

# PROBLEM SUMMARY

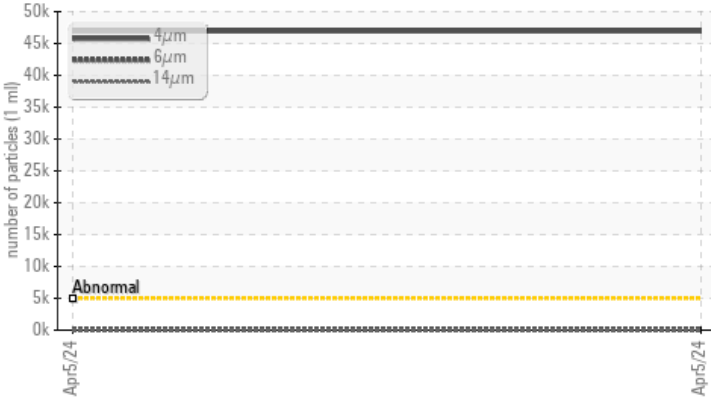
Area  
**EMPE**  
 Machine Id  
**P210-9-1056 (S/N V461)**  
 Component  
**Hydraulic System**  
 Fluid  
**TULCO LUBSOIL SUPER HYDRAULIC AW 68 (200 GAL)**

### Sample Rating Trend



## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

## PROBLEMATIC TEST RESULTS

Sample Status			<b>SEVERE</b>	---	---
Particles >4µm	ASTM D7647	>5000	▲ <b>46925</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ <b>23/13/9</b>	---	---

Customer Id: JAMWEA  
 Sample No.: TO50002028  
 Lab Number: 06151060  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Wes Davis +1 905-569-8600 x223  
[wesd@wearcheck.ca](mailto:wesd@wearcheck.ca)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.

## HISTORICAL DIAGNOSIS

# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**EMPE**  
 Machine Id  
**P210-9-1056 (S/N V461)**  
 Component  
**Hydraulic System**  
 Fluid  
**TULCO LUBSOIL SUPER HYDRAULIC AW 68 (200 GAL)**

## DIAGNOSIS

### ▲ Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>TO50002028</b>	---	---
Sample Date	Client Info			<b>05 Apr 2024</b>	---	---
Machine Age	hrs	Client Info		<b>14580</b>	---	---
Oil Age	hrs	Client Info		<b>2036</b>	---	---
Oil Changed	Client Info			<b>Not Chngd</b>	---	---
Sample Status				<b>SEVERE</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<1	---	---
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m	>20	<1	---	---
Titanium	ppm	ASTM D5185m		<b>0</b>	---	---
Silver	ppm	ASTM D5185m		<1	---	---
Aluminum	ppm	ASTM D5185m	>20	<1	---	---
Lead	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>20	<b>3</b>	---	---
Tin	ppm	ASTM D5185m	>20	<1	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<1	---	---

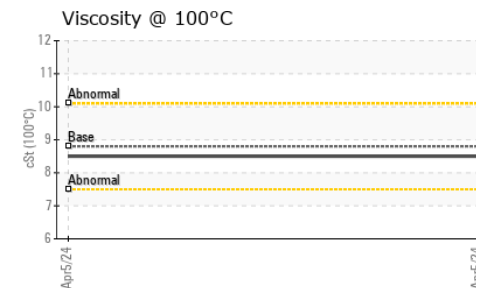
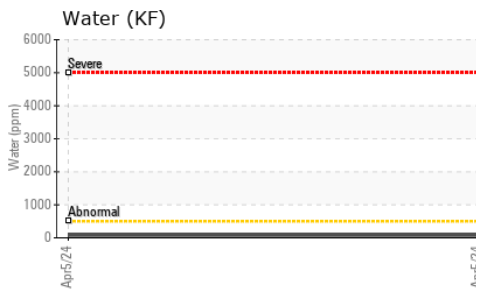
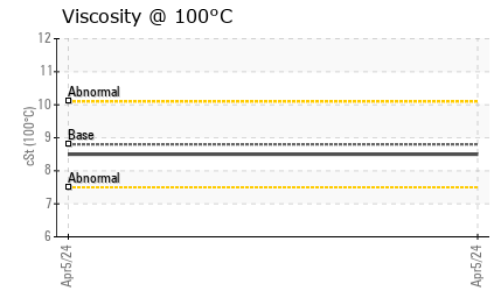
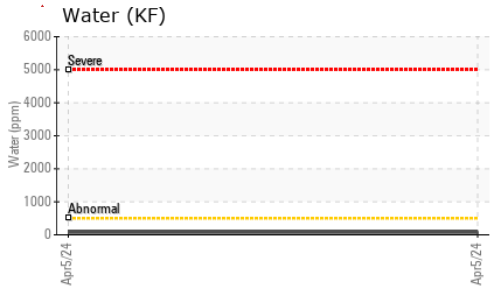
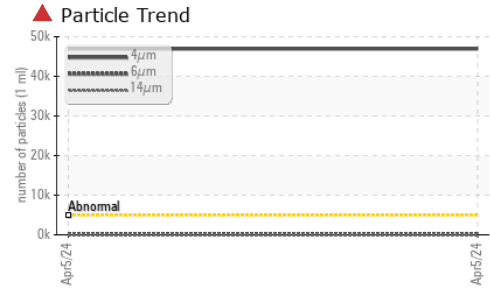
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	---	---
Barium	ppm	ASTM D5185m		<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	---	---
Manganese	ppm	ASTM D5185m		<b>1</b>	---	---
Magnesium	ppm	ASTM D5185m		<b>86</b>	---	---
Calcium	ppm	ASTM D5185m		<b>72</b>	---	---
Phosphorus	ppm	ASTM D5185m	425	<b>309</b>	---	---
Zinc	ppm	ASTM D5185m	500	<b>390</b>	---	---
Sulfur	ppm	ASTM D5185m	1900	<b>2033</b>	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>7</b>	---	---
Sodium	ppm	ASTM D5185m		<b>3</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>3</b>	---	---
Water	%	ASTM D6304	>0.05	<b>0.007</b>	---	---
ppm Water	ppm	ASTM D6304	>500	<b>79</b>	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ <b>46925</b>	---	---
Particles >6µm		ASTM D7647	>1300	<b>44</b>	---	---
Particles >14µm		ASTM D7647	>160	<b>3</b>	---	---
Particles >21µm		ASTM D7647	>40	<b>1</b>	---	---
Particles >38µm		ASTM D7647	>10	<b>0</b>	---	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ <b>23/13/9</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.7	<b>0.40</b>	---	---

