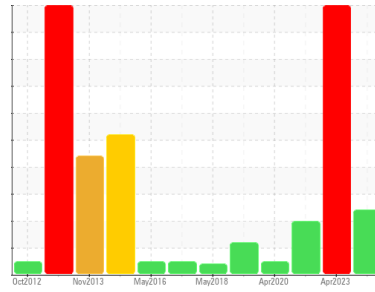




# OIL ANALYSIS REPORT

Sample Rating Trend



Area  
**[603954459 SDR]**  
 Machine Id  
**K CHOC AMF PMP (S/N 20061087)**  
 Component  
**Gearbox**  
 Fluid  
**GEAR OIL ISO 320 (--- GAL)**

## DIAGNOSIS

- Recommendation**  
The oil change at the time of sampling has been noted. No corrective action is recommended at this time. We recommend an early resample to monitor this condition.
- Wear**  
The iron level has decreased, but is still abnormal. Gear wear is indicated.
- Contamination**  
Elemental level of silicon (Si) above normal.
- Fluid Condition**  
The AN level is acceptable for this fluid.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>WC0854581</b>	WC0605753	WC0605214
Sample Date	Client Info	<b>06 Apr 2024</b>	22 Apr 2023	17 Apr 2022
Machine Age	mls	<b>0</b>	0	0
Oil Age	mls	<b>0</b>	0	0
Oil Changed	Client Info	<b>Changed</b>	Changed	Changed
Sample Status		<b>ABNORMAL</b>	SEVERE	ABNORMAL

## CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.2	<b>NEG</b>	NEG	NEG

## WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >200	<b>447</b>	▲ 2182	● 144
Chromium	ppm ASTM D5185m >15	▲ <b>24</b>	▲ 69	5
Nickel	ppm ASTM D5185m >15	<b>14</b>	▲ 26	2
Titanium	ppm ASTM D5185m	<b>1</b>	5	<1
Silver	ppm ASTM D5185m	<b>0</b>	<1	0
Aluminum	ppm ASTM D5185m >25	<b>5</b>	● 123	8
Lead	ppm ASTM D5185m >100	<b>0</b>	<1	0
Copper	ppm ASTM D5185m >200	<b>4</b>	2	<1
Tin	ppm ASTM D5185m >25	<b>&lt;1</b>	0	0
Antimony	ppm ASTM D5185m >5	<b>---</b>	---	---
Vanadium	ppm ASTM D5185m	<b>&lt;1</b>	<1	0
Cadmium	ppm ASTM D5185m	<b>&lt;1</b>	<1	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m 50	<b>0</b>	8	2
Barium	ppm ASTM D5185m 15	<b>&lt;1</b>	0	0
Molybdenum	ppm ASTM D5185m 15	<b>3</b>	▲ 73	4
Manganese	ppm ASTM D5185m	<b>7</b>	19	1
Magnesium	ppm ASTM D5185m 50	<b>10</b>	▲ 129	7
Calcium	ppm ASTM D5185m 50	<b>258</b>	▲ 12001	1169
Phosphorus	ppm ASTM D5185m 350	<b>267</b>	▲ 1009	278
Zinc	ppm ASTM D5185m 100	<b>122</b>	▲ 11585	1407
Sulfur	ppm ASTM D5185m 12500	<b>2302</b>	9481	1976

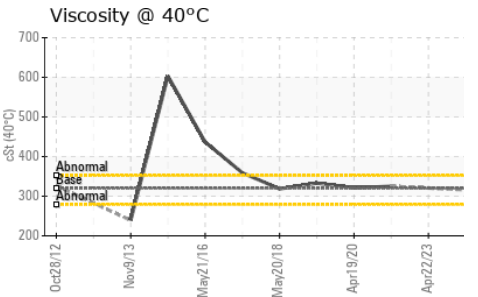
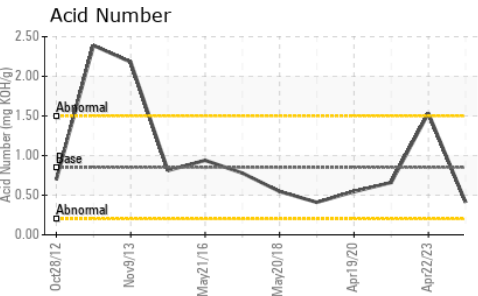
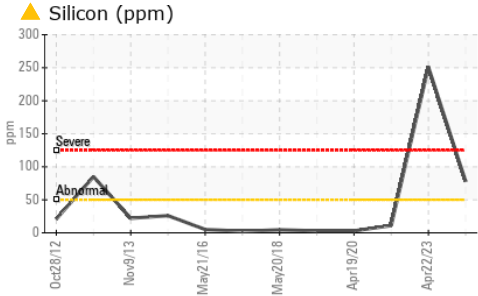
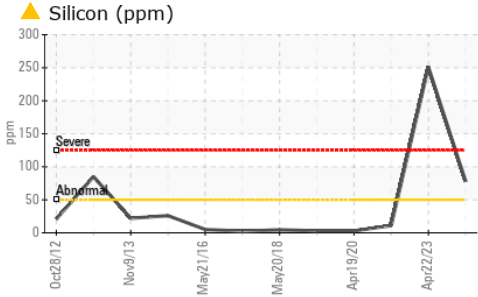
## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >50	▲ <b>78</b>	▲ 251	11
Sodium	ppm ASTM D5185m	<b>11</b>	51	3
Potassium	ppm ASTM D5185m >20	<b>4</b>	10	<1

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045 0.85	<b>0.41</b>	▲ 1.535	0.66

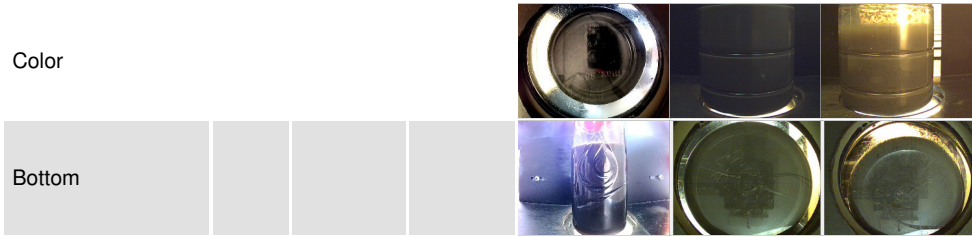
# OIL ANALYSIS REPORT



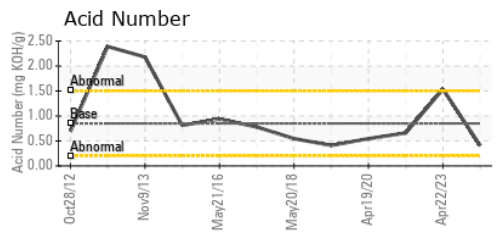
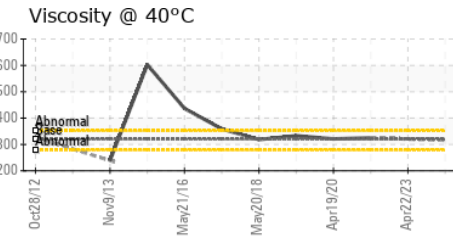
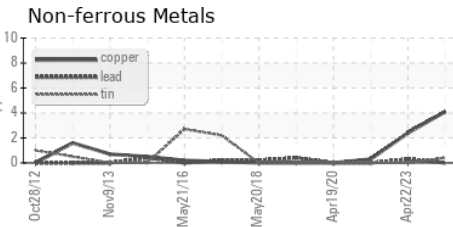
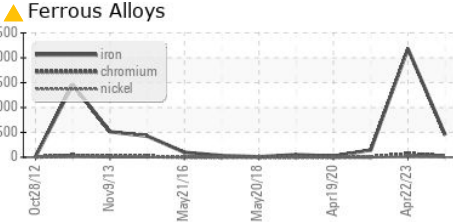
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	MODER
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	MILKY	MILKY
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 320	316	---	325

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0854581      **Received** : 16 Apr 2024  
**Lab Number** : 06150544      **Tested** : 17 Apr 2024  
**Unique Number** : 10980622      **Diagnosed** : 18 Apr 2024 - Don Baldrige  
**Test Package** : IND 2

**MARS CHOCOLATE**  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)