

OIL ANALYSIS REPORT

INDIANA CROSSROADS II [200008339] T11 (S/N W-124691)

Wind Turbine Gearbox

FUCHS RENOLIN CLP ISO 320 (--- LTR)

Sample Rating Trend ISO Madrit 24

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

				Mar2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		NX015769		
Sample Date		Client Info		08 Mar 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184	>80	18		
Iron	ppm	ASTM D5185m	>150	14		
Chromium	ppm	ASTM D5185m	>5	0		
Nickel	ppm	ASTM D5185m	>10	<1		
Titanium	ppm	ASTM D5185m	>10	0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	<1		
Lead	ppm	ASTM D5185m	>20	0		
Copper		ASTM D5185m	>50	2		
	ppm	ASTM D5185m		<1		
Tin	ppm		>3			
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		7		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		2		
Magnesium	ppm	ASTM D5185m		1		
Calcium	ppm	ASTM D5185m		23		
Phosphorus	ppm	ASTM D5185m		233		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m		6304		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	6		
Sodium	ppm	ASTM D5185m	>20	4		
Potassium	ppm	ASTM D5185m	>20	3		
Water	%	ASTM D6304	>0.05	0.00		
ppm Water	ppm	ASTM D6304	>500	0		
FLUID CLEANS	IESS	method	limit/base	current	history1	history2
FLUID CLEANLIN						
		ASTM D7647	>5000	^ 74889		
Particles >4µm		ASTM D7647 ASTM D7647		▲ 74889 ▲ 7756		
Particles >4µm Particles >6µm						
Particles >4μm Particles >6μm Particles >14μm		ASTM D7647	>1300 >160	<u> </u>		
Particles >4μm Particles >6μm Particles >14μm Particles >21μm		ASTM D7647 ASTM D7647	>1300 >160	▲ 7756 18		
Particles >4μm Particles >6μm Particles >14μm Particles >14μm Particles >21μm Particles >38μm Particles >71μm		ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>1300 >160 >40 >10	▲ 7756 18 4		
Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm		ASTM D7647 ASTM D7647 ASTM D7647	>1300 >160 >40 >10	7756 18 4 0	 	

Acid Number (AN)

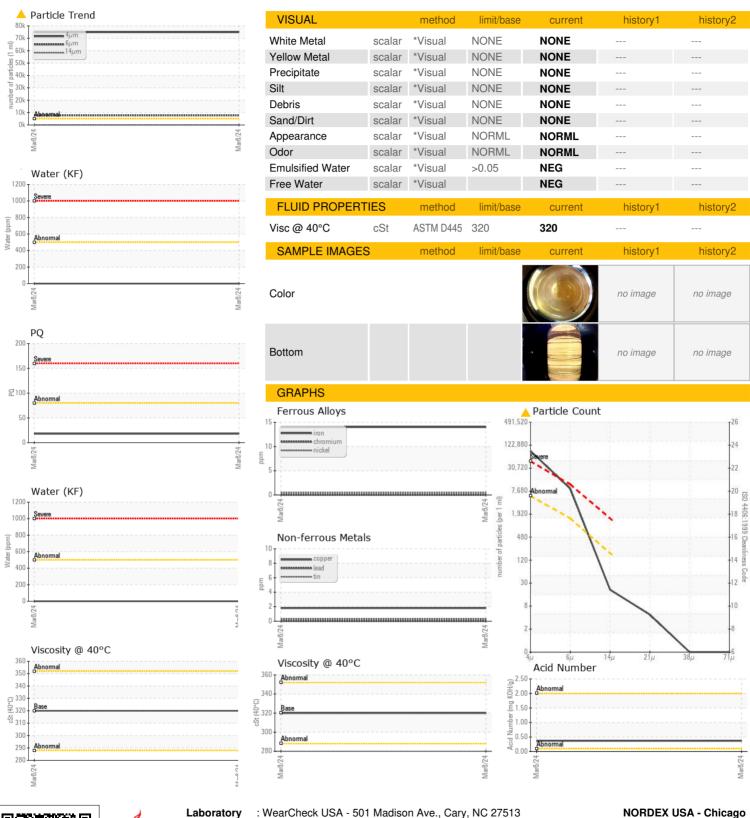
mg KOH/g ASTM D8045

0.37 --- ---

Contact/Location: DEVIN LINEHAN - NORDEX



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Certificate 12367

Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : NX015769 Lab Number : 06151083

Unique Number: 10981161

Received : 16 Apr 2024 **Tested** Diagnosed Test Package : IND 2 (Additional Tests: KF, PQ, PrtCount)

: 19 Apr 2024

: 19 Apr 2024 - Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.

US 60606 Contact: DEVIN LINEHAN DLinehan@nordex-online.com T: (312)386-4124

300 SOUTH WACKER DRIVE, SUITE 1500

 st - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (312)386-7102 Contact/Location: DEVIN LINEHAN - NORDEX

CHICAGO, IL