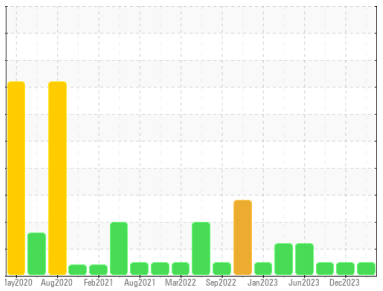
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Machine Id
PRESS 2
Component
Gearbox
Fluid
USPI GEAR 680 (30 GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**USPM36729**	USPM31789	USP232232
Sample Date		Client Info		**15 Apr 2024**	17 Dec 2023	17 Aug 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**NORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**2**	85	60
Chromium	ppm	ASTM D5185m	>15	**0**	<1	<1
Nickel	ppm	ASTM D5185m	>15	**<1**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**<1**	0	0
Lead	ppm	ASTM D5185m	>100	**0**	0	0
Copper	ppm	ASTM D5185m	>200	**2**	<1	<1
Tin	ppm	ASTM D5185m	>25	**<1**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	<1
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**1**	1	2
Magnesium	ppm	ASTM D5185m		**2**	0	0
Calcium	ppm	ASTM D5185m		**4**	0	6
Phosphorus	ppm	ASTM D5185m		**157**	192	189
Zinc	ppm	ASTM D5185m		**0**	0	0
Sulfur	ppm	ASTM D5185m		**12714**	9601	17073

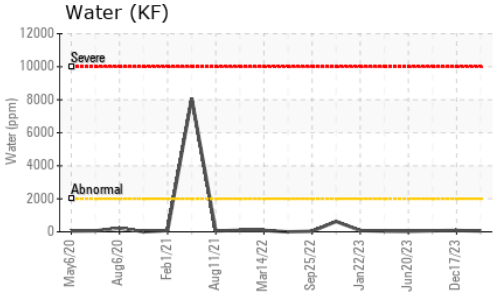
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**<1**	2	2
Sodium	ppm	ASTM D5185m		**2**	<1	4
Potassium	ppm	ASTM D5185m	>20	**2**	0	<1
Water	%	ASTM D6304	>0.2	**0.005**	0.007	0.006
ppm Water	ppm	ASTM D6304	>2000	**52**	79	65.9

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	**2214**	13350	6254
Particles >6µm		ASTM D7647	>5000	**764**	2069	2410
Particles >14µm		ASTM D7647	>640	**120**	30	160
Particles >21µm		ASTM D7647	>160	**43**	3	23
Particles >38µm		ASTM D7647	>40	**4**	0	1
Particles >71µm		ASTM D7647	>10	**1**	0	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	**18/17/14**	21/18/12	20/18/14

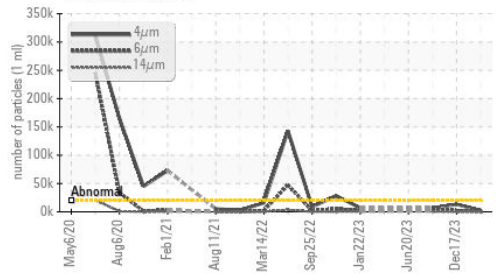
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.33**	0.308	0.19

OIL ANALYSIS REPORT

Water (KF)



Particle Trend

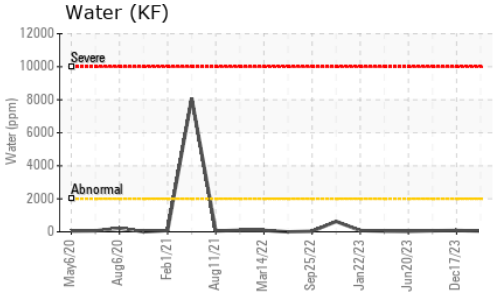


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

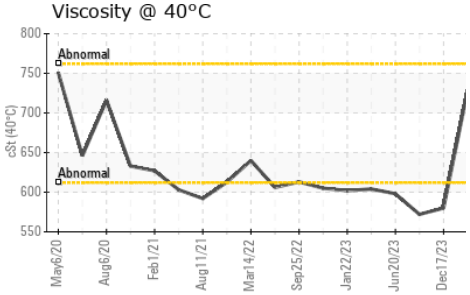
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**728**	580	572

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

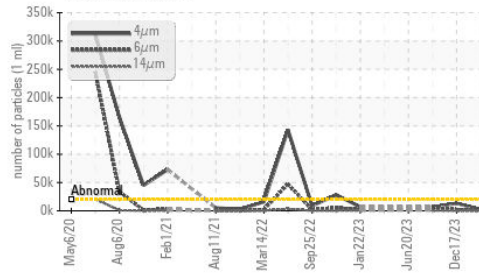
Water (KF)



Viscosity @ 40°C

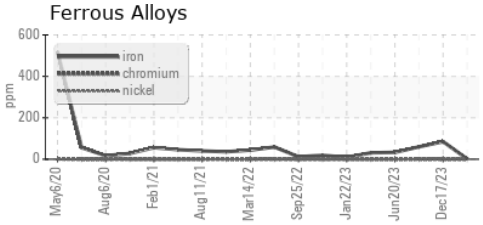


Particle Trend

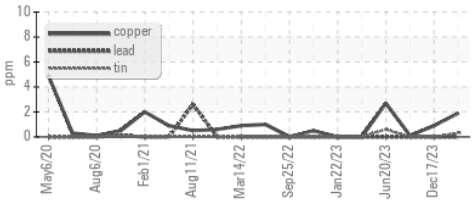


GRAPHS

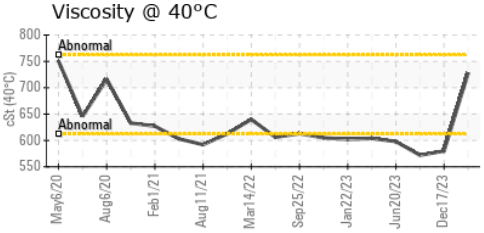
Ferrous Alloys



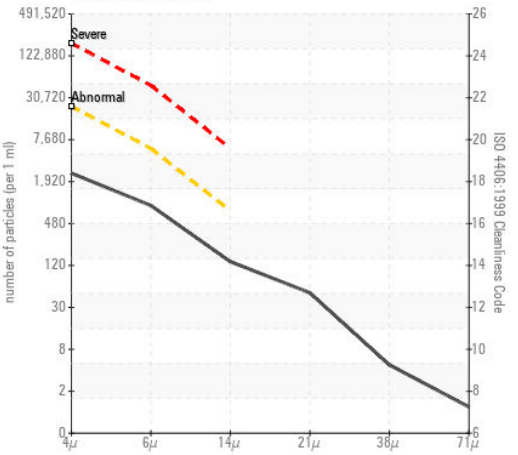
Non-ferrous Metals



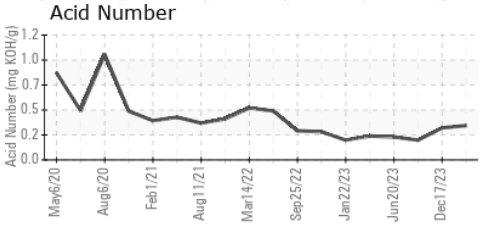
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM36729
Lab Number : 06150461
Unique Number : 10980539
Test Package : IND 2

Received : 16 Apr 2024
Tested : 17 Apr 2024
Diagnosed : 17 Apr 2024 - Doug Bogart

Certificate L2367

FARMLAND FOODS INC - SMITHFIELD

MONMOUTH, IL
US
Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: