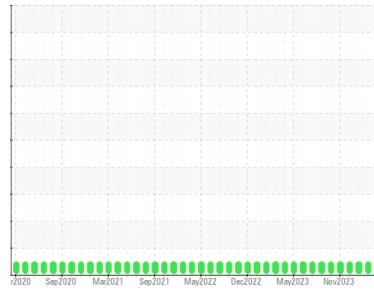




# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Machine Id

**C-01 C-1**

Component

**Compressor**

Fluid

**COMPRESSOR LIFE ISO 32 (--- GAL)**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>HPL0003544</b>	HPL0004644	HPL0002691
Sample Date	Client Info			<b>04 Apr 2024</b>	05 Mar 2024	29 Jan 2024
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	<b>NEG</b>	NEG	NEG

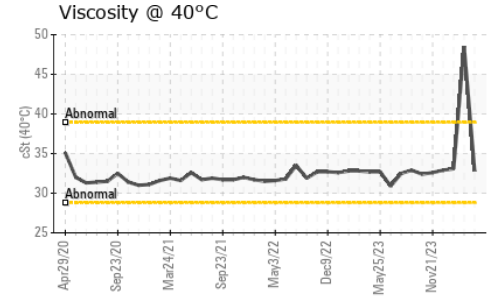
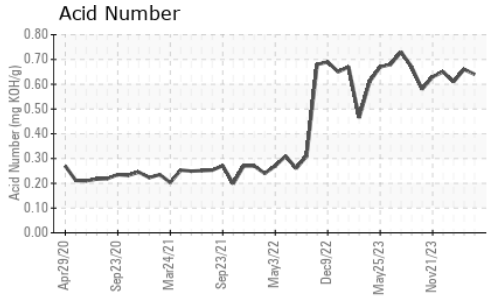
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>1</b>	1	<1
Chromium	ppm	ASTM D5185m	>5	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	1
Lead	ppm	ASTM D5185m	>65	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>65	<b>3</b>	<1	3
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	<1
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>1</b>	0	<1
Magnesium	ppm	ASTM D5185m		<b>2</b>	0	6
Calcium	ppm	ASTM D5185m		<b>4</b>	1	9
Phosphorus	ppm	ASTM D5185m		<b>208</b>	188	198
Zinc	ppm	ASTM D5185m		<b>0</b>	0	2
Sulfur	ppm	ASTM D5185m		<b>23077</b>	18063	19860

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	<b>&lt;1</b>	<1	2
Sodium	ppm	ASTM D5185m		<b>2</b>	<1	<1
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	0	<1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.64</b>	0.66	0.61

# OIL ANALYSIS REPORT



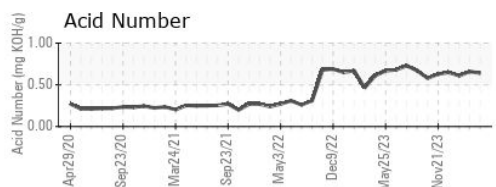
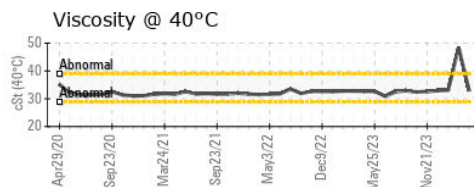
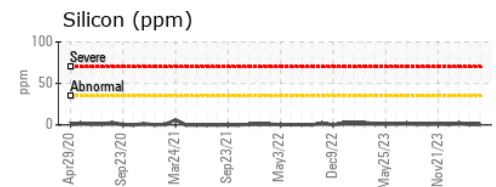
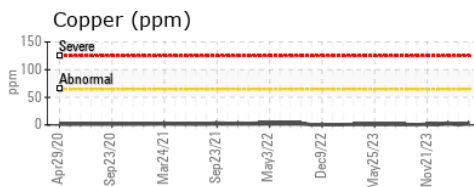
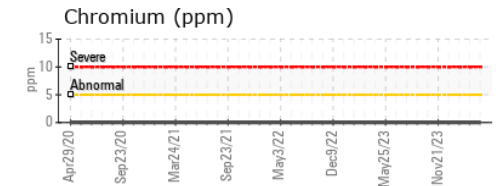
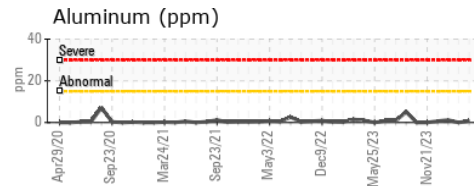
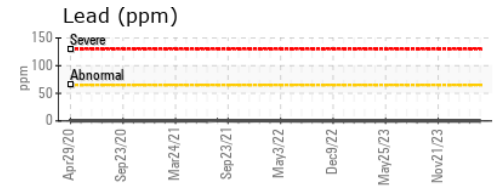
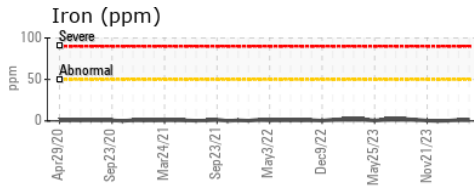
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	<b>32.8</b>	48.5	33.09

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : HPL0003544  
**Lab Number** : **06150564**  
**Unique Number** : 10980642  
**Test Package** : MOB 2

**Received** : 16 Apr 2024  
**Tested** : 17 Apr 2024  
**Diagnosed** : 17 Apr 2024 - Wes Davis

**EAST DUBUQUE NITROGEN PRODUCTS**  
 16675 HWY 20 WEST  
 EAST DUBUQUE, IL  
 US 61025  
 Contact: ABDUL QAYYUM

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: (815)747-2175