# OIL ANALYSIS REPORT



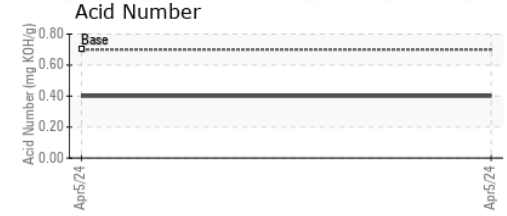
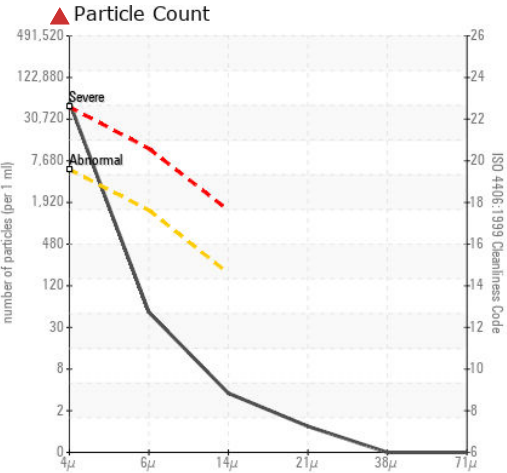
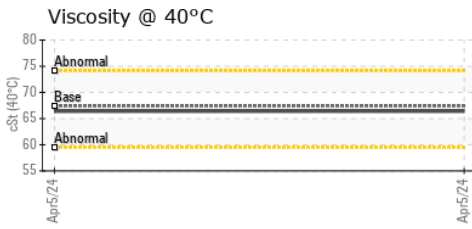
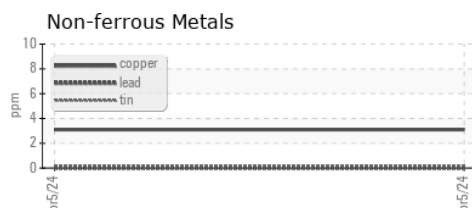
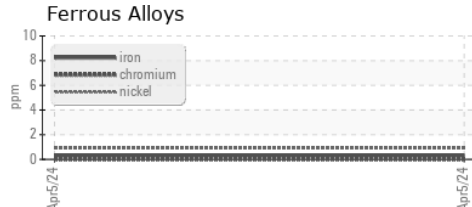
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	67.4	66.4	---	---
Visc @ 100°C	cSt	ASTM D445	8.8	8.5	---	---
Viscosity Index (VI)	Scale	ASTM D2270	102	97	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : TO50002028 **Received** : 16 Apr 2024  
**Lab Number** : 06151060 **Tested** : 18 Apr 2024  
**Unique Number** : 10981138 **Diagnosed** : 18 Apr 2024 - Wes Davis  
**Test Package** : IND 2 ( Additional Tests: KF, KV100, VI )

**JAMAK FABRICATION**  
 1401 NORTH BOWIE DRIVE  
 WEATHERFORD, TX  
 US 76086  
 Contact: LARRY NORRIS  
 lano@jamak.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)