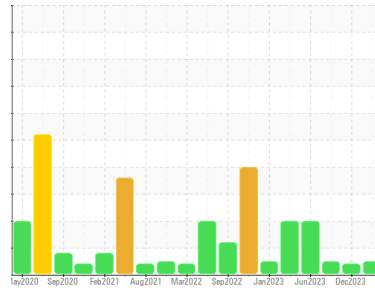




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
PRESS 3 (S/N N/A)
 Component
Gearbox
 Fluid
USPI GEAR 680 (30 GAL)

DIAGNOSIS

Recommendation
 Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USPM36728	USPM31788	USP232238
Sample Date	Client Info		15 Apr 2024	17 Dec 2023	17 Aug 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	ATTENTION	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	5	65	116
Chromium	ppm	ASTM D5185m >15	0	0	<1
Nickel	ppm	ASTM D5185m >15	<1	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	<1	0	<1
Lead	ppm	ASTM D5185m >100	0	0	0
Copper	ppm	ASTM D5185m >200	2	2	<1
Tin	ppm	ASTM D5185m >25	<1	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	1	<1	1
Magnesium	ppm	ASTM D5185m	2	0	0
Calcium	ppm	ASTM D5185m	4	<1	13
Phosphorus	ppm	ASTM D5185m	162	208	171
Zinc	ppm	ASTM D5185m	0	0	8
Sulfur	ppm	ASTM D5185m	12419	7587	6917

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<1	2	2
Sodium	ppm	ASTM D5185m	2	2	4
Potassium	ppm	ASTM D5185m >20	2	0	2
Water	%	ASTM D6304 >0.2	0.001	0.009	0.013
ppm Water	ppm	ASTM D6304 >2000	7	92	139.2

FLUID CLEANLINESS

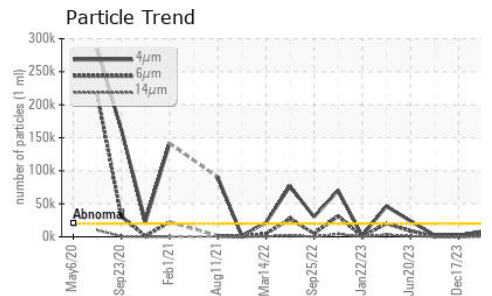
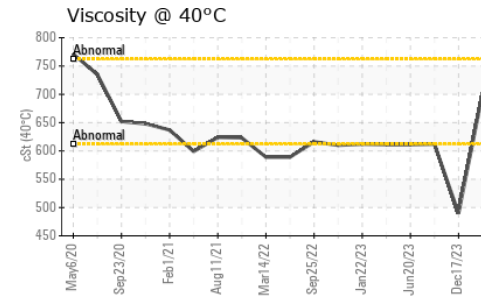
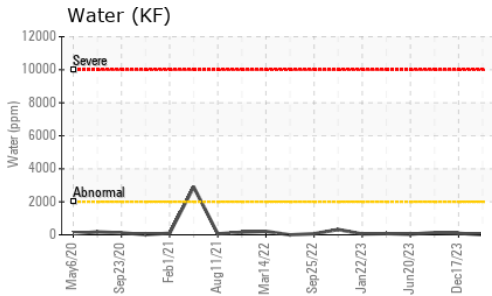
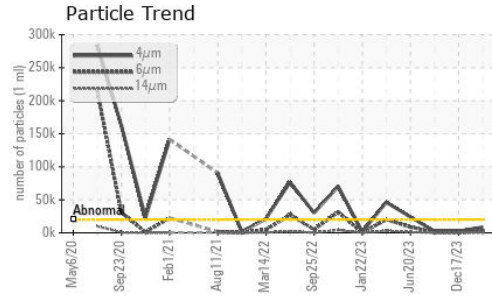
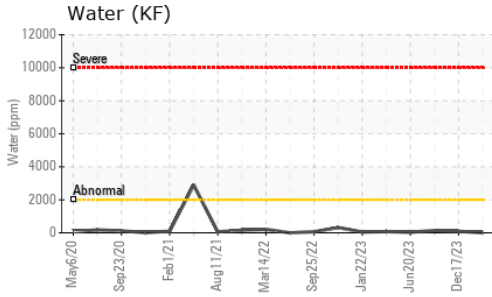
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	8611	2213	2355
Particles >6µm	ASTM D7647	>5000	2743	314	619
Particles >14µm	ASTM D7647	>640	297	11	72
Particles >21µm	ASTM D7647	>160	90	2	24
Particles >38µm	ASTM D7647	>40	3	0	1
Particles >71µm	ASTM D7647	>10	0	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	20/19/15	18/15/11	18/16/13

