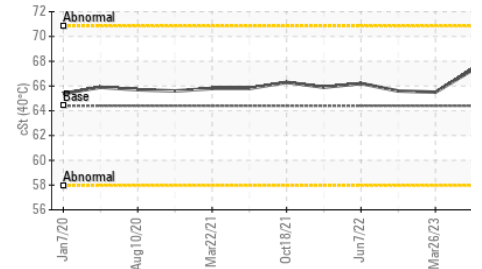
## Acid Number



## Water (KF)



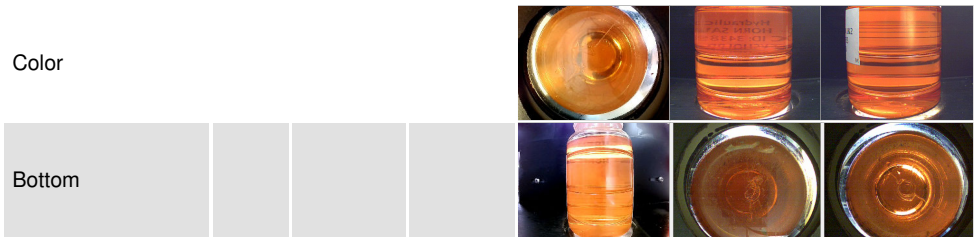
## Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

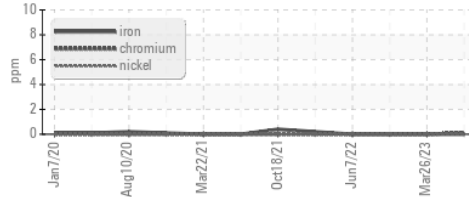
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	64.4	67.31	65.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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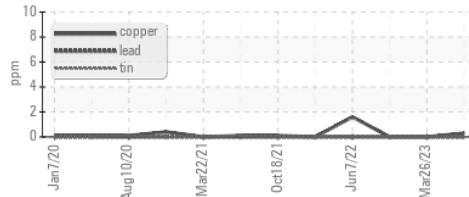


## GRAPHS

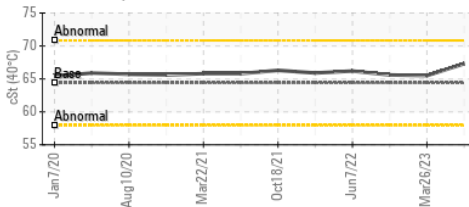
### Ferrous Alloys



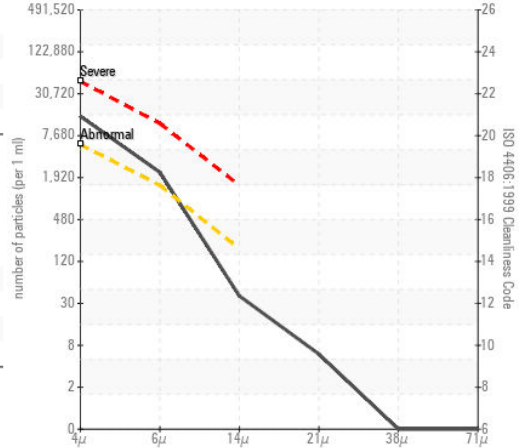
### Non-ferrous Metals



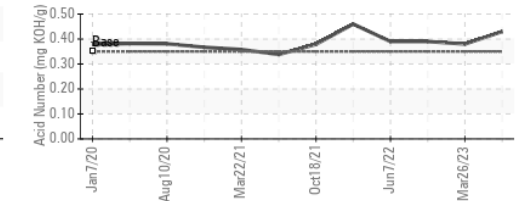
### Viscosity @ 40°C



### Particle Count



### Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : USPM36714  
 Lab Number : 06150444  
 Unique Number : 10980522  
 Test Package : IND 2

Received : 16 Apr 2024  
 Tested : 18 Apr 2024  
 Diagnosed : 18 Apr 2024 - Doug Bogart

TYSON-HOLCOMB-PRO

HOLCOMB, KS  
 US  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
 F: