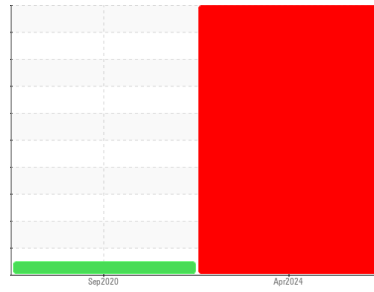


PROBLEM SUMMARY

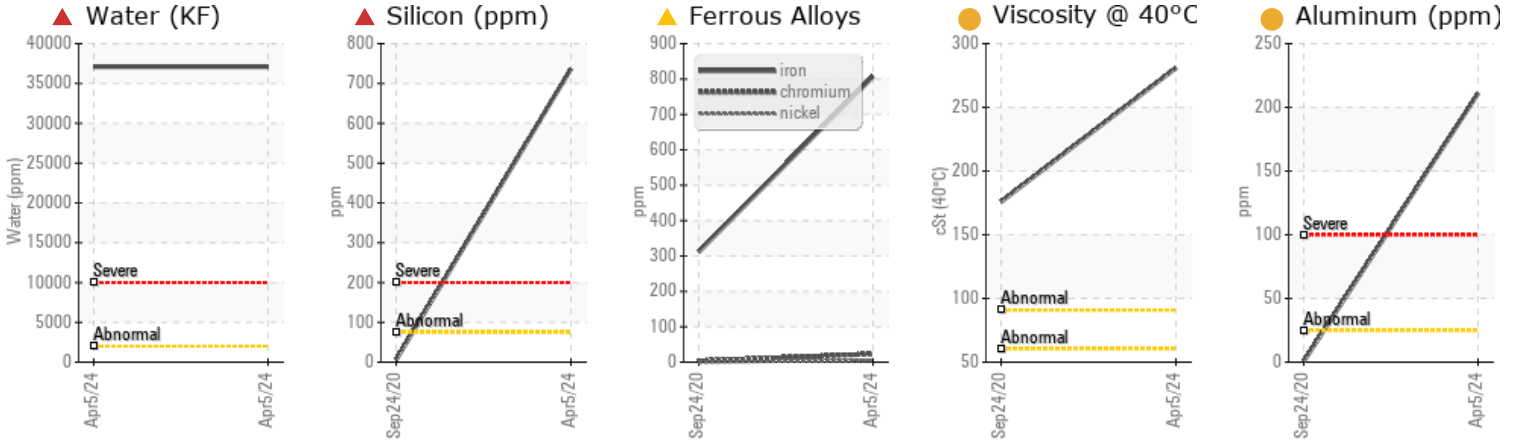


Machine Id
VOLVO EC160EL 310125
 Component
Rear Left Final Drive
 Fluid
VOLVO SUPER GEAR OIL 75W-80-GO102 (--- GAL)

Sample Rating Trend



COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where dirt can enter the system. We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. (Customer Sample Comment: Oil appears to have heavy water contamination. 85w-140. Changed to GO102 75w-80.)

PROBLEMATIC TEST RESULTS

| Sample Status | | | | SEVERE | NORMAL | --- |
|------------------|--------|-------------|-------|---------|--------|-----|
| Iron | ppm | ASTM D5185m | >500 | ▲ 807 | 312 | --- |
| Chromium | ppm | ASTM D5185m | >10 | ▲ 23 | 3 | --- |
| Silicon | ppm | ASTM D5185m | >75 | ▲ 737 | 6 | --- |
| Water | % | ASTM D6304 | >0.2 | ▲ 3.71 | --- | --- |
| ppm Water | ppm | ASTM D6304 | >2000 | ▲ 37100 | --- | --- |
| Emulsified Water | scalar | *Visual | >0.2 | ▲ 0.2% | NEG | --- |

Customer Id: VOLVO8882
 Sample No.: ML0001450
 Lab Number: 06150695
 Test Package: CONST



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Sean Felton +1 919-379-4092
sfelton@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

| Action | Status | Date | Done By | Description |
|--------------------|--------|------|---------|---|
| Resample | --- | --- | ? | We recommend an early resample to monitor this condition. |
| Check Dirt Access | --- | --- | ? | We advise that you check all areas where dirt can enter the system. |
| Check Water Access | --- | --- | ? | We advise that you check for the source of water entry. |

HISTORICAL DIAGNOSIS

NORMAL



24 Sep 2020 Diag: Don Baldrige

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

view report

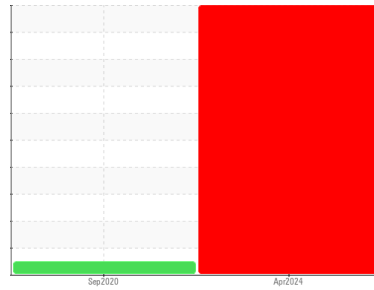


OIL ANALYSIS REPORT



Machine Id
VOLVO EC160EL 310125
 Component
Rear Left Final Drive
 Fluid
VOLVO SUPER GEAR OIL 75W-80-GO102 (--- GAL)

Sample Rating Trend



DIAGNOSIS

▲ Recommendation

We advise that you check all areas where dirt can enter the system. We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. (Customer Sample Comment: Oil appears to have heavy water contamination. 85w-140. Changed to GO102 75w-80.)

▲ Wear

Gear wear is indicated.

▲ Contamination

Appearance is milky. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. There is a high concentration of water present in the oil.

● Fluid Condition

The oil viscosity is higher than normal. The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|----------|
| Sample Number | Client Info | | ML0001450 | VCP293407 | --- |
| Sample Date | Client Info | | 05 Apr 2024 | 24 Sep 2020 | --- |
| Machine Age | hrs | Client Info | 2260 | 1019 | --- |
| Oil Age | hrs | Client Info | 1000 | 0 | --- |
| Oil Changed | Client Info | | Changed | N/A | --- |
| Sample Status | | | SEVERE | NORMAL | --- |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|--------|------------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m >500 | ▲ 807 | 312 | --- |
| Chromium | ppm | ASTM D5185m >10 | ▲ 23 | 3 | --- |
| Nickel | ppm | ASTM D5185m >10 | 5 | 0 | --- |
| Titanium | ppm | ASTM D5185m | 14 | 0 | --- |
| Silver | ppm | ASTM D5185m | 1 | 0 | --- |
| Aluminum | ppm | ASTM D5185m >25 | ● 211 | <1 | --- |
| Lead | ppm | ASTM D5185m >25 | 4 | 0 | --- |
| Copper | ppm | ASTM D5185m >50 | 3 | <1 | --- |
| Tin | ppm | ASTM D5185m >10 | 3 | 0 | --- |
| Antimony | ppm | ASTM D5185m >5 | --- | 0 | --- |
| Vanadium | ppm | ASTM D5185m | <1 | 0 | --- |
| Cadmium | ppm | ASTM D5185m | 1 | 0 | --- |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|-------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | 111 | 12 | --- |
| Barium | ppm | ASTM D5185m | 4 | 0 | --- |
| Molybdenum | ppm | ASTM D5185m | 2 | <1 | --- |
| Manganese | ppm | ASTM D5185m | 12 | 3 | --- |
| Magnesium | ppm | ASTM D5185m | 36 | 2 | --- |
| Calcium | ppm | ASTM D5185m | 179 | 7 | --- |
| Phosphorus | ppm | ASTM D5185m | 1215 | 397 | --- |
| Zinc | ppm | ASTM D5185m | 65 | 15 | --- |
| Sulfur | ppm | ASTM D5185m | 32785 | 15360 | --- |

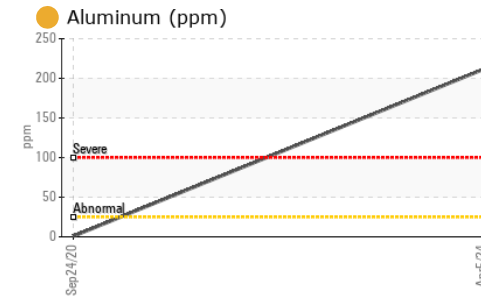
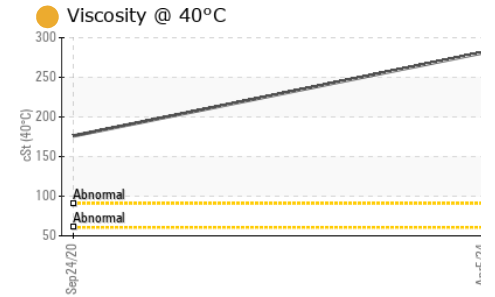
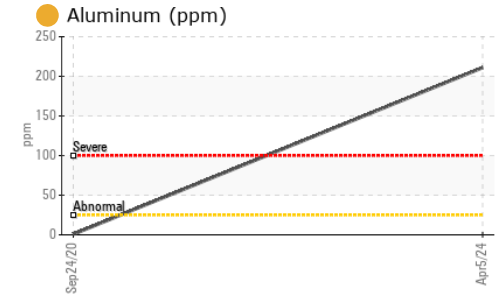
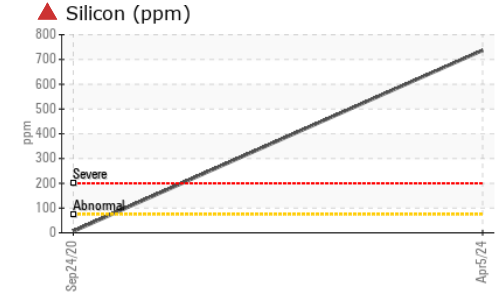
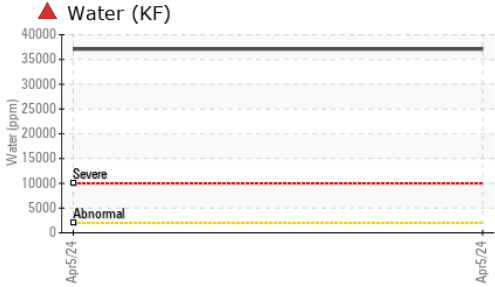
CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|------------------|----------------|----------|----------|
| Silicon | ppm | ASTM D5185m >75 | ▲ 737 | 6 | --- |
| Sodium | ppm | ASTM D5185m | 25 | 2 | --- |
| Potassium | ppm | ASTM D5185m >20 | 41 | 2 | --- |
| Water | % | ASTM D6304 >0.2 | ▲ 3.71 | --- | --- |
| ppm Water | ppm | ASTM D6304 >2000 | ▲ 37100 | --- | --- |

VISUAL

| | method | limit/base | current | history1 | history2 |
|------------------|--------|---------------|----------------|----------|----------|
| White Metal | scalar | *Visual NONE | NONE | LIGHT | --- |
| Yellow Metal | scalar | *Visual NONE | NONE | NONE | --- |
| Precipitate | scalar | *Visual NONE | NONE | NONE | --- |
| Silt | scalar | *Visual NONE | MODER | NONE | --- |
| Debris | scalar | *Visual NONE | NONE | LIGHT | --- |
| Sand/Dirt | scalar | *Visual NONE | NONE | NONE | --- |
| Appearance | scalar | *Visual NORML | ● MILKY | NORML | --- |
| Odor | scalar | *Visual NORML | NORML | NORML | --- |
| Emulsified Water | scalar | *Visual >0.2 | ▲ 0.2% | NEG | --- |
| Free Water | scalar | *Visual | NEG | NEG | --- |

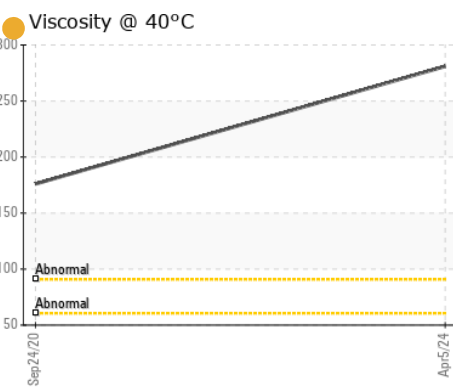
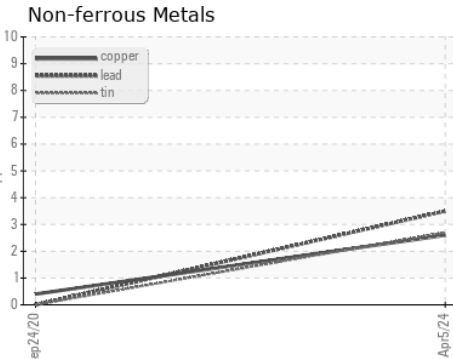
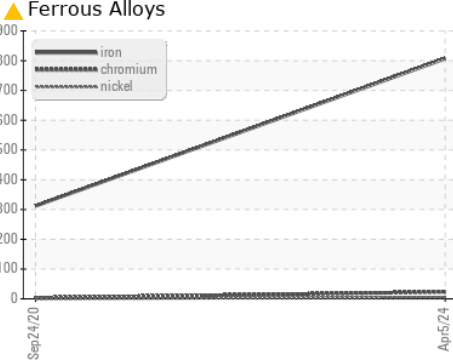
OIL ANALYSIS REPORT



| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | ● 281 | 176 | --- |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
| Color | | | | no image | no image |
| Bottom | | | | no image | no image |

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : ML0001450
Lab Number : 06150695
Unique Number : 10980773
Test Package : CONST (Additional Tests: KF)

Received : 16 Apr 2024
Tested : 18 Apr 2024
Diagnosed : 18 Apr 2024 - Sean Felton

McCLUNG-LOGAN EQUIPMENT CO - RICHMOND
 1345 MOUNTAIN ROAD
 GLEN ALLEN, VA
 US 23060
 Contact: Alex Anderson
 aanderson@mcclung-logan.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (804)266-1611