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.32	0.278	0.27



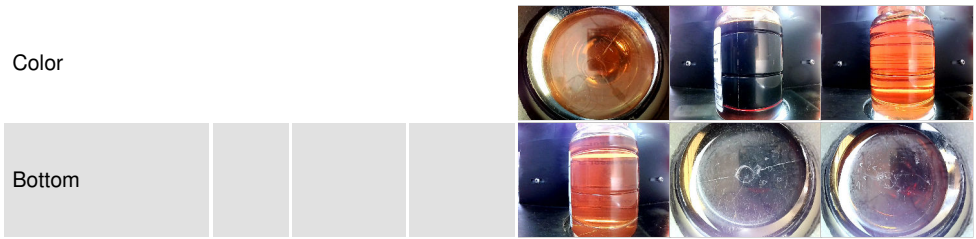
OIL ANALYSIS REPORT



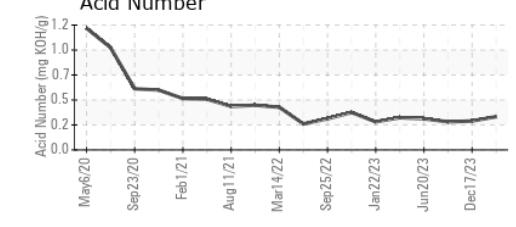
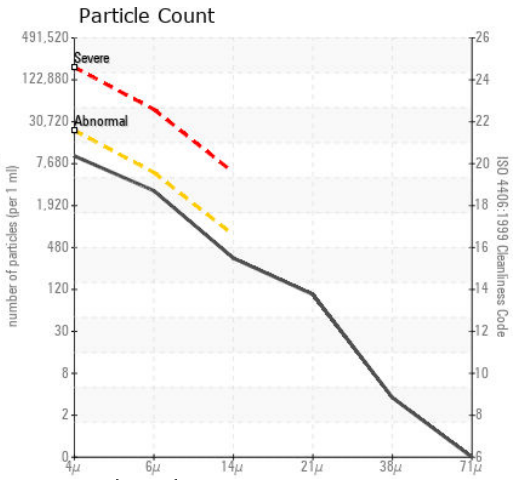
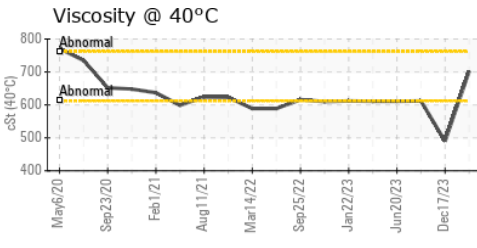
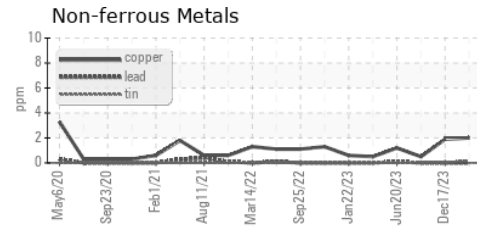
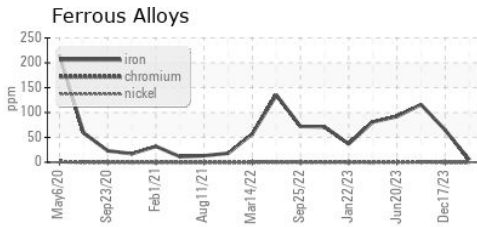
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	702	489.7	612

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM36728
Lab Number : 06150462
Unique Number : 10980540
Test Package : IND 2
Received : 16 Apr 2024
Tested : 17 Apr 2024
Diagnosed : 17 Apr 2024 - Doug Bogart

FARMLAND FOODS INC - SMITHFIELD
 MONMOUTH, IL
 US
